

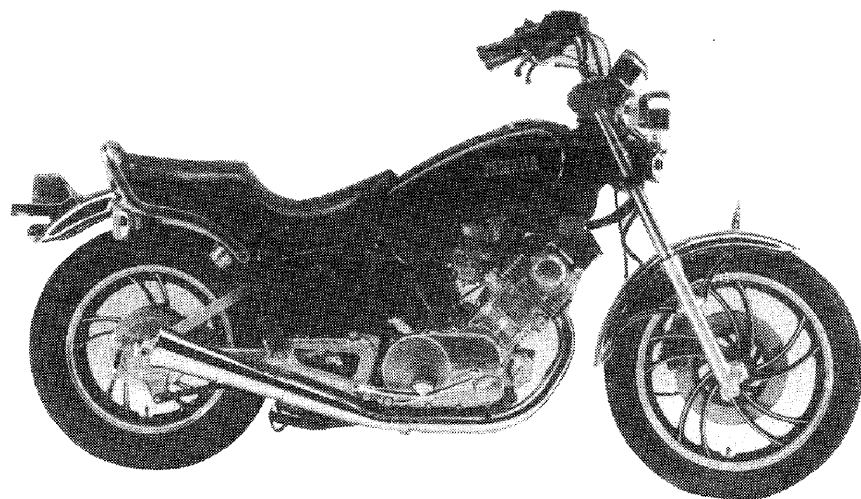
YAMAHA

PARTS CATALOGUE

XV750J (5E4)

25E4-700E1

A2



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha XV750J (5E4)
When you are ordering replacement parts for the XV750J (5E4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

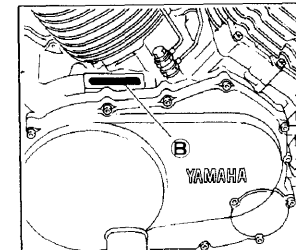
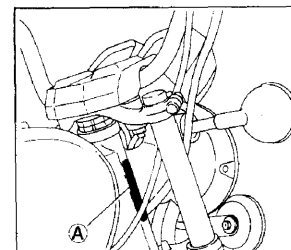
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	5E4-020101 and following
(B) Engine Serial No.	5E4-020101 and following



Color Code	Color Name	Abbreviate
2U	SUPER RED	SUR

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

CONTENTS

ENGINE

Cylinder Head	B2 ~ B3
Cylinder	B4
Crankshaft · Piston	B5 ~ B6
Camshaft · Chain	B7
Valve	B8
Oil Pump	B9
Oil Cleaner	B10
Intake	B11 ~ B12
Carburetor	B13 ~ B14
Exhaust	B15
Crankcase	C2
Crankcase Cover	C3 ~ C4
A.C. Generator	C5
Starting Motor	C6
Starter Clutch	C7
Clutch	C8 ~ C9
Transmission	C10
Middle Drive Gear	C11 ~ C12
Shift Cam · Fork	C13
Shift Shaft · Pedal	C14

CHASSIS

Frame	C15 ~ D2
Front Fender · Rear Fender	D3
Side Cover · Tool	D4 ~ D5
Rear Arm	D6
Drive Shaft	D7 ~ D9
Rear Suspension	D10
Front Fork	D11 ~ D12

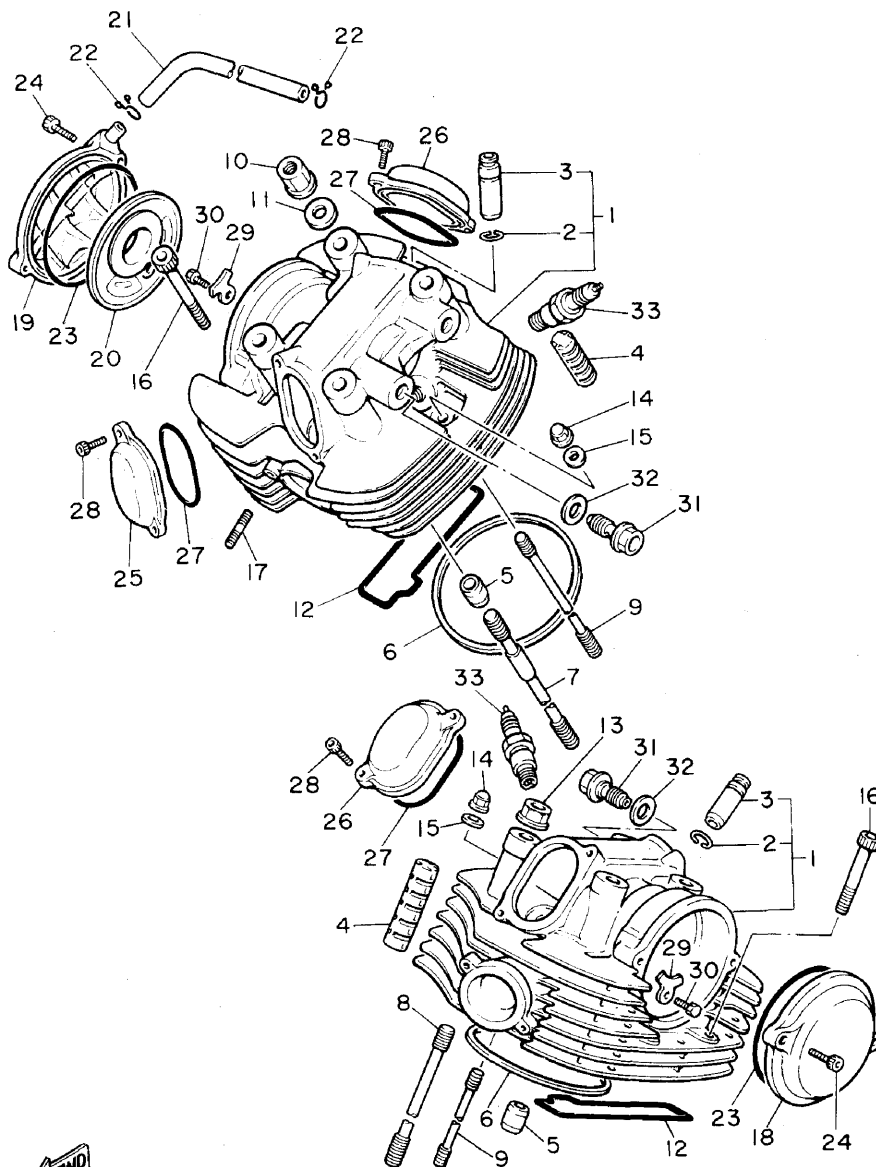
Steering	D13 ~ D14
Fuel Tank	D15 ~ E2
Seat	E3
Front Wheel	E4
Front Brake Caliper	E5
Rear Wheel	E6 ~ E7
Handlebar · Cable	E8
Front Master Cylinder	E9
Stand · Footrest	E10 ~ E11
Flasher Light	E12
Speedometer · Tachometer	E13
Headlight	E14
Taillight	E15
Electrical 1	F2 ~ F3
Electrical 2	F4
Handle Switch · Lever	F5

REPAIR KIT

Repair Kit	F6
------------------	----

INDEX

NUMERICAL INDEX	M1 ~ M4
PARTS NAME INDEX	M9 ~ M16

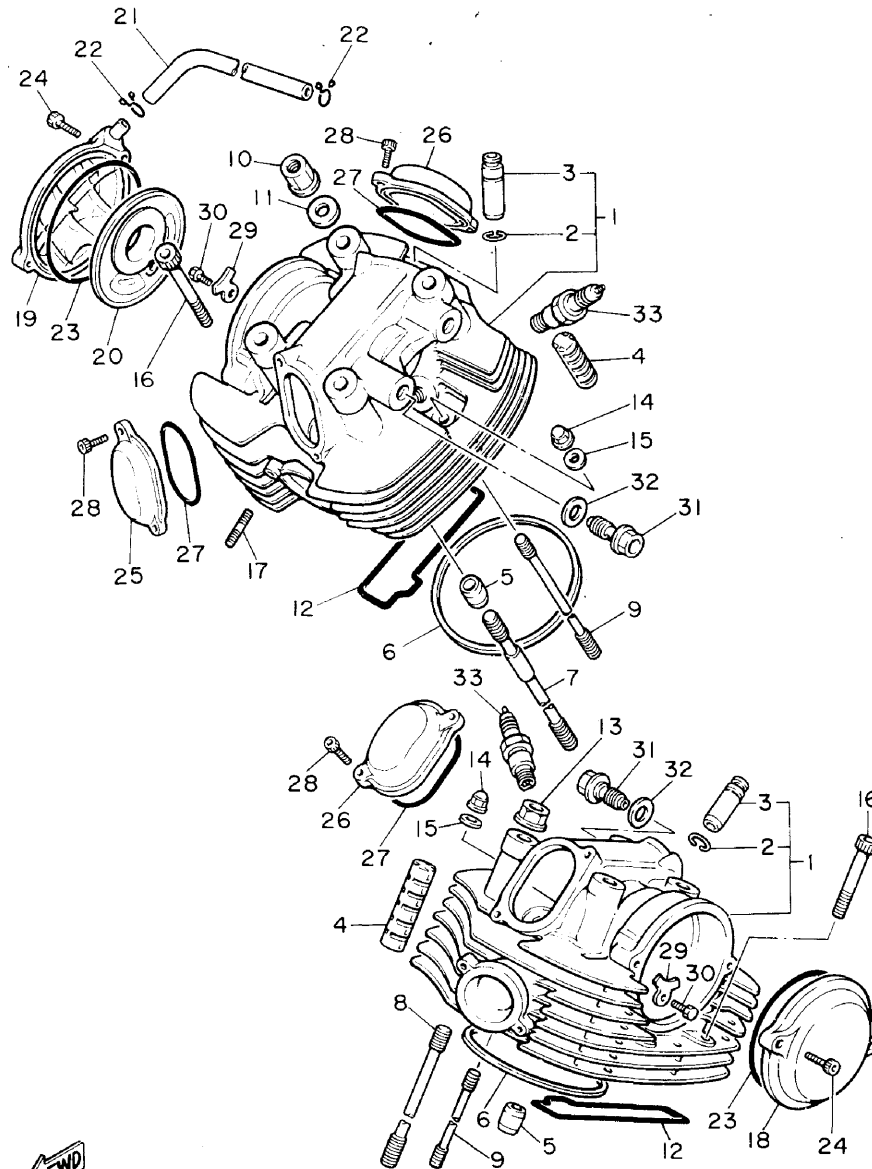


5E4700-2010

FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11110-00	CYLINDER HEAD ASSY	2	
2	93440-14086	.CIRCLIP	2	
3	4X7-11133-10	.GUIDE, in./ex. valve	2	1st O/s
4	4X7-11127-00	ABSORBER 3	8	
5	91800-06030	PIN, dowel	4	
6	4X7-11181-00	GASKET, cylinder head 1	2	
7	4X7-11363-00	BOLT, cylinder holding 3	4	
8	90116-12350	BOLT, stud	4	
9	90116-10344	BOLT, stud	2	
10	90179-12326	NUT	4	
11	90201-125A3	WASHER, Plate	4	
12	4X7-11355-00	SEAL, cylinder 1	2	
13	90179-12325	NUT	4	
14	90179-10277	NUT	2	
15	90201-101A4	WASHER, Plate	2	
16	91311-08050	BOLT	4	
17	95611-08625	BOLT, stud	4	
18	4X7-11185-00	COVER, cylinder head side 1	1	
19	5A8-1111H-00	COVER, cylinder head side 4	1	
20	4X7-11165-00	PLATE, breather	1	
21	5A8-11166-00	PIPE, breather 1	1	
22	90467-14015	CLIP	2	
23	93210-92448	O-RING	2	
24	91311-06025	BOLT	4	
25	4X7-11186-00	COVER, cylinder head side 2	2	
26	4X7-11187-00	COVER, cylinder head side 3	2	
27	93210-62446	O-RING	4	
28	91311-06016	BOLT	8	

FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-1111F-00	PLATE	2	
30	97311-08020	BOLT	2	
31	90401-16065	BOLT, union	2	
32	90430-17168	GASKET	2	
33	94701-00117	PLUG, sPark (NGK BP-7ES)	2	



5E4700-2010

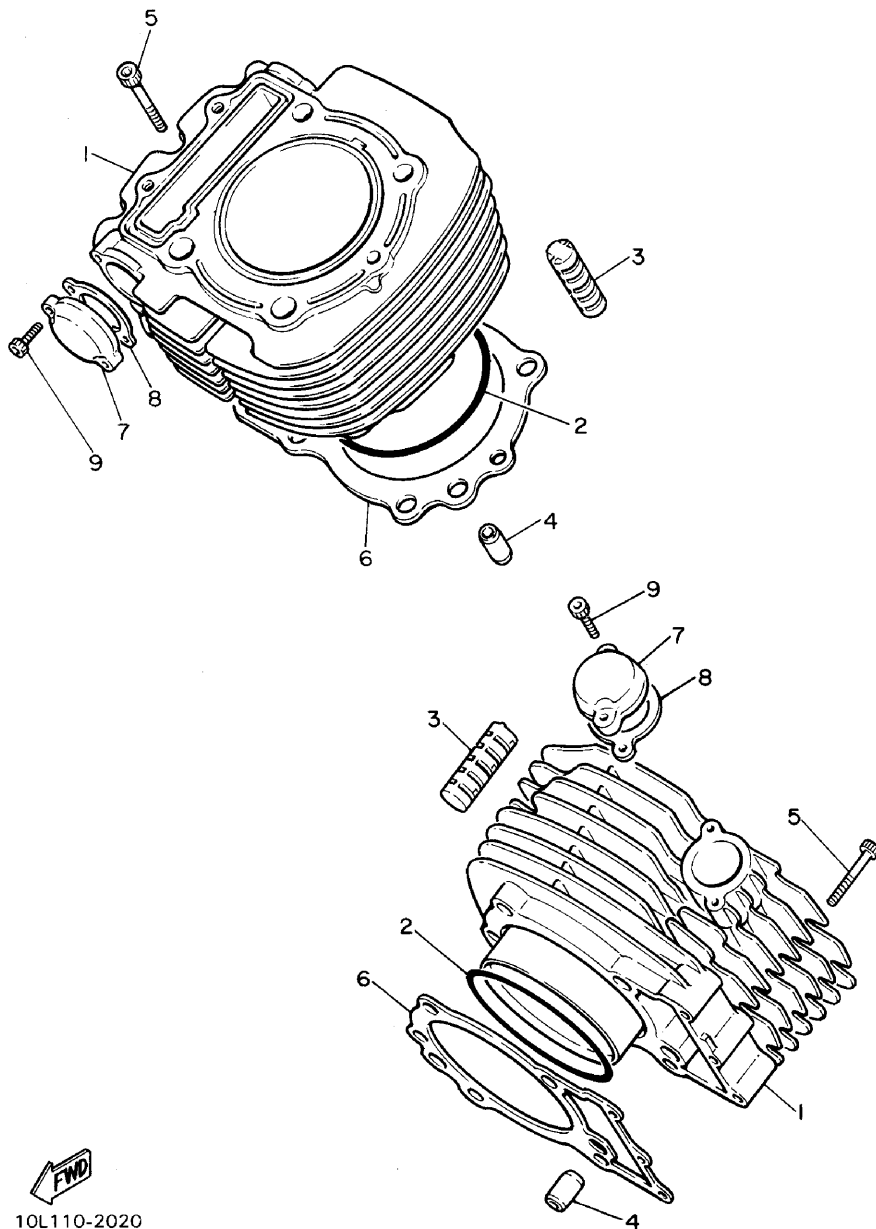
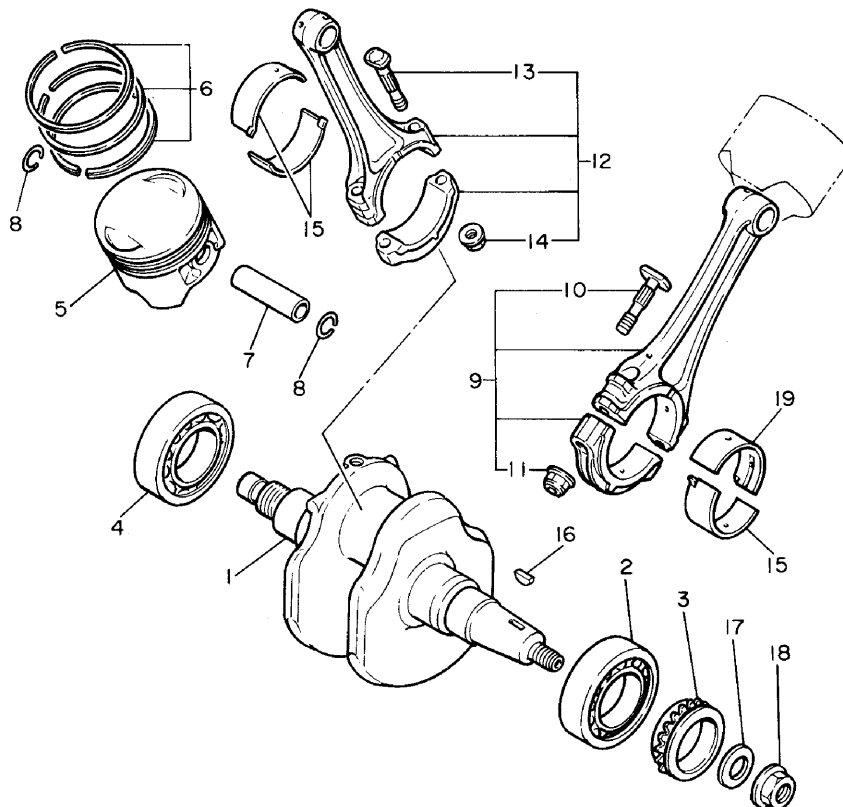


FIG. 2 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11310-02	CYLINDER	2	
2	93210-89447	O-RING	2	
3	4X7-11161-00	ABSORBER 1	4	
4	90387-087A5	COLLAR	4	
5	91311-06040	BOLT	6	
6	4X7-11351-00	GASKET, cylinder	2	
7	4X7-12215-00	CAP, tensioner case	2	
8	4X7-12213-00	GASKET, tensioner case	2	
9	91311-06025	BOLT	4	



5E4700-2030

FIG. 3 CRANKSHAFT.PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11411-00	CRANKSHAFT	1	
2	93306-30807	BEARING (B6308C4 SPECIAL)	1	
3	4X7-13354-00	SPROCKET, drive	1	
4	93306-30806	BEARING (B6308C3 SPECIAL)	1	
5	5G5-11631-00-A0	PISTON (STD)	2	UR
	5G5-11631-00-X0	PISTON (STD)	2	UR
	5G5-11635-00	PISTON (1ST O/S 0.25MM)	2	AP
	5G5-11636-00	PISTON (2ND O/S 0.50MM)	2	AP
	5G5-11637-00	PISTON (3RD O/S 0.75MM)	2	AP
	5G5-11638-00	PISTON (4TH O/S 1.00MM)	2	AP
6	4X7-11610-02	PISTON RING SET (STD)	2	
	4X7-11610-12	PISTON RING SET (1ST O/S)	2	AP
	4X7-11610-22	PISTON RING SET (2ND O/S)	2	AP
	4X7-11610-32	PISTON RING SET (3RD O/S)	2	AP
	4X7-11610-42	PISTON RING SET (4TH O/S)	2	AP
7	4X7-11633-00	PIN, piston	2	
8	93450-22027	CIRCLIP	4	
9	4X7-Y1165-01	CONNECTING ROD ASSY	1	
10	4X7-11654-01	.BOLT, connecting rod	2	
11	90179-09331	.NUT	2	
12	5G5-Y1165-00	CONNECTING ROD ASSY	1	
13	4X7-11654-01	.BOLT, connecting rod	2	
14	90179-09331	.NUT	2	
15	4X7-11656-00	PLANE BEARING, connecting rod	3	UR blue
	4X7-11656-10	PLANE BEARING, connecting rod	3	UR black
	4X7-11656-20	PLANE BEARING, connecting rod	3	UR brown
	4X7-11656-30	PLANE BEARING, connecting rod	3	UR green
	4X7-11656-40	PLANE BEARING, connecting rod	3	UR yellow

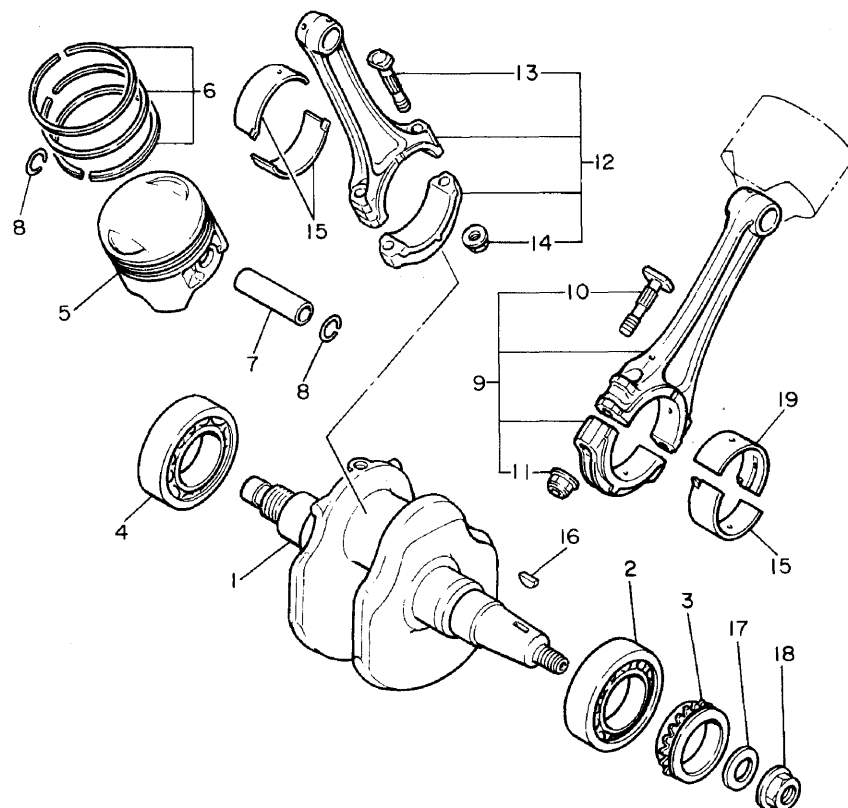


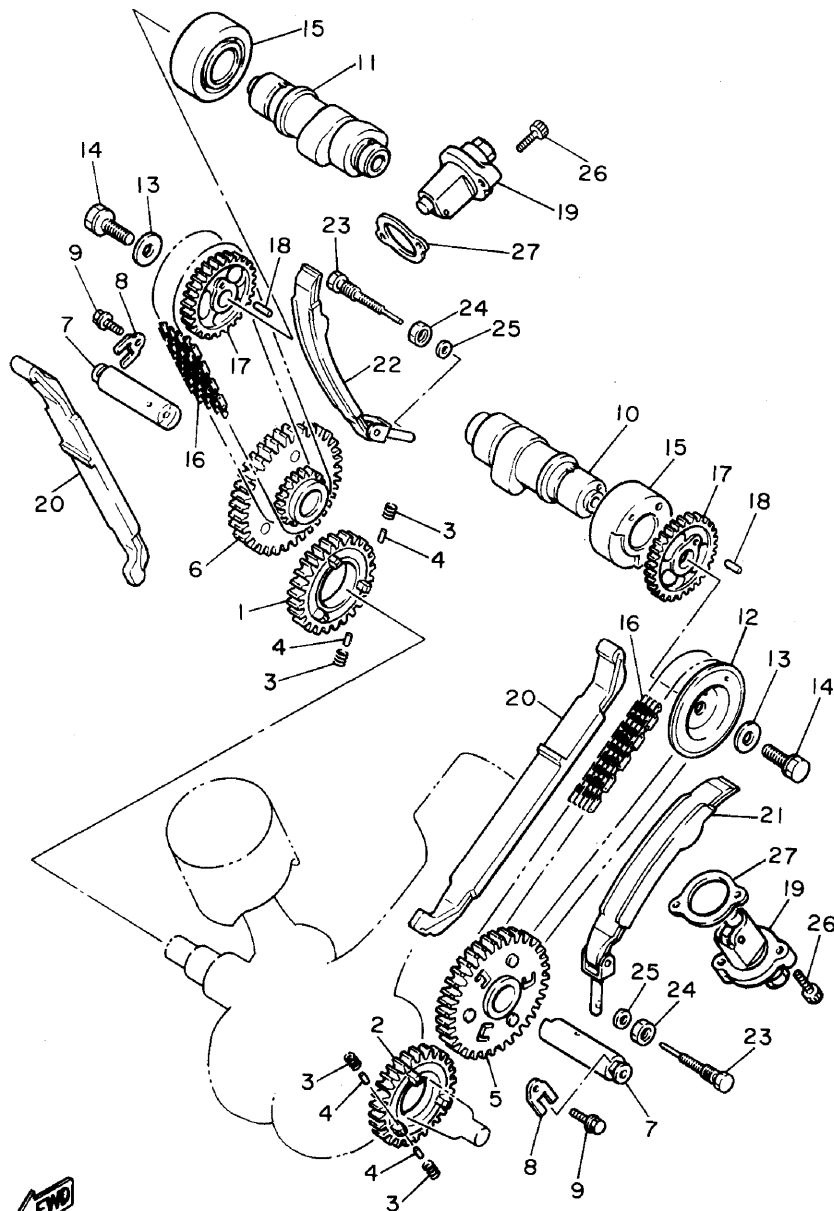
FIG. 3 CRANKSHAFT.PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
16	90280-05013	KEY, woodruff	1	
17	90201-14226	WASHER, Plate	1	
18	90179-14317	NUT	1	
19	5G5-11656-00	PLANE BEARING, connecting rod	1	UR black
	5G5-11656-10	PLANE BEARING, connecting rod	1	UR brown
	5G5-11656-20	PLANE BEARING, connecting rod	1	UR green

CONNECTING ROD BEARING SELECTION

Housing No. - Shaft No. = Bearing No.

BEARING No.	PART No.	COLOUR
BEARING 1	4X7-11656-00	BLUE
BEARING 2	4X7-11656-10	BLACK
BEARING 3	4X7-11656-20	BROWN
BEARING 4	4X7-11656-30	GREEN
BEARING 5	4X7-11650-40	YELLOW



5E4700-2040

FIG. 4 CAMSHAFT.CHAIN

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-11536-00	GEAR, drive (35T)	1	
2	4X7-11534-00	GEAR, breaker drive (35T)	1	
3	90501-21133	SPRING, compression	12	
4	93605-10090	PIN, dowel	12	
5	4X7-11540-01	CAM CHAIN SPROCKET ASSY (20/50T)	1	
6	4X7-11550-00	CAM CHAIN SPROCKET ASSY (20/50T)	1	
7	4X7-12247-01	SHAFT, tensioner	2	
8	90209-06205	WASHER	2	
9	90105-06154	BOLT, washer based	2	
10	4X7-12171-00	CAMSHAFT 1	1	
11	4X7-12181-00	CAMSHAFT 2	1	
12	4X7-11145-00	PLATE, breather 2	1	
13	90201-10591	WASHER, Plate	2	
14	90101-10303	BOLT	2	
15	90380-25081	BUSH, solid	2	
16	94590-27098	CHAIN	2	
17	4X7-12176-00	SPROCKET, cam chain (28T)	2	
18	93604-10011	PIN, dowel	2	
19	5G5-12210-00	TENSIONER ASSY, cam chain	2	
20	4X7-12231-00	GUIDE, stopPer 1	2	
21	4X7-12241-00	GUIDE, stopPer 2	1	
22	4X7-12221-00	GUIDE, stopPer 3	1	
23	90109-08592	BOLT	2	
24	95301-08700	NUT	2	
25	92901-06600	WASHER, Plate	2	
26	91311-06025	BOLT	4	
27	4X7-12213-00	GASKET, tensioner case	2	



5E3171-1050

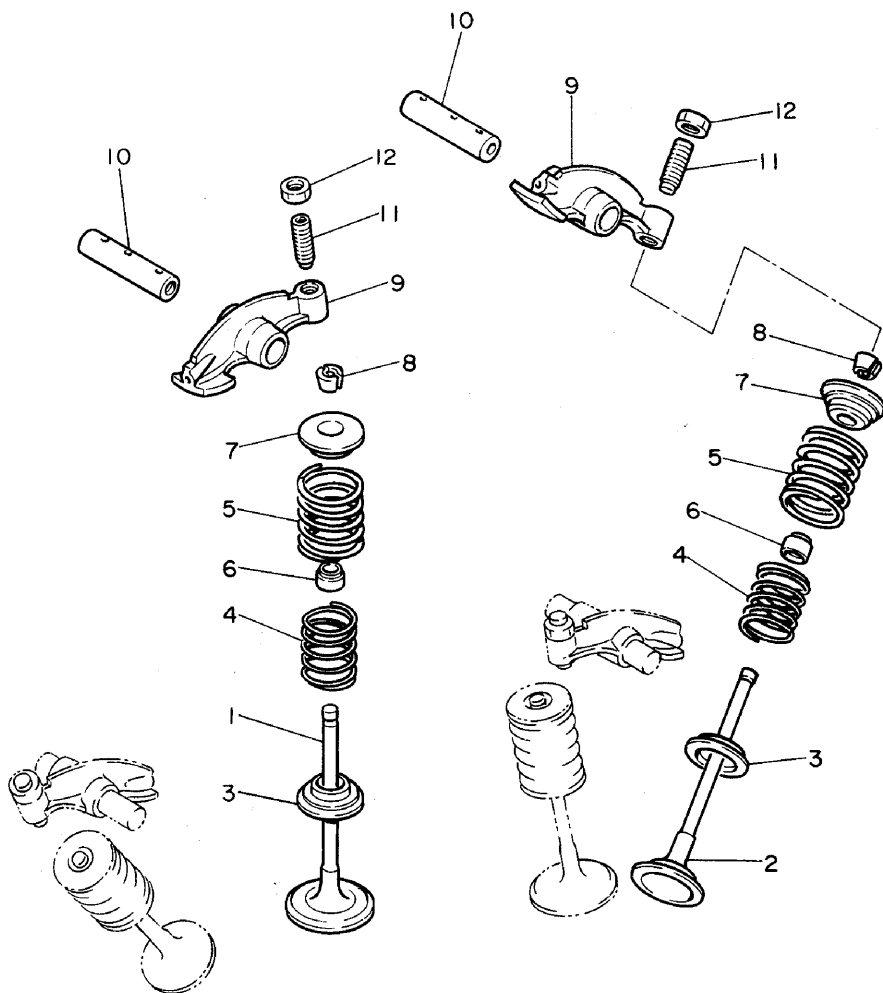
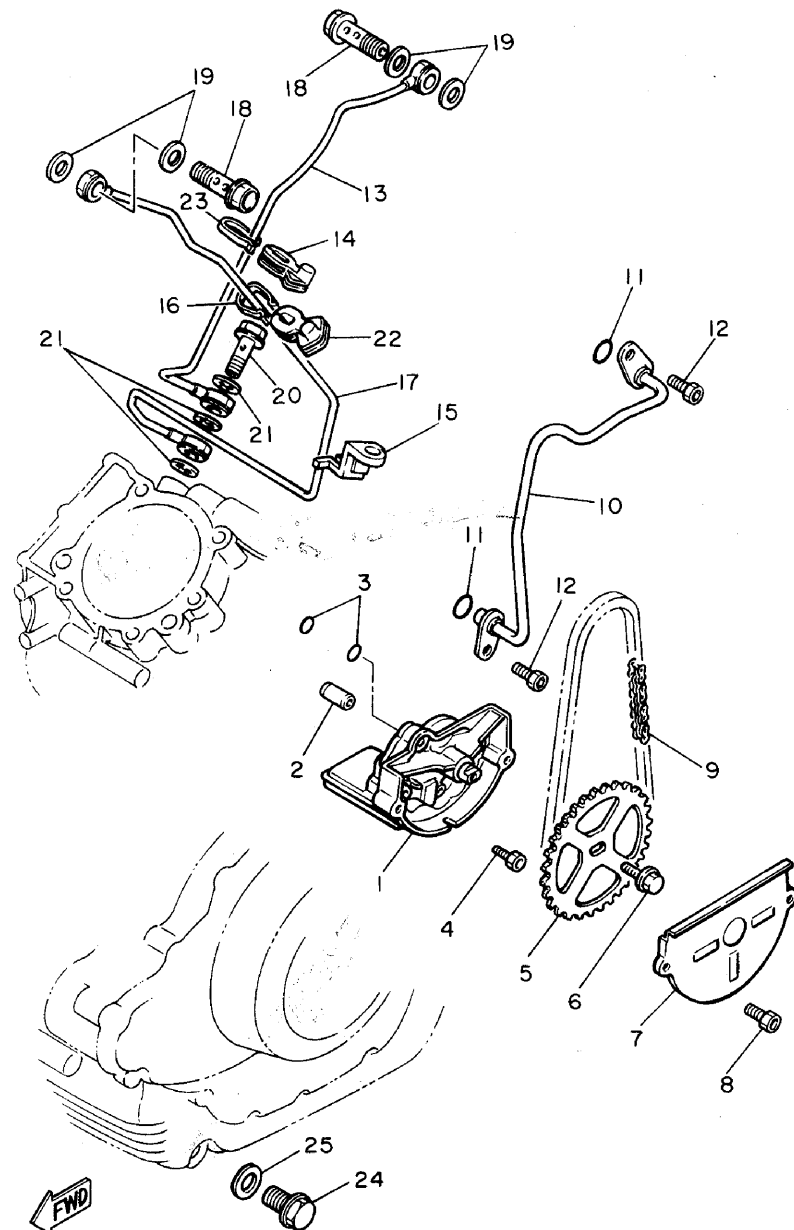


FIG. 5 VALVE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-12111-00	VALVE, intake	2	
2	4X7-12121-00	VALVE, exhaust	2	
3	4X7-12116-00	SEAT, valve sPring	4	
4	90501-31454	SPRING, comPression	4	
5	90501-44455	SPRING, comPression	4	
6	341-12119-02	SEAL, valve stem	4	
7	4X7-12117-00	RETAINER, valve sPring	4	
8	4X7-12118-00	CDTTER, valve	8	
9	4X7-12151-00	ARM, valve rocker	4	
10	4X7-12156-00	SHAFT, rocker 2	4	
11	4X7-12159-00	SCREW, valve adjusting	4	
12	90170-08173	NUT	4	



10L110-2060

FIG. 6 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10L-13300-00	OIL PUMP ASSY	1	
2	91810-18016	PIN, dowel	1	
3	93210-07155	O-RING	2	
4	91316-06040	BOLT	3	
5	4X7-13355-00	SPROCKET, driven (35T)	1	
6	90105-06154	BOLT, washer based	1	
7	10L-13327-00	COVER, Pump gear	1	
8	91316-06010	BOLT	2	
9	94580-25066	CHAIN	1	
10	4X7-13171-00	PIPE, delivery 2	1	
11	93210-07155	O-RING	2	
12	91316-06010	BOLT	2	
13	4X7-13405-00	OIL PIPE COMP. 1	1	
14	4X7-15485-01	CLAMP	1	
15	4X7-15484-00	CLAMP 2	1	
16	90468-05113	CLIP	1	
17	4X7-13406-00	OIL PIPE COMP. 2	1	
18	90401-16067	BOLT, union	2	
19	90430-17168	GASKET	4	
20	90401-10066	BOLT, union	1	
21	90430-15169	GASKET	3	
22	4X7-15485-01	CLAMP	1	
23	90468-05113	CLIP	1	
24	90340-14042	PLUG, straight screw	1	
25	214-11198-01	GASKET	1	

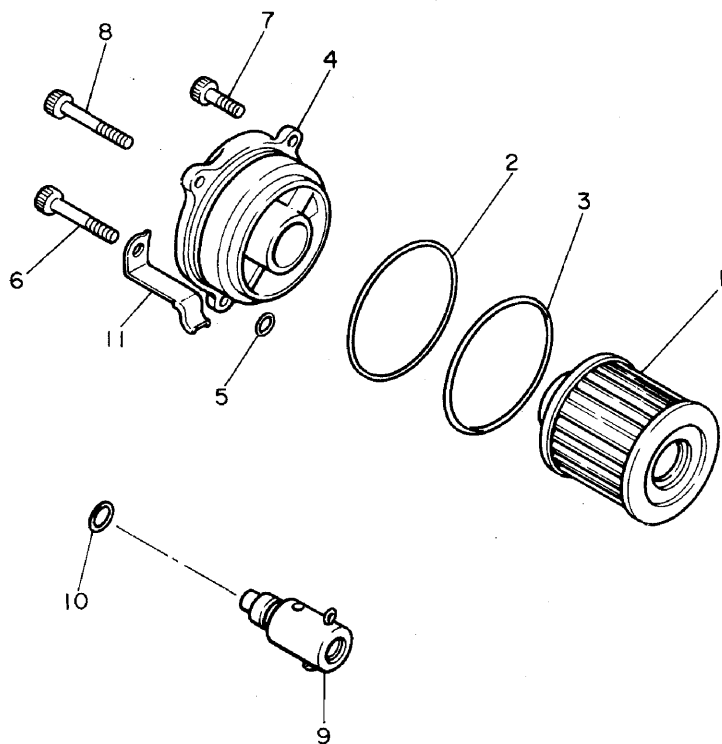
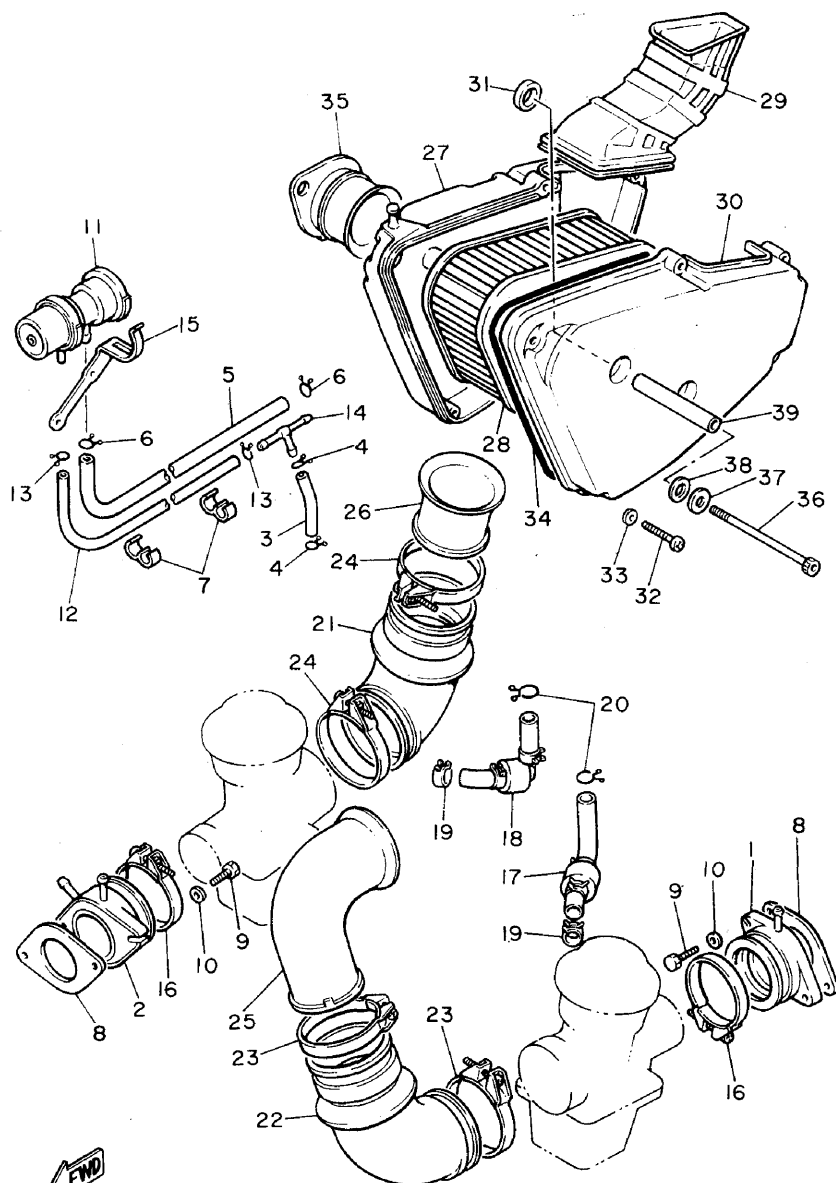


FIG. 7 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13440-90	ELEMENT ASSY, oil cleaner	1	
2	93210-58346	O-RING	1	
3	93210-54452	O-RING	1	
4	4X7-13447-00	COVER, oil element	1	
5	93210-07135	O-RING	1	
6	90109-06667	BOLT	1	
7	91311-06020	BOLT	1	
8	91311-06050	BOLT	1	
9	4G0-13490-01	RELIEF VALVE ASSY	1	
10	93210-10096	O-RING	1	
11	90462-10098	CLAMP	1	



5E3171-1070



5E4700-2080

FIG. 8 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-13586-01	JOINT, carburetor 1	1	
2	4X7-13596-00	JOINT, carburetor 2	1	
3	4X7-13544-00	HOSE, vacuum sensing 2	1	
4	90467-08003	CLIP	2	
5	4X7-13543-01	HOSE, air	1	
6	90467-10008	CLIP	2	
7	90468-02111	CLIP	2	
8	4X7-13556-00	GASKET, manifold	2	
9	97322-06020	BOLT	4	
10	92902-06600	WASHER	4	
11	4X7-13541-00	VALVE, mixture control	1	
12	4X7-13542-00	HOSE, vacuum sensing 1	1	
13	90467-07029	CLIP	2	
14	4X7-13595-00	JOINT	1	
15	90462-08092	CLAMP	1	
16	90460-60165	CLAMP, hose	2	
17	4X7-14197-02	PIPE	1	
18	4X7-14987-02	HOSE	1	
19	90467-14057	CLIP	2	
20	90467-14015	CLIP	2	
21	4X7-14453-01	JOINT, air cleaner 1	1	
22	5A8-14453-00	JOINT, air cleaner 1	1	
23	90460-65169	CLAMP, hose	2	
24	90460-65169	CLAMP, hose	2	
25	4X7-14469-00	FUNNEL, air	1	
26	4X7-14479-00	FUNNEL	1	
27	4X7-14401-00	AIR CLEANER CASE ASSY	1	
28	4X7-14451-00	ELEMENT, air cleaner	1	

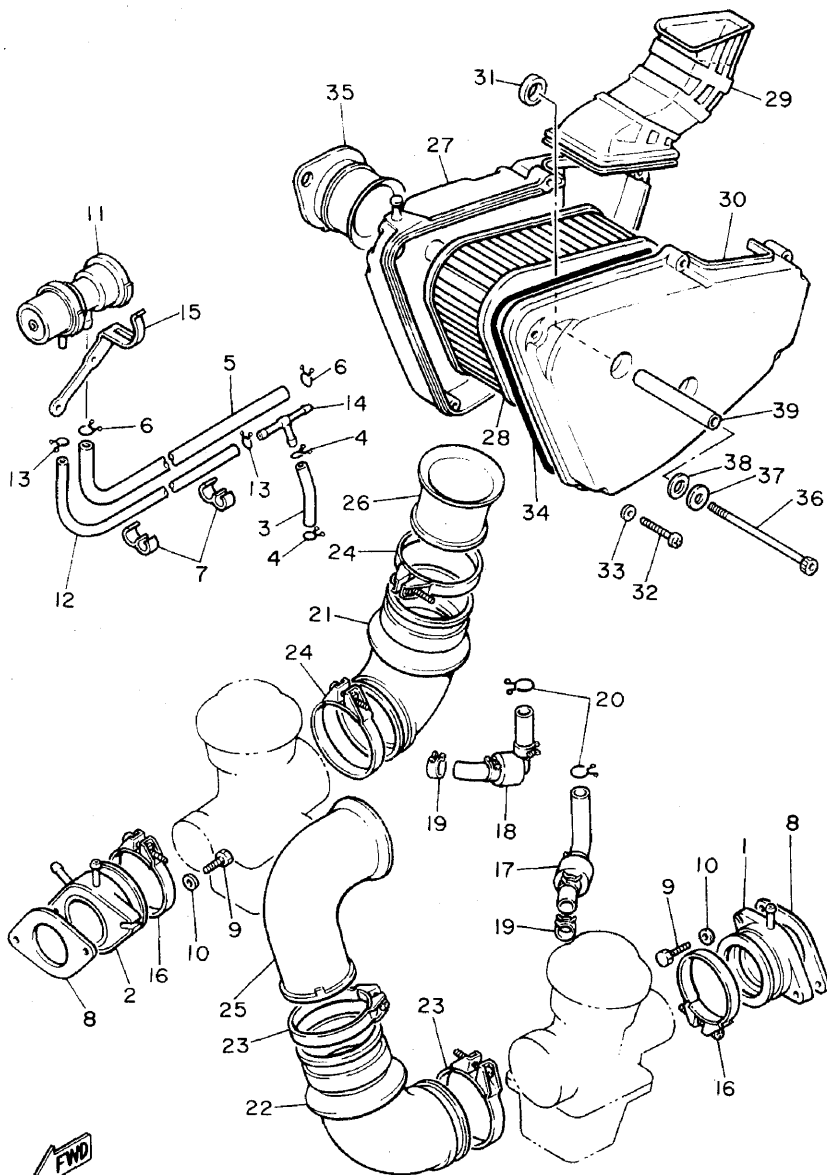
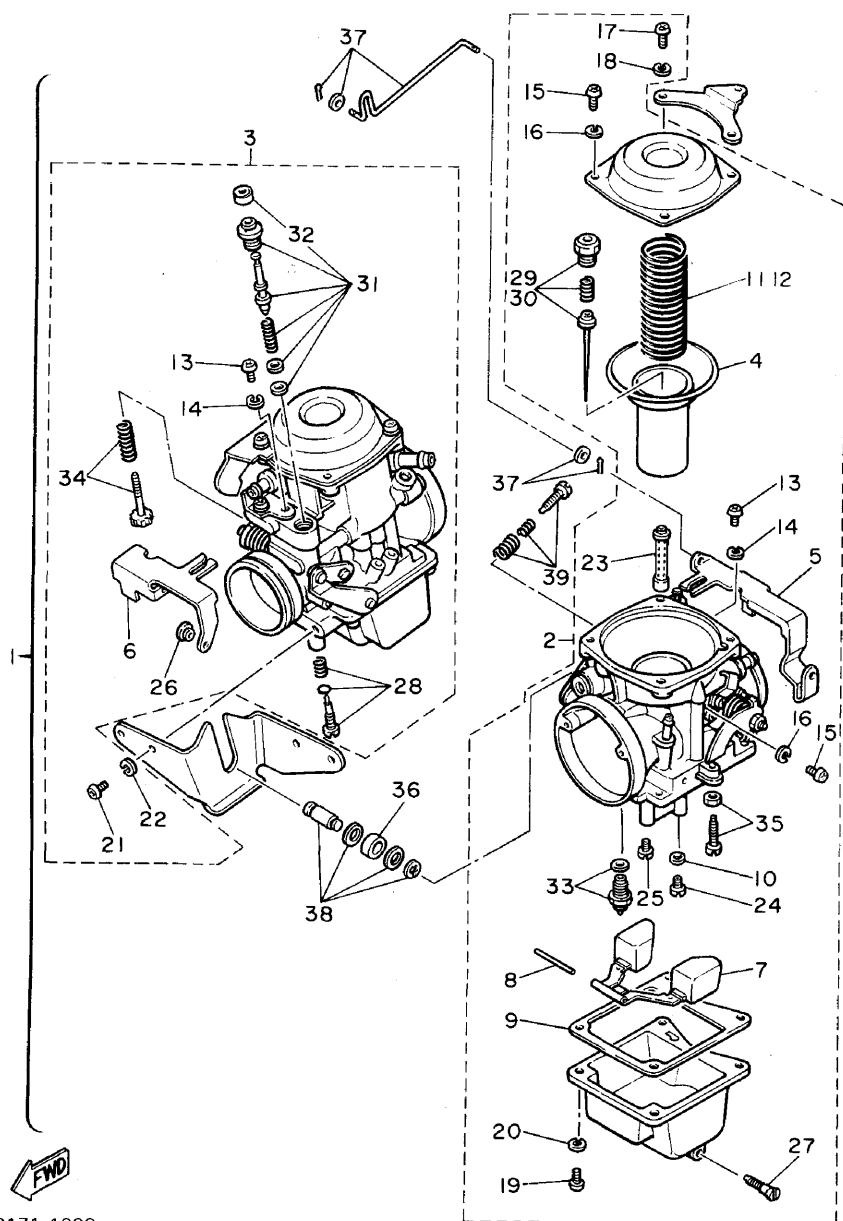


FIG. 8 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-14437-00	DUCT	1	
30	4X7-14422-00	CAP, cleaner case 2	1	
31	4X7-14457-00	SEAL	2	
32	98502-05030	SCREW, Pan head	5	
33	92901-05600	WASHER, Plate	5	
34	4X7-14452-00	SEAL	1	
35	4X7-1441J-00	PIPE, silencer	1	
36	91312-06100	BOLT	2	
37	90201-06008	WASHER, Plate	2	
38	90202-10120	WASHER, Plate	2	
39	90560-06203	SPACER	2	

5E4700-2080

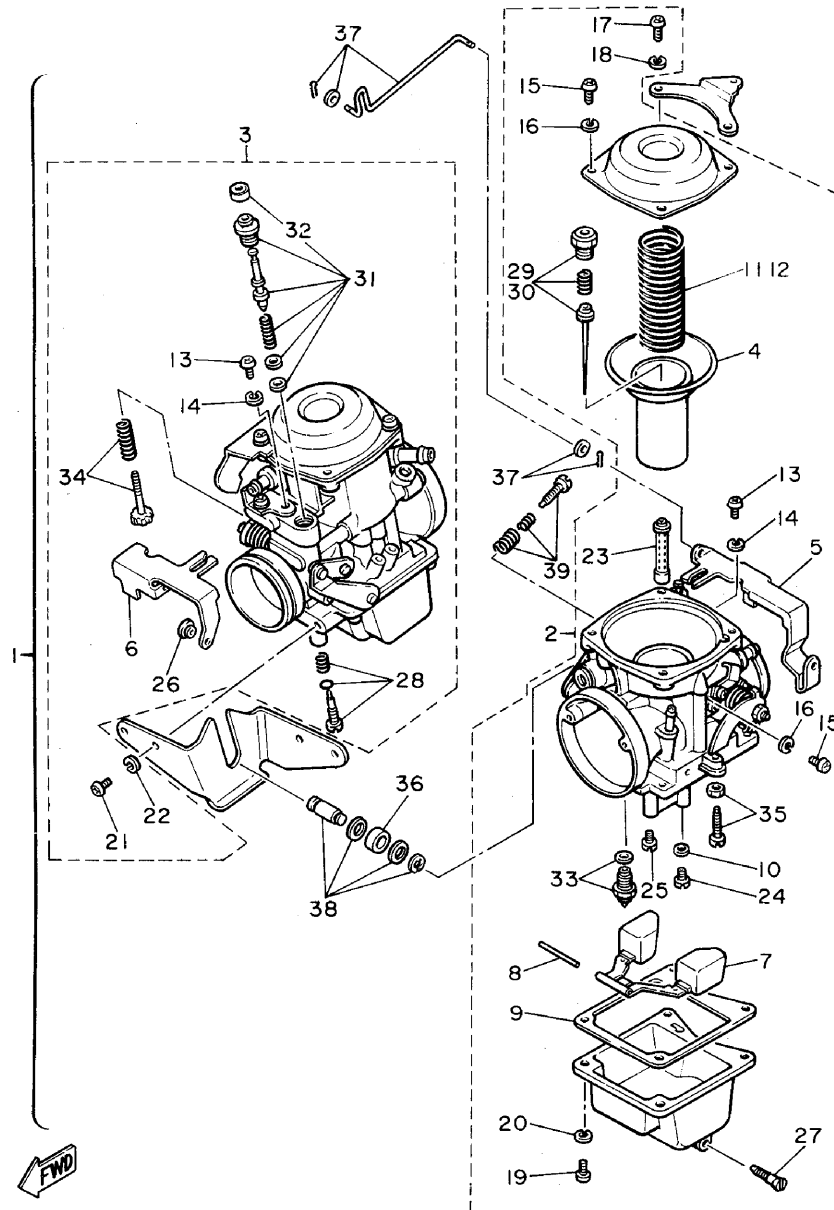


5E3171-1090

FIG. 9 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E3-14900-00	CARBURETOR ASSY	1	
2	5E3-14901-00	..CARBURETOR ASSY 1	1	
3	5E3-14902-00	..CARBURETOR ASSY 2	1	
4	4X7-14940-01	..DIAPHRAGM ASSY	2	
5	4X7-14975-00	..LEVER, starter 1	1	
6	4X7-14976-00	..LEVER, starter 2	1	
7	4X7-14985-00	..FLOAT	2	
8	4X7-14186-00	..PIN, float	2	
9	4X7-14984-00	..GASKET, float chamber	2	
10	4H7-14945-00	..WASHER, main Jet	2	
11	4X7-14933-00	..SPRING, diaPhraGm 1	1	
12	4X7-14933-10	..SPRING, diaPhraGm 2	1	
13	98501-04008	..SCREW, Pan head	4	
14	92901-04100	..WASHER, sPring	4	
15	98501-05010	..SCREW, Pan head	5	
16	92901-05100	..WASHER, sPring	5	
17	98501-05012	..SCREW, Pan head	4	
18	92901-05100	..WASHER, sPring	4	
19	98501-05016	..SCREW, Pan head	8	
20	92901-05100	..WASHER, sPring	8	
21	92501-06014	..SCREW, Pan head	4	
22	92901-06100	..WASHER, sPring	4	
23	4X7-14921-07	..NOZZLE, main	2	
24	4X7-14925-22	..JET, main (#122)	2	
25	4X7-14948-41	..JET, Pilot (#41)	2	
26	4X7-14998-00	..BUSH	2	
27	4X7-14191-01	..PLUG, drain	2	
28	4X7-14211-00	..ADJUST SCREW SET	2	

FIG. 9 CARBURETOR



5E3171-1090

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5E3-14916-21	..NEEDLE SET 2	1	
30	5E3-14916-20	..NEEDLE SET 1	1	
31	4X7-14371-01	..STARTER PLUNGER KIT	2	
32	4H7-14173-00	..COVER, Plunger cap	2	
33	4X7-14390-00	..NEEDLE VALVE ASSY	2	
34	4X7-14121-00	..THROTTLE SCREW WITH SPRING 1	1	
35	4X7-14321-01	..THROTTLE SCREW WITH SPRING 2	1	
36	4X7-14267-00	..ROLLER	1	
37	4X7-14188-00	..CONNECTOR	1	
38	4X7-14962-00	..WASHER SET	1	
39	4X7-14522-00	..ADJUST SCREW SET	1	

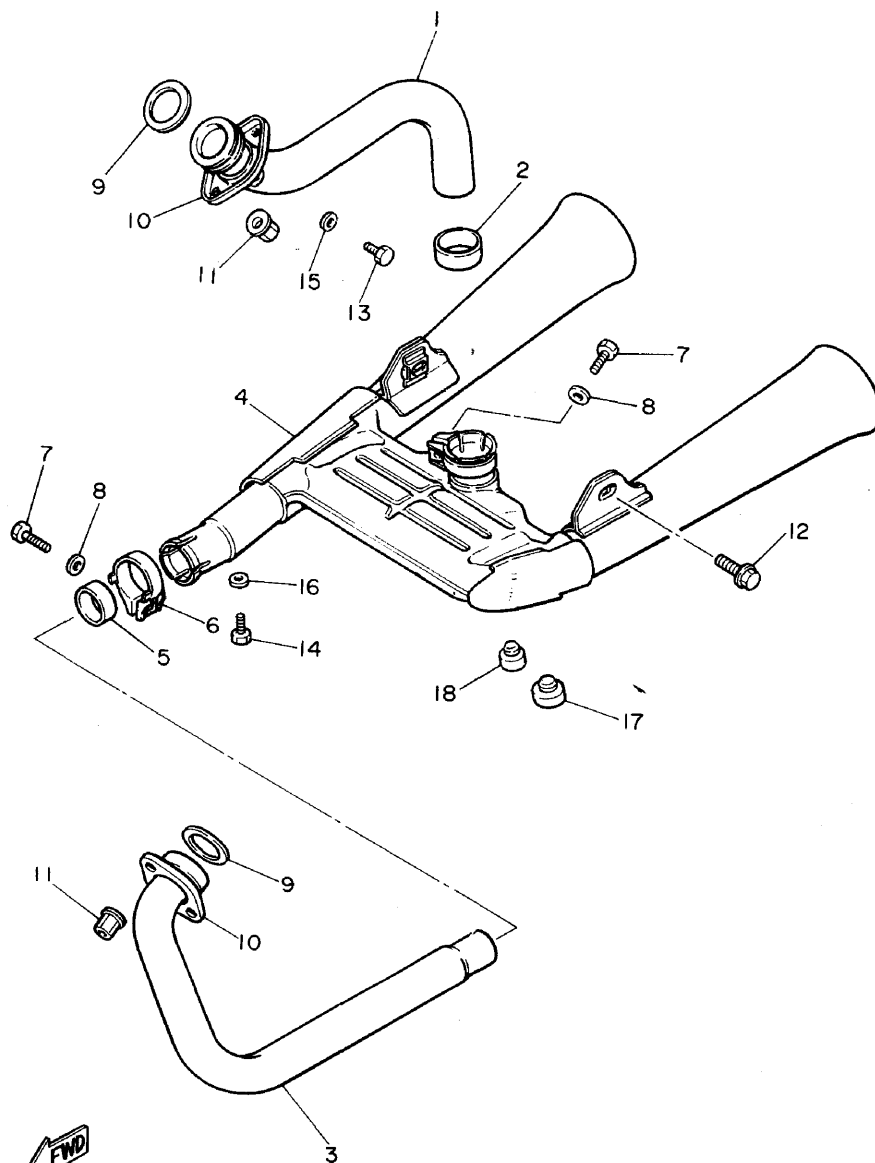


FIG. 10 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-14611-01	PIPE, exhaust 1	1	
2	1T1-14714-01	GASKET, muffler	1	
3	4X7-14621-00	PIPE, exhaust 2	1	
4	4X7-14711-01	MUFFLER 1	1	
5	1J7-14714-00	GASKET, muffler	1	
6	2H9-14725-00	BAND, muffler	1	
7	97311-08025	BOLT	2	
8	92901-08600	WASHER, Plate	2	
9	4X7-14613-00	GASKET, exhaust Pipe	2	
10	4X7-14612-00	NUT, ring	2	
11	90179-08210	NUT	4	
12	95821-10035	BOLT, flange	2	
13	91316-06012	BOLT	1	
14	91316-06012	BOLT	1	
15	92903-06600	WASHER, Plate	1	
16	92903-06600	WASHER, Plate	1	
17	1A0-27114-00	STOPPER, main stand	1	
18	341-27314-02	STOPPER	1	

5G5300-1100

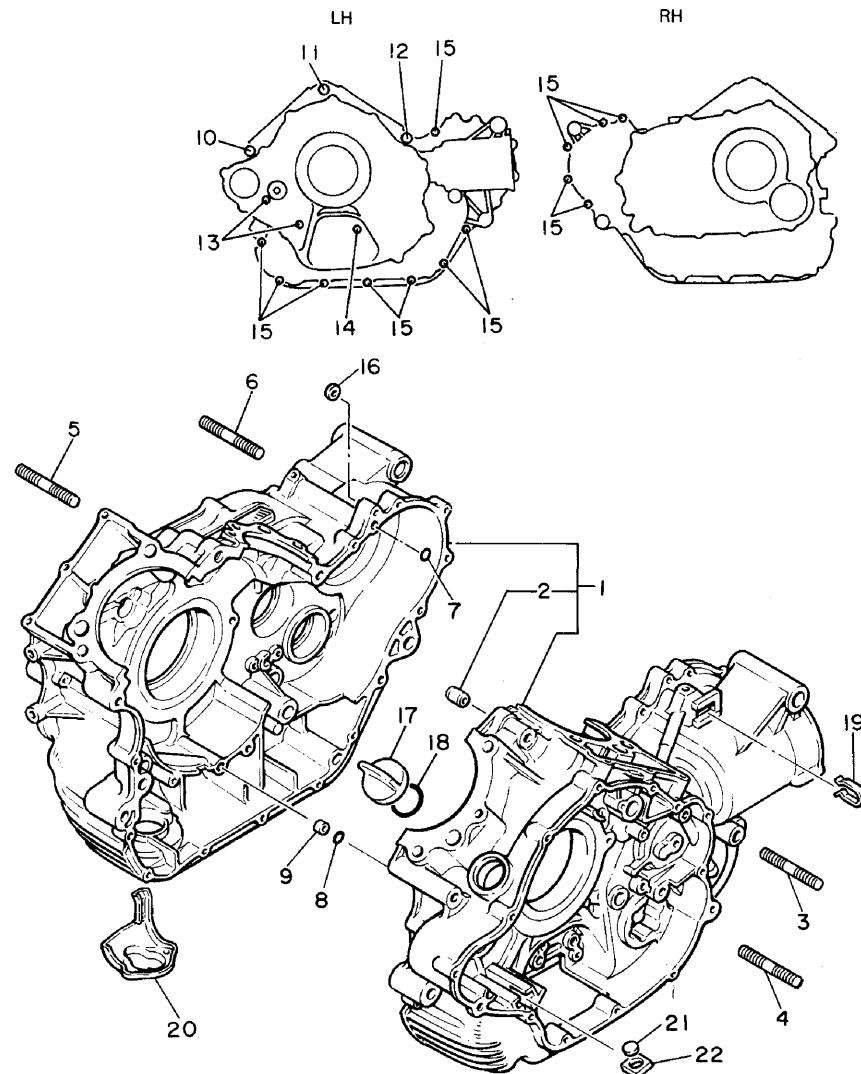


FIG. 11 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-15100-02	CRANKCASE ASSY	1	
2	91830-24016	•PIN, dowel	3	
3	95611-10660	BOLT, stud	1	
4	95611-10630	BOLT, stud	1	
5	95611-10690	BOLT, stud	1	
6	95611-10635	BOLT, stud	1	
7	93210-07155	O-RING	1	
8	93210-07135	O-RING	1	
9	90387-064E8	COLLAR	1	
10	91311-10100	BOLT	1	
11	91311-10070	BOLT	1	
12	91311-10060	BOLT	1	
13	91311-06080	BOLT	2	
14	91311-06055	BOLT	1	
15	91311-06030	BOLT	13	
16	90430-06014	GASKET	1	
17	4X7-15363-00	PLUG, oil	1	
18	93210-29198	O-RING	1	
19	90465-10168	CLAMP	1	
20	4X7-15491-00	PROTECTOR	1	
21	4X7-13419-00	PLUG	1	
22	90480-20302	GROMMET	1	



5G5300-1111

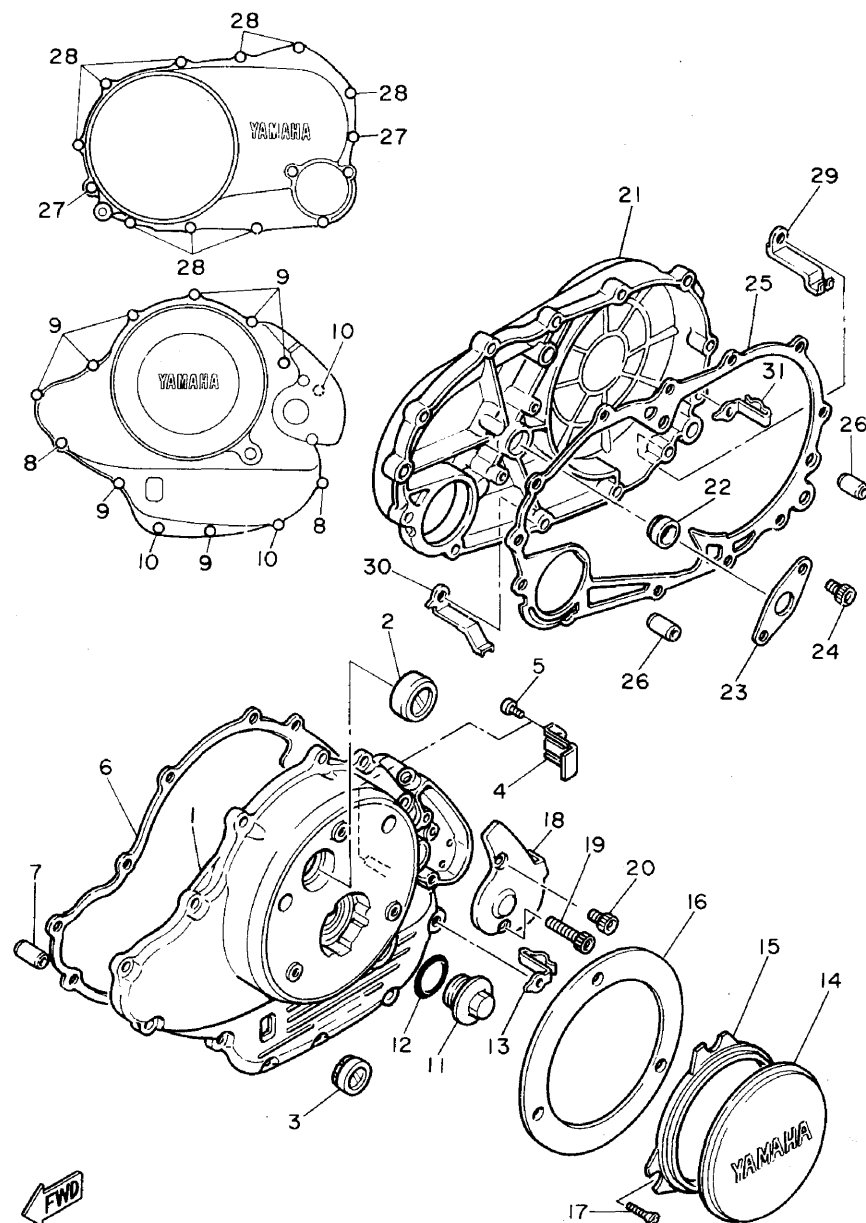


FIG. 12 CRANKCASE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-15411-00	COVER, crankcase 1	1	
2	4X7-15361-00	GAUGE, level	1	
3	2H7-15361-00	GAUGE, level	1	
4	90462-08073	CLAMP	1	
5	92501-06010	SCREW, Pan head	1	
6	4X7-15451-00	GASKET, crankcase cover	1	
7	91830-21014	PIN, dowel	2	
8	91311-06040	BOLT	2	
9	91311-06030	BOLT	8	
10	91311-06020	BOLT	3	
11	1L9-11186-00	COVER, cylinder head side 2	1	
12	93210-32172	O-RING	1	
13	90462-08076	CLAMP	1	
14	4X7-15415-00	COVER, generator	1	
15	4X7-15455-00	GASKET 1	1	
16	4X7-15425-00	COVER, generator 2	1	
17	92603-06016	SCREW, oval head	3	
18	4X7-15417-00	COVER, cap	1	
19	91311-06055	BOLT	1	
20	91311-06016	BOLT	1	
21	4X7-15421-01	COVER, crankcase 2	1	
22	93101-14102	OIL SEAL	1	
23	4X7-15388-00	PLATE, bearing cover	1	
24	91316-06016	BOLT	2	
25	4X7-15462-00	GASKET, crankcase cover 3	1	
26	91830-21020	PIN, dowel	2	
27	91311-06040	BOLT	2	
28	91311-06025	BOLT	9	

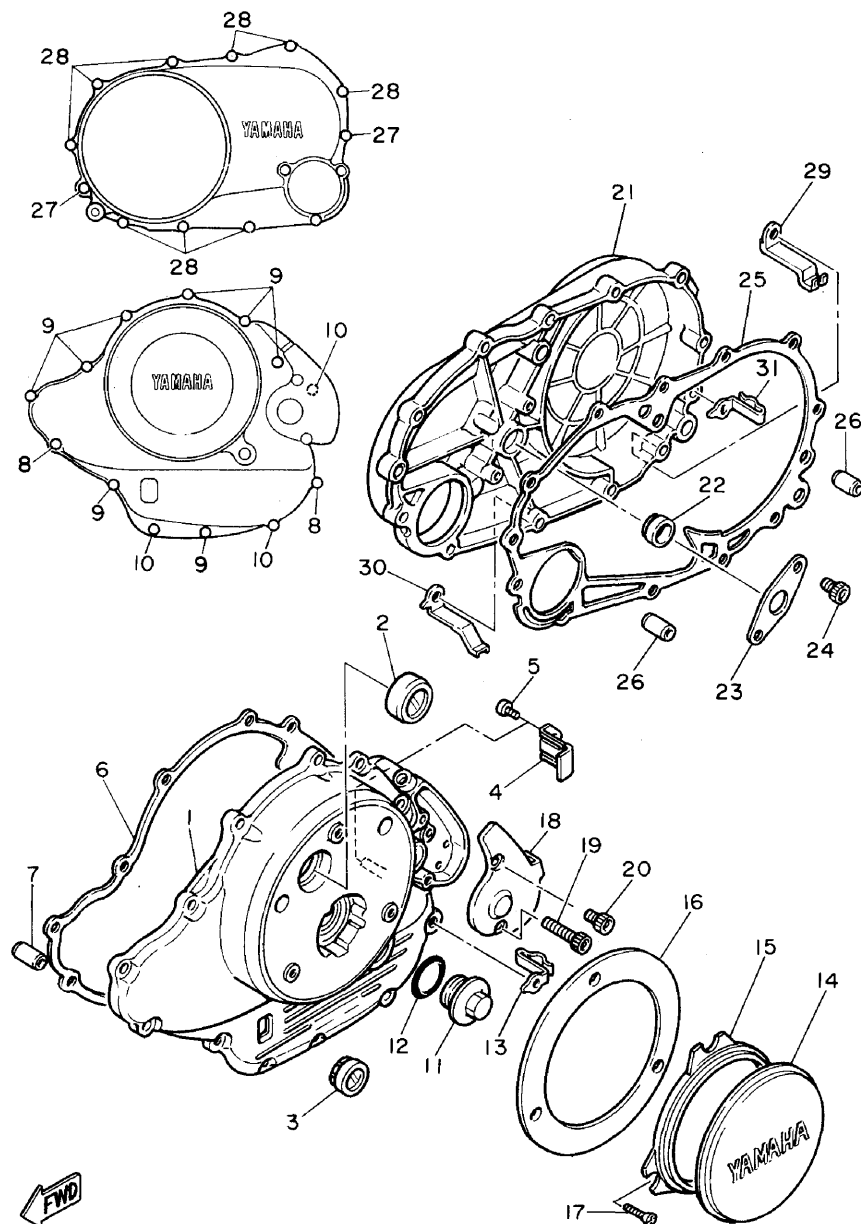


FIG. 12 CRANKCASE COVER

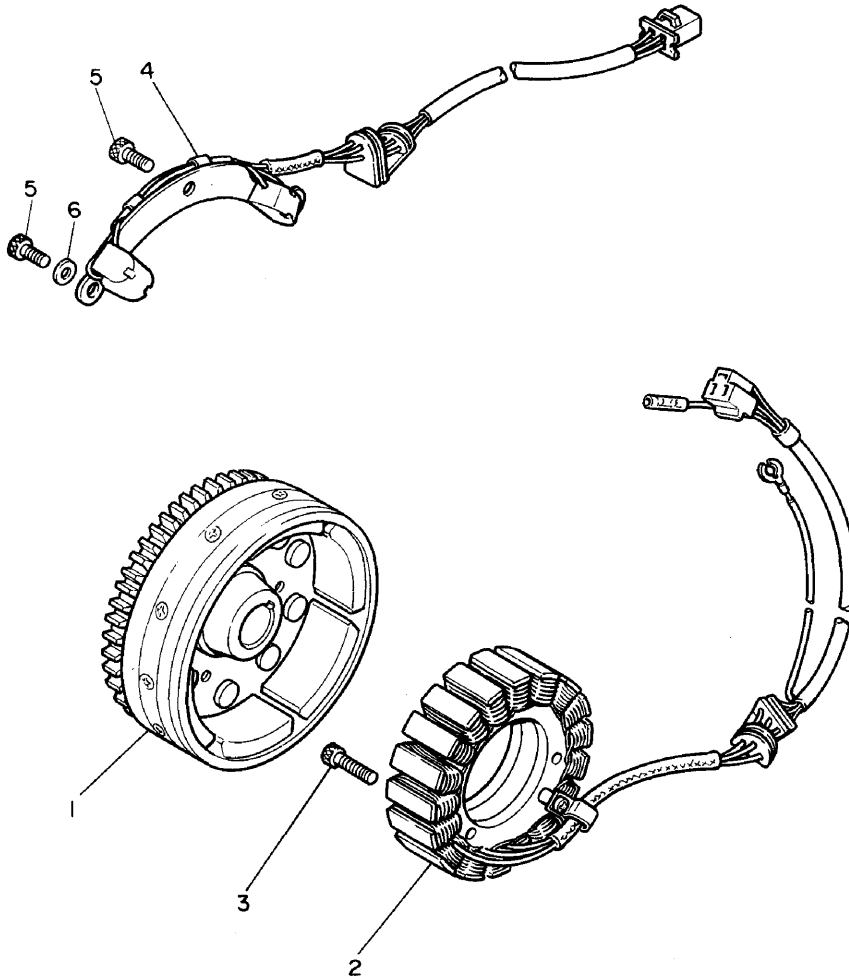
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90462-08075	CLAMP	1	
30	90462-10085	CLAMP	2	
31	90462-08076	CLAMP	1	



5G5300-1120

FIG. 13 A.C.GENERATOR

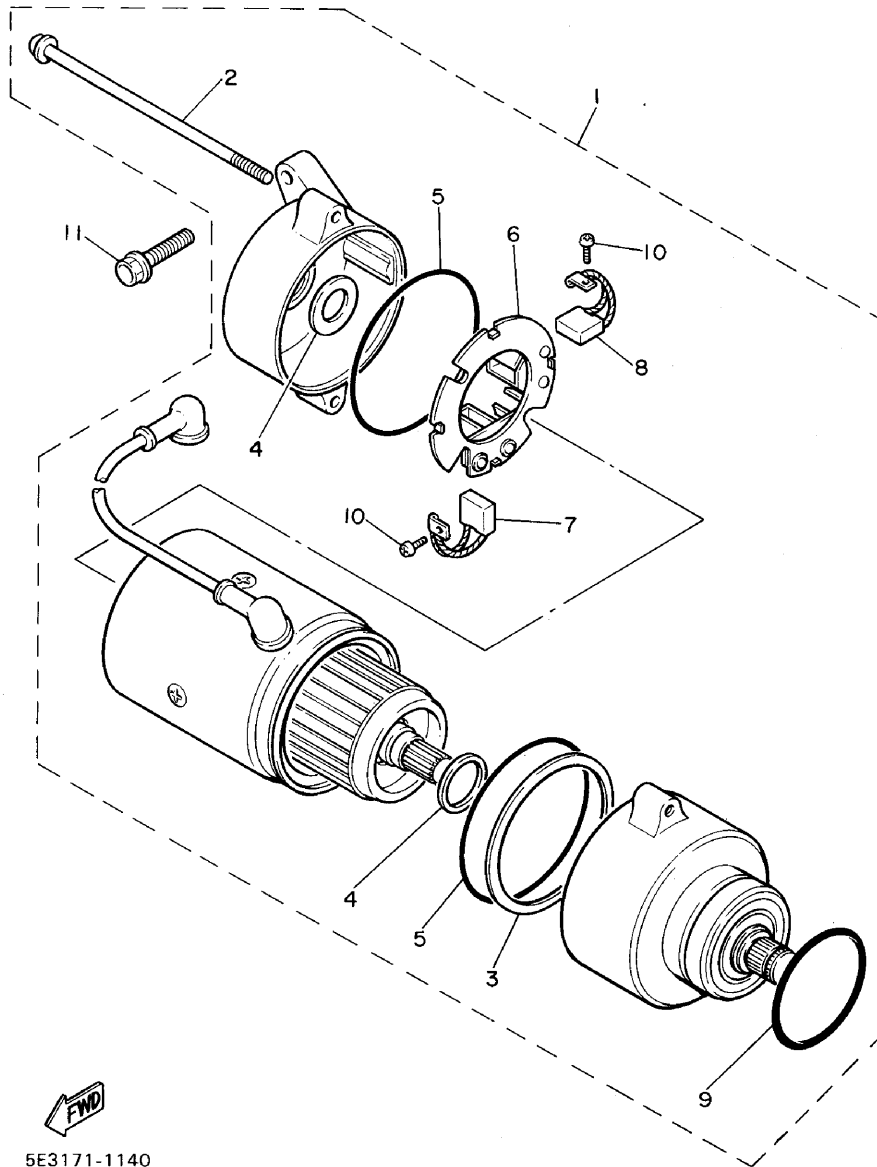
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81450-20	ROTOR ASSY	1	
2	4X7-81410-20	STATOR ASSY	1	
3	91316-06040	BOLT	3	
4	4X7-81670-20	PICK-UP ASSY	1	
5	91316-06016	BOLT	3	
6	90201-06674	WASHER, Plate	2	



5G5300-1131

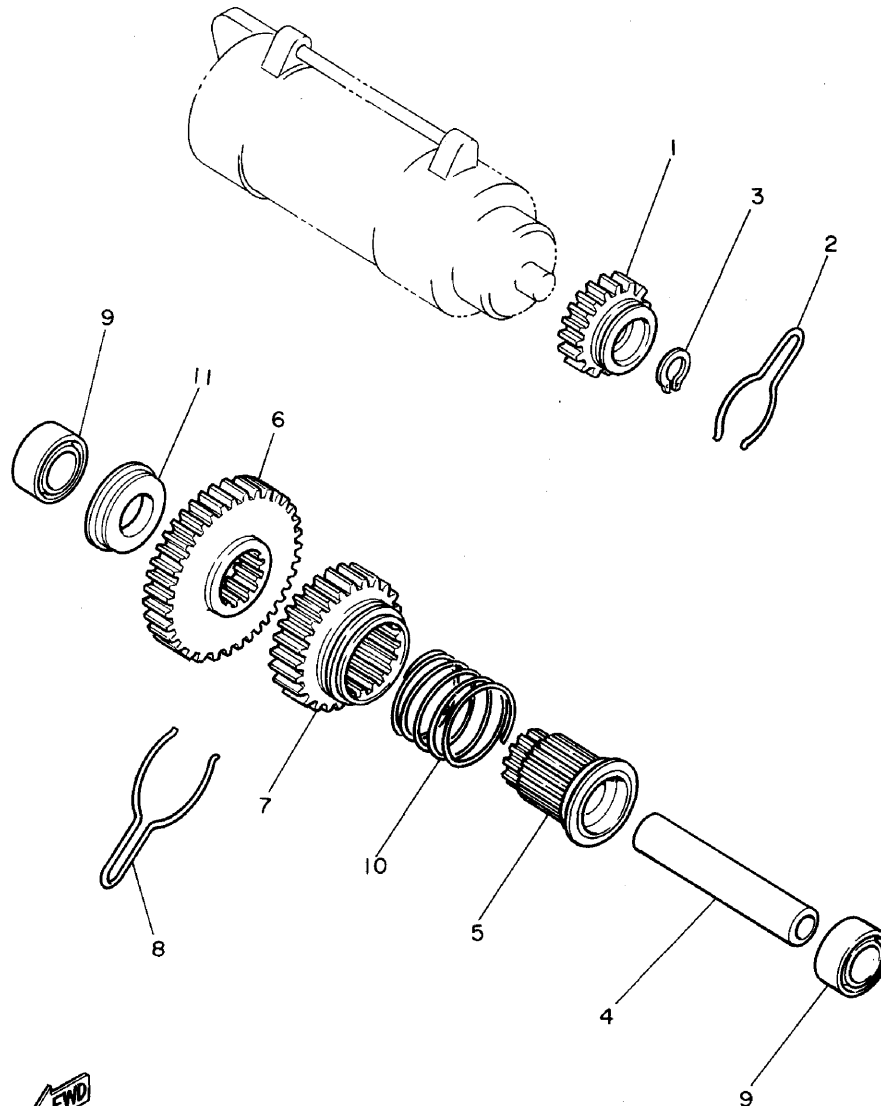
FIG. 14 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81800-60	STARTING MOTOR ASSY	1	
2	371-81826-20	•BOLT	1	
3	4X7-81844-60	•GASKET	1	
4	371-81809-20	•WASHER KIT	1	
5	371-81847-20	•O-RING	2	
6	1J7-81840-60	•BRUSH HOLDER ASSY	1	
7	371-81811-20	•BRUSH 1	1	
8	371-81812-20	•BRUSH 2	1	
9	1J7-81847-60	•O-RING	1	
10	98501-03008	•SCREW, Pan head	2	
11	95821-06025	BOLT, flange	2	



5E3171-1140

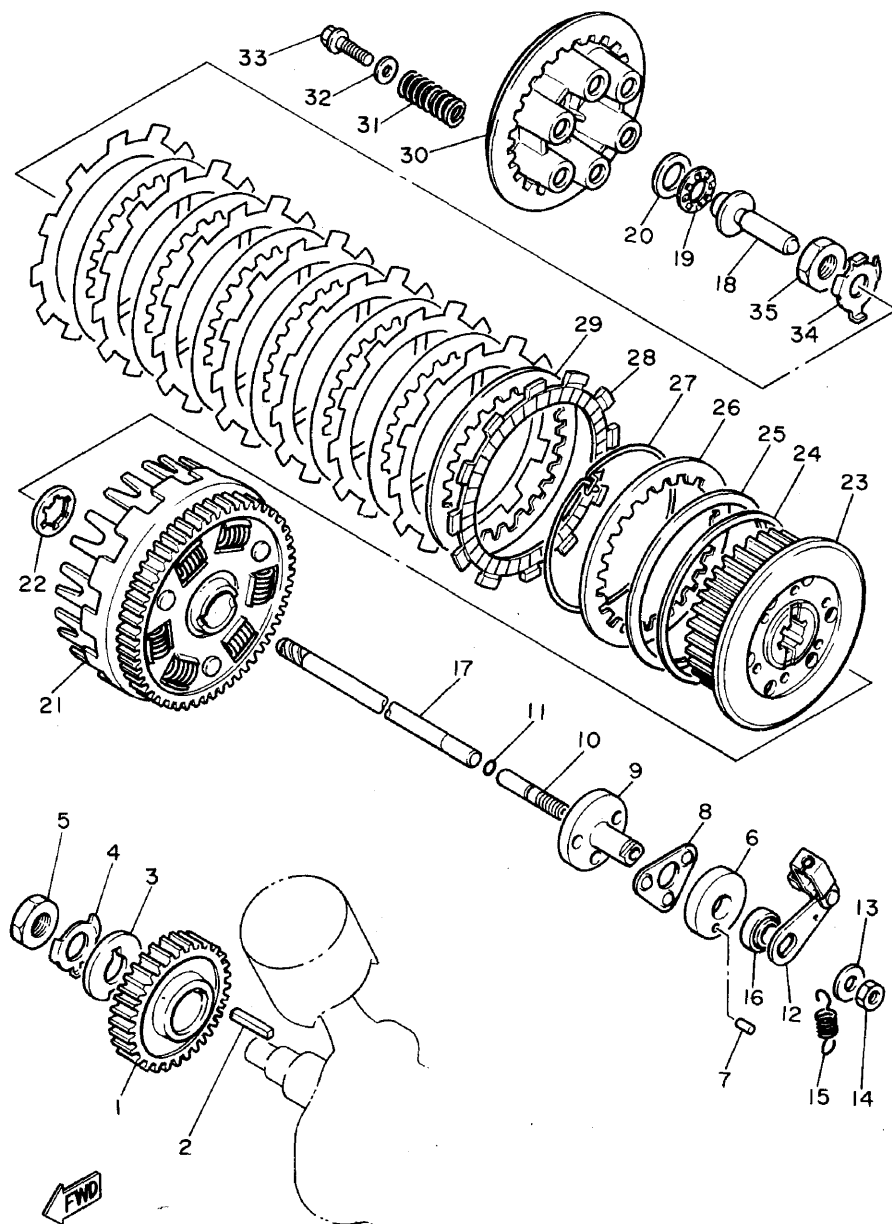
FIG. 15 STARTER CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-15511-00	GEAR, starting motor (19T)	1	
2	90468-29114	CLIP	1	
3	93410-13004	CIRCLIP	1	
4	4X7-15521-00	SHAFT 1	1	
5	4X7-15524-00	WHEEL, starter (23T)	1	
6	4X7-15512-00	GEAR, idler 1 (35T)	1	
7	4X7-15517-00	GEAR, idler 2 (27T)	1	
8	90468-29106	CLIP	1	
9	90387-172E5	COLLAR	2	
10	90501-15636	SPRING, compression	1	
11	90387-170E5	COLLAR	1	



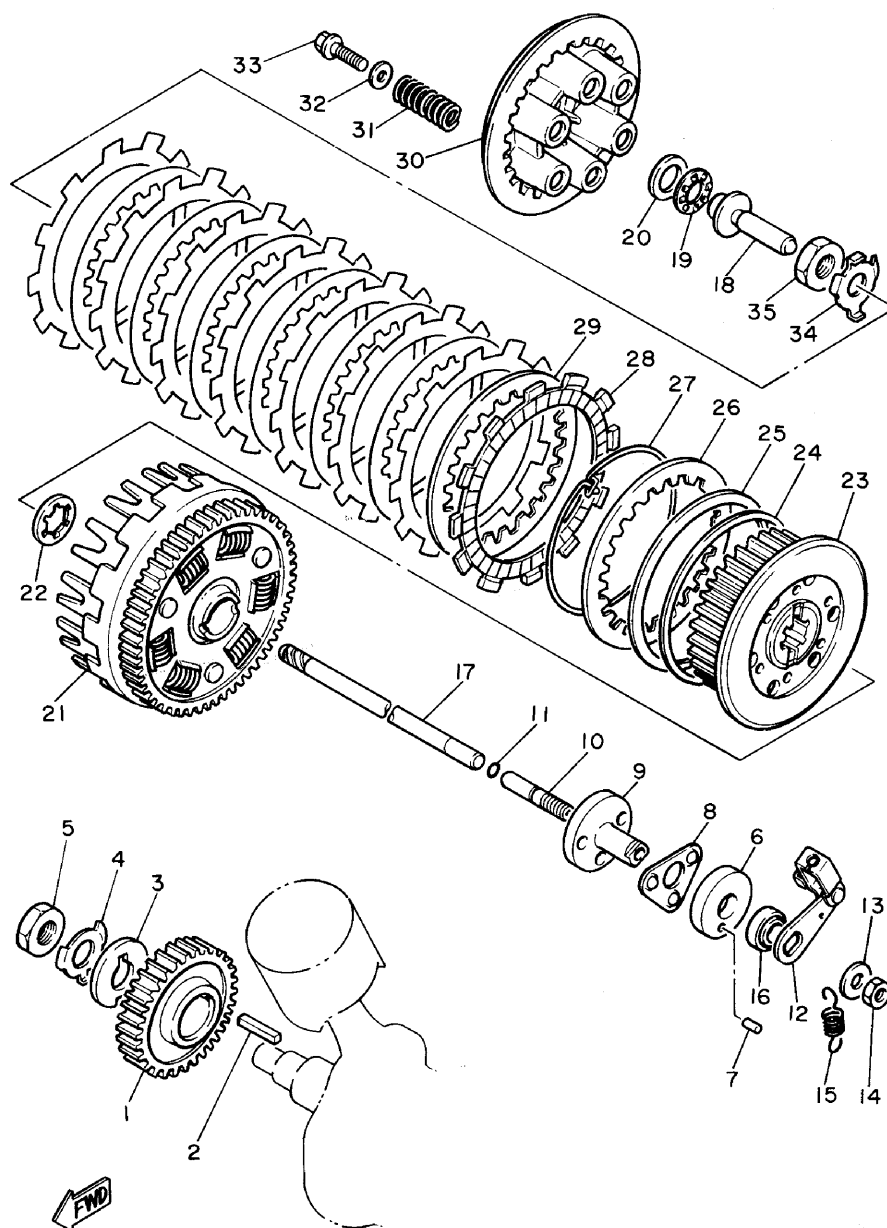
5E3171-1150



5E3171-1160

FIG. 16 CLUTCH

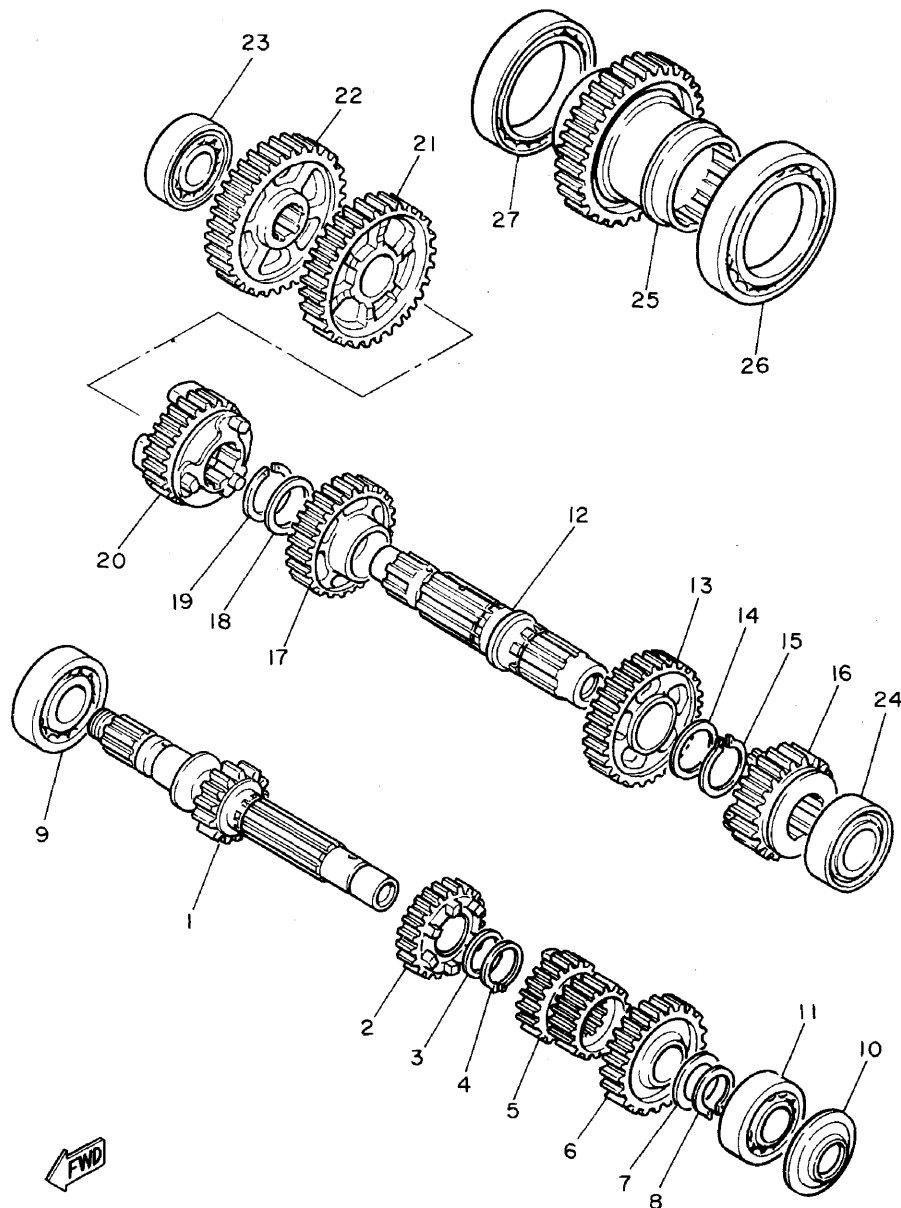
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-16111-00	GEAR, Primary drive (47T)	1	
2	90282-07042	KEY, straight	1	
3	90214-20022	WASHER, claw	1	
4	90215-20182	WASHER, lock	1	
5	90170-20274	NUT	1	
6	2H7-16396-00	HOUSING, Push screw	1	
7	93606-07082	PIN, dowel	1	
8	2H7-16395-01	RETAINER, ball	1	
9	2H7-16341-00	SCREW, Push	1	
10	2H7-16343-00	SCREW, adjusting	1	
11	93210-48364	O-RING	1	
12	4X7-16340-00	PUSH LEVER ASSY	1	
13	92901-08200	WASHER, Plain	1	
14	95301-08700	NUT	1	
15	90506-10069	SPRING, tension	1	
16	93104-14059	OIL SEAL	1	
17	4X7-16357-00	ROD, Push 2	1	
18	4X7-16356-00	ROD, Push 1	1	
19	93340-21505	BEARING	1	
20	90201-151A7	WASHER, Plate	1	
21	4X7-16150-00	PRI. DRIVEN GEAR COMP. (78T)	1	
22	3Y1-16154-00	PLATE, thrust 1	1	
23	4X7-16371-00	BOSS, clutch	1	
24	4X7-16384-00	PLATE, seat	1	
25	4X7-16383-01	SPRING, clutch boss	1	
26	4X7-16324-00	PLATE, clutch 1	1	
27	4X7-16385-00	RING, clutch boss	1	
28	4X7-16321-00	PLATE, friction	8	



5E3171-1160

FIG. 16 CLUTCH

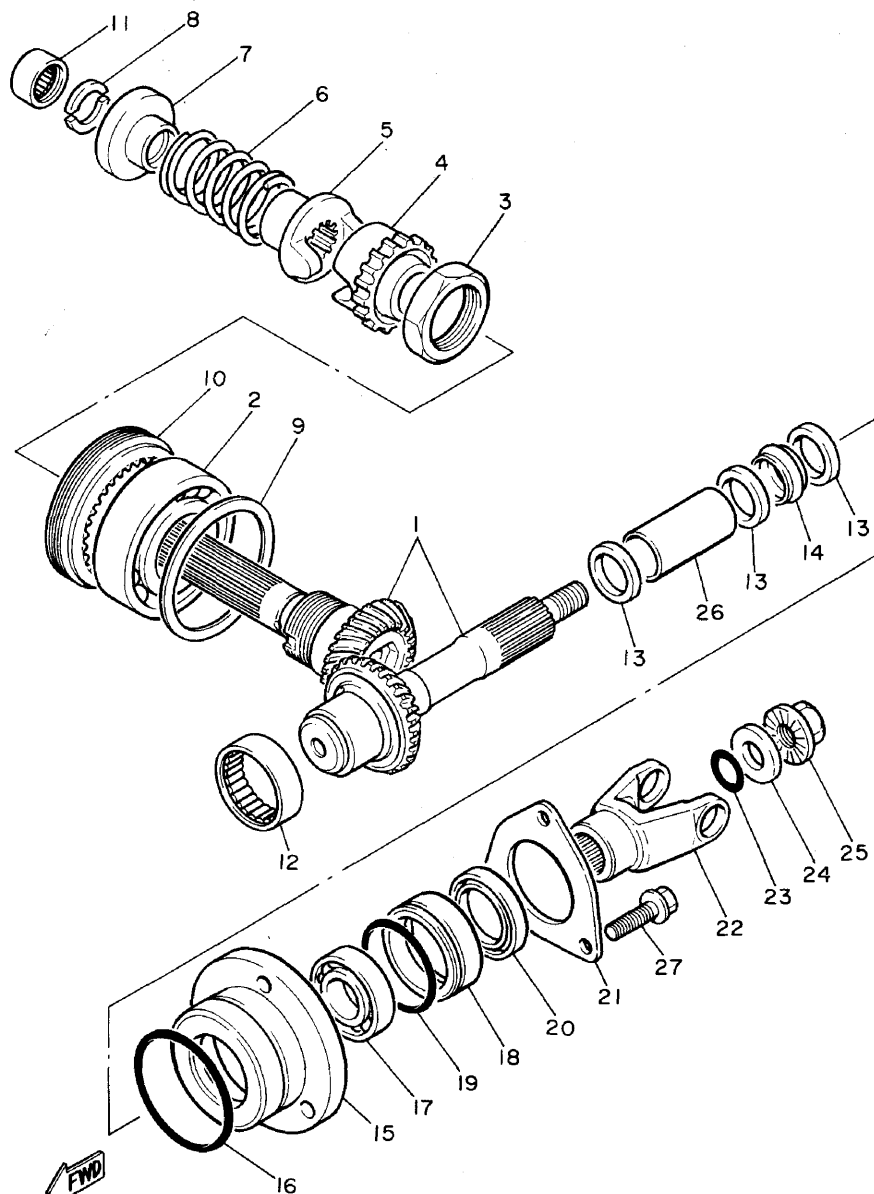
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-16325-00	PLATE, clutch 2	7	
30	4X7-16351-00	PLATE, Pressure 1	1	
31	90501-23598	SPRING, compression	6	
32	90201-061A5	WASHER, Plate	6	
33	95821-06025	BOLT, flange	6	
34	90215-20170	WASHER, lock	1	
35	90170-20257	NUT	1	



5E3171-1170

FIG. 17 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-17411-00	AXLE, main (17T)	1	
2	4X7-17141-00	GEAR, 4th Pinion (31T)	1	
3	90209-22191	WASHER	1	
4	93410-25010	CIRCLIP	1	
5	4X7-17121-00	GEAR, 2nd/3rd Pinion (24/28T)	1	
6	4X7-17151-01	GEAR, 5th Pinion (33T)	1	
7	90201-20276	WASHER, Plate	1	
8	93410-20009	CIRCLIP	1	
9	93306-30525	BEARING (B6305)	1	
10	93104-20068	OIL SEAL	1	
11	93306-30424	BEARING (B6304A3)	1	
12	4X7-17402-00	DRIVE AXLE ASSY	1	
13	4X7-17221-00	GEAR, 2nd wheel (40T)	1	
14	90209-27192	WASHER	1	
15	93440-30077	CIRCLIP	1	
16	4X7-17251-01	GEAR, 5th wheel (30T)	1	
17	4X7-17231-00	GEAR, 3rd wheel (36T)	1	
18	90209-27192	WASHER	1	
19	93440-30077	CIRCLIP	1	
20	4X7-17241-00	GEAR, 4th wheel (32T)	1	
21	4X7-17211-00	GEAR, 1st wheel (40T)	1	
22	4X7-17582-01	GEAR, middle drive (45T)	1	
23	93306-20401	BEARING (B6204)	1	
24	93306-20550	BEARING (B6205DU8)	1	
25	4X7-17583-01	GEAR, middle driven (47T)	1	
26	93316-01201	BEARING (B16012)	1	
27	93306-91201	BEARING (B6912)	1	

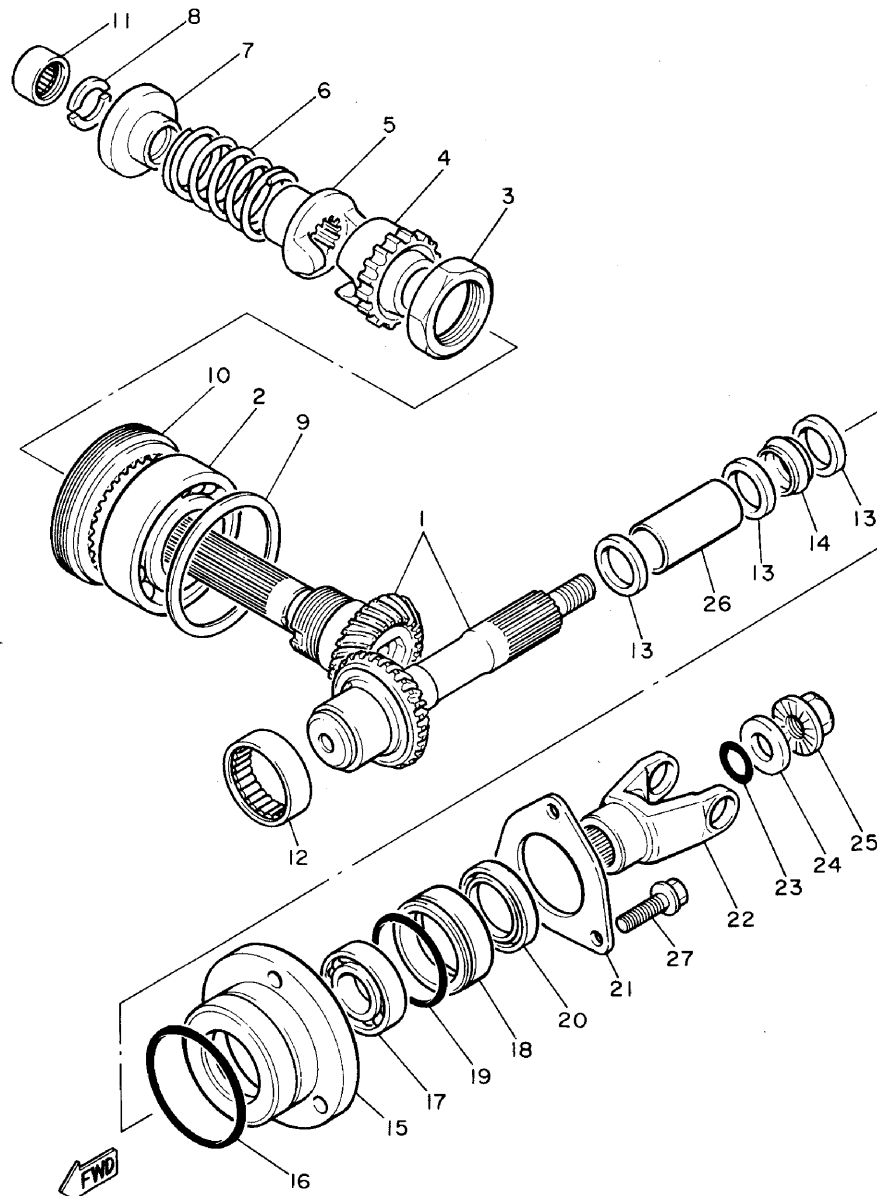


10L110-2180

FIG. 18 MIDDLE DRIVE GEAR

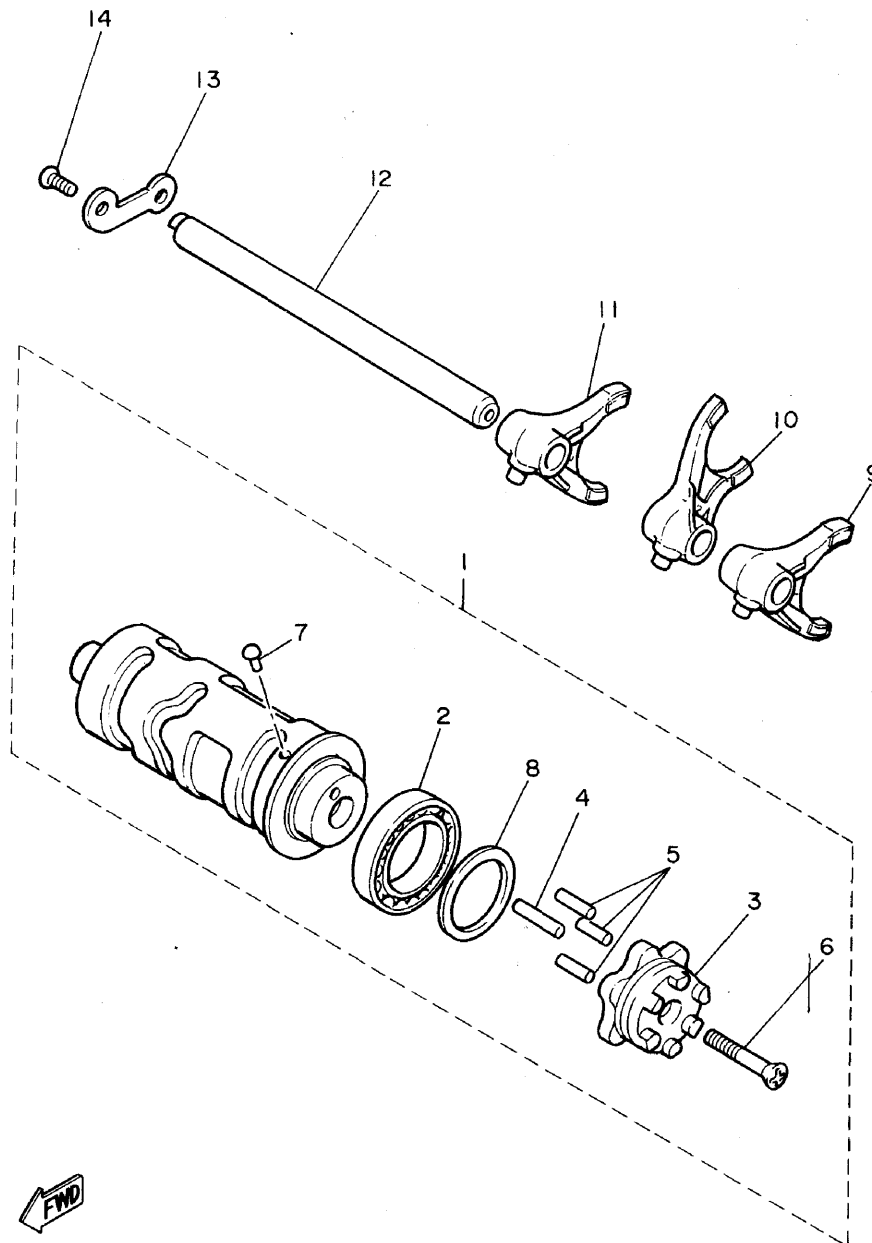
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-W1751-00	MIDDLE GEAR COMP	1	
2	93306-20901	BEARING (B6209RSH2-C2)	1	
3	90179-44328	NUT	1	
4	4X7-17526-01	CAM, drive	1	
5	4H7-17527-00	CAM, driven	1	
6	90501-65575	SPRING, comPression	1	
7	4X7-17524-00	HOLDER	1	
8	3H5-17529-00	WASHER, thrust	2	
9	4X7-17531-00-15	SHIM, Pinion (0.15T)	1	UR
	4X7-17531-00-30	SHIM, Pinion (0.30T)	1	UR
	4X7-17531-00-40	SHIM, Pinion (0.40T)	1	UR
	4X7-17531-00-50	SHIM, Pinion (0.50T)	1	UR
10	90179-88336	NUT	1	
11	93317-22021	BEARING, cylindrical	1	
12	93311-34043	BEARING, cylindrical	1	
13	90201-255A6	WASHER, Plate	3	
14	1J7-46129-Y1	SPACER, exPansion	1	
15	4X7-17551-00	HOUSING, bearing	1	
16	93210-71360	O-RING	1	
17	93306-20548	BEARING (B6205RC2)	1	
18	4X7-17554-00	RETAINER, bearing	1	
19	93210-52449	O-RING	1	
20	93101-35099	OIL SEAL	1	
21	4X7-17558-00	PLATE, bearing	1	
22	4X7-17556-00	YDKE, joint	1	
23	93210-14359	O-RING	1	
24	90201-14633	WASHER, Plate	1	
25	90179-14317	NUT	1	

FIG. 18 MIDDLE DRIVE GEAR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	90387-251E1	COLLAR	1	
27	95821-08030	BOLT, flange	3	

FIG. 19 SHIFT CAM•FORK

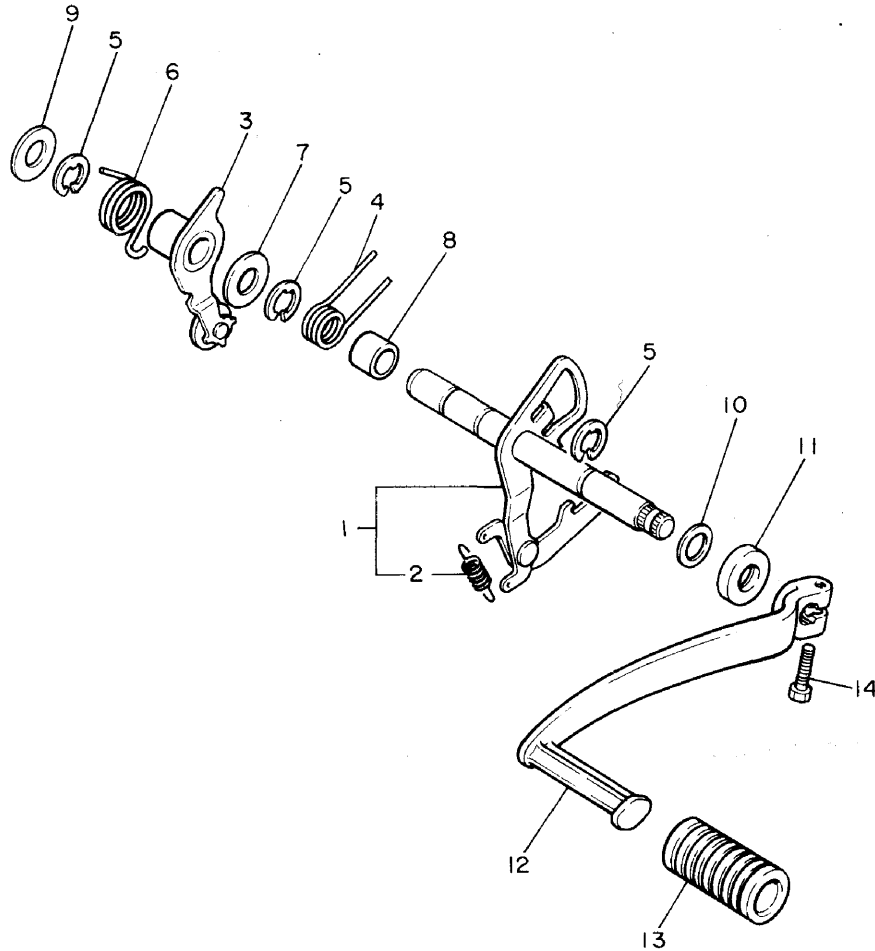


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18540-01	SHIFT CAM ASSY	1	
2	93306-90602	•BEARING	1	
3	4G0-18185-01	•SEGMENT	1	
4	93604-20156	•PIN, dowel	1	
5	93604-16092	•PIN, dowel	3	
6	98701-05035	•SCREW, flat head	1	
7	136-18542-00	•POINT, neutral	1	
8	90201-30297	•WASHER, Plate	1	
9	4X7-18511-00	FORK, shift 1	1	
10	4X7-18512-00	FORK, shift 2	1	
11	4X7-18513-00	FORK, shift 3	1	
12	4X7-18531-00	BAR, shift fork guide 1	1	
13	4X7-18536-00	STOPPER, shift bar	1	
14	92701-06015	SCREW, flat head	2	



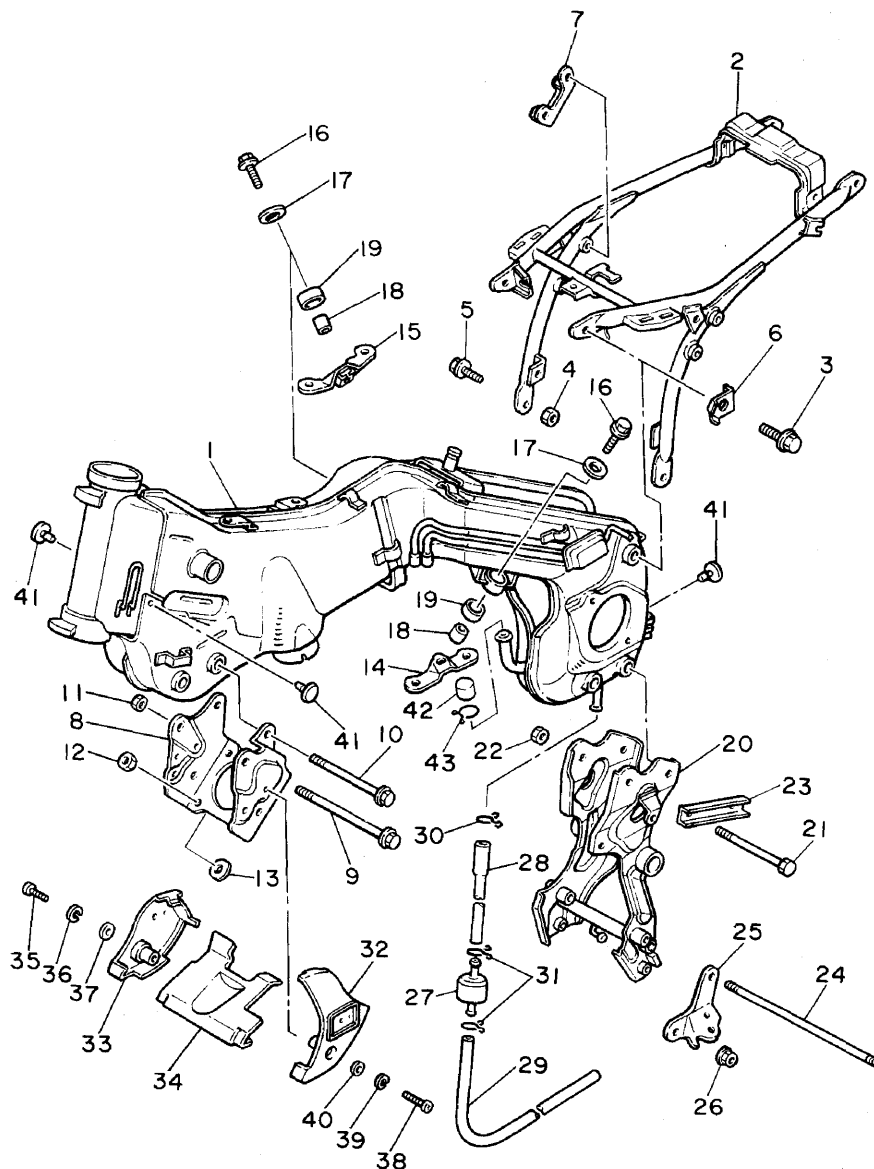
5E3171-1190

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-18120-00	SHIFT LEVER ASSY	1	
2	90506-08227	•SPRING, tension	1	
3	4X7-18140-00	STOPPER LEVER ASSY	1	
4	90508-32535	SPRING, torsion	1	
5	93430-10016	CIRCLIP	3	
6	90508-29531	SPRING, torsion	1	
7	90201-12588	WASHER, Plate	1	
8	90387-124F4	COLLAR	1	
9	90201-12588	WASHER, Plate	1	
10	90201-12166	WASHER, Plate	1	
11	93102-12106	OIL SEAL	1	
12	4X7-18111-00	PEDAL, shift	1	
13	132-18113-01	COVER, shift Pedal	1	
14	97321-06020	BOLT	1	



10L110-2200

C14



5E4700-2210

FIG. 21 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-21110-00-33	FRAME COMP	1	yamaha black
2	4X7-21190-00-33	REAR FRAME COMP.	1	yamaha black
3	95811-10035	BOLT, flange	2	
4	90185-10035	NUT, self-locking	2	
5	90101-10524	BOLT	2	
6	90215-10192	WASHER, lock	2	
7	4X7-2138L-00	BRACKET 2	1	
8	4X7-21317-00	STAY, engine 4	1	
9	90105-10183	BOLT, washer based	1	
10	90105-10105	BOLT, washer based	1	
11	90179-10247	NUT	2	
12	90179-12248	NUT	4	
13	90201-125A3	WASHER, Plate	4	
14	4X7-21315-00	STAY, engine 2	1	
15	4X7-21316-00	STAY, engine 3	1	
16	90105-10186	BOLT, washer based	2	
17	90201-104A7	WASHER, Plate	2	
18	90387-100E2	COLLAR	2	
19	4X7-21485-00	DAMPER, rubber 1	2	
20	4X7-21430-00	REAR ARM BRACKET COMP.	1	
21	90101-10074	BOLT	2	
22	90179-10247	NUT	2	
23	4X7-21491-00	WASHER, lock	1	
24	90116-10343	BOLT, stud	1	
25	5E4-21458-00	BRACKET, side stand	1	
26	90179-10247	NUT	1	
27	4X7-2149Y-00	FILTER ASSY	1	
28	90445-11545	HOSE	1	

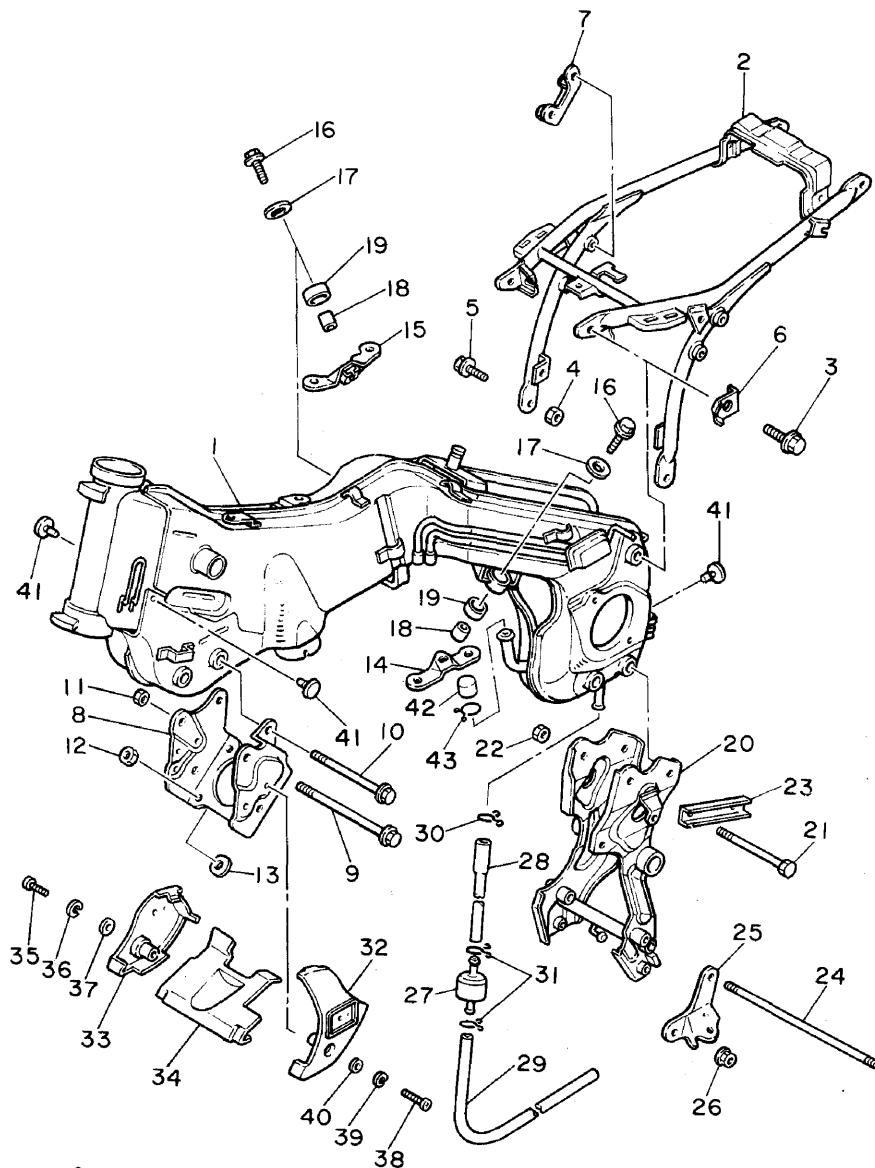


FIG. 21 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90445-11452	HOSE	1	
30	90467-13042	CLIP	1	
31	90467-11010	CLIP	2	
32	4X7-2137W-00-98	SCOOP, air 1	1	low gloss black
33	4X7-2137X-00-98	SCOOP, air 2	1	low gloss black
34	4X7-2137Y-00-98	GUIDE, air	1	low gloss black
35	92506-06016	SCREW, Pan head	1	
36	92906-06100	WASHER, sPring	1	
37	92906-06600	WASHER, Plate	1	
38	92506-06040	SCREW, Pan head	1	
39	92906-06100	WASHER, sPring	1	
40	92906-06600	WASHER, Plate	1	
41	90338-07043	PLUG	3	
42	5A8-21399-00	CAP, tool box	1	
43	90467-14015	CLIP	1	



5E4700-2210

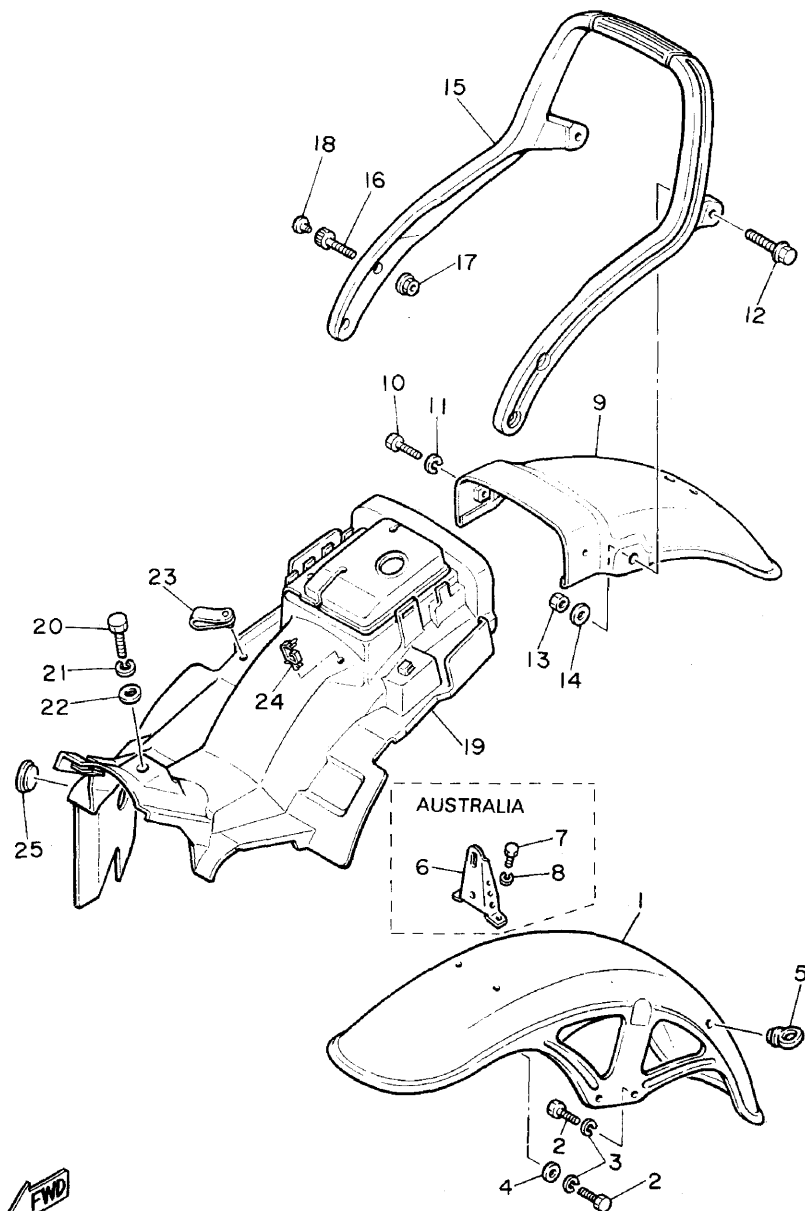
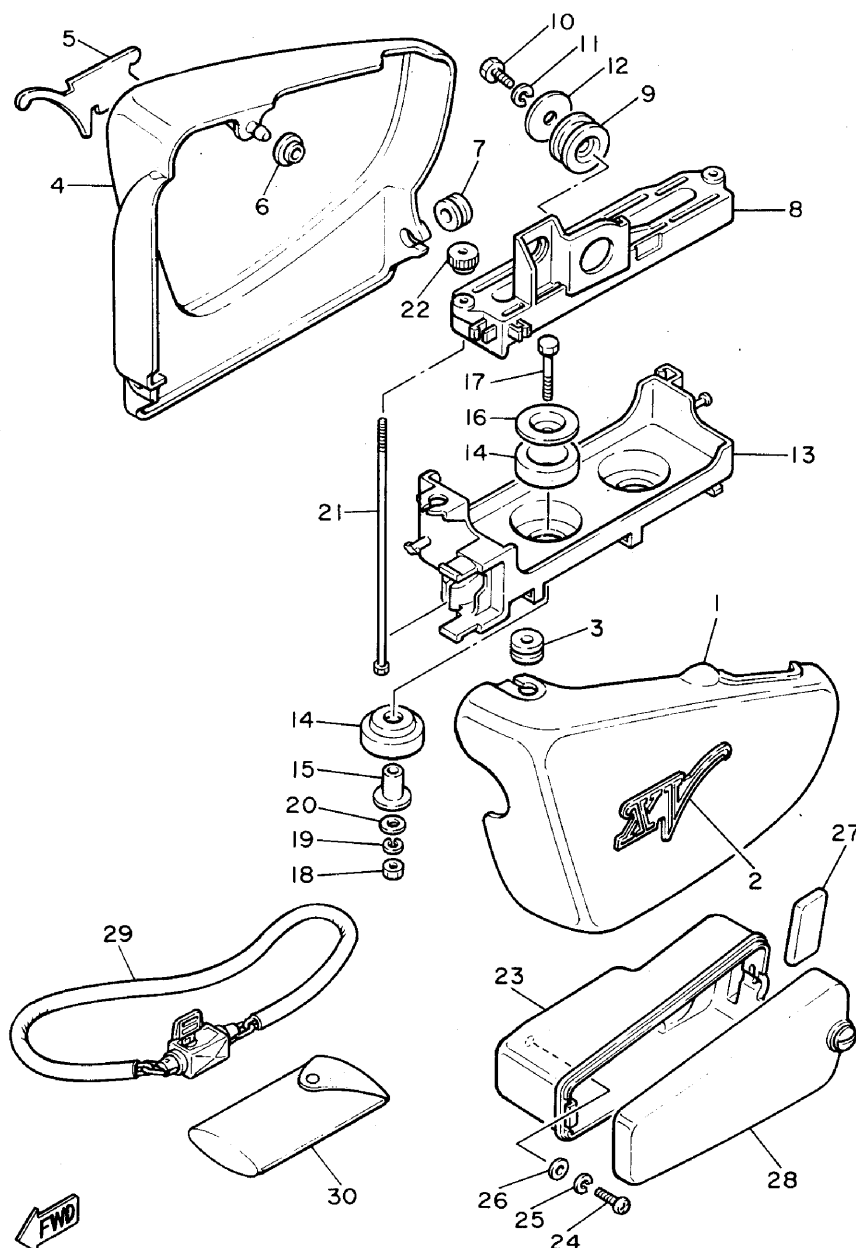


FIG. 22 FRONT FENDER•REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-21501-00-93	FRONT FENDER COMP.	1	UR chrome-Plated for australia
	4X7-21501-00-93	FRONT FENDER COMP.	1	UR chrome-Plated
2	97301-08020	BOLT	4	
3	92901-08100	WASHER, sPring	4	
4	92901-08200	WASHER, Plain	2	
5	1A0-21518-00	HOLDER, cable	1	
6	1A6-21581-00	STAY, Plate fitting 1	1	
7	97303-06012	BOLT	2	
8	92903-06100	WASHER, sPring	2	
9	4X7-21610-01-93	REAR FENDER COMP.	1	chrome-Plated
10	97322-06012	BOLT	2	
11	92902-06100	WASHER, sPring	2	
12	95821-10030	BOLT, flange	2	
13	95380-10600	NUT	2	
14	92902-10200	WASHER	2	
15	4X7-21645-00	STAY, rear	1	
16	91316-08060	BOLT	4	
17	90179-08246	NUT	4	
18	341-23469-00	CAP, bolt	4	
19	4X7-W2162-01	MUD GUARD COMP.	1	
20	97301-06016	BOLT	1	
21	92902-06100	WASHER, sPring	1	
22	90201-06067	WASHER, Plate	1	
23	90464-12027	CLAMP	2	
24	90464-16025	CLAMP	1	
25	90480-30167	GROMMET	1	

5E4700-1220

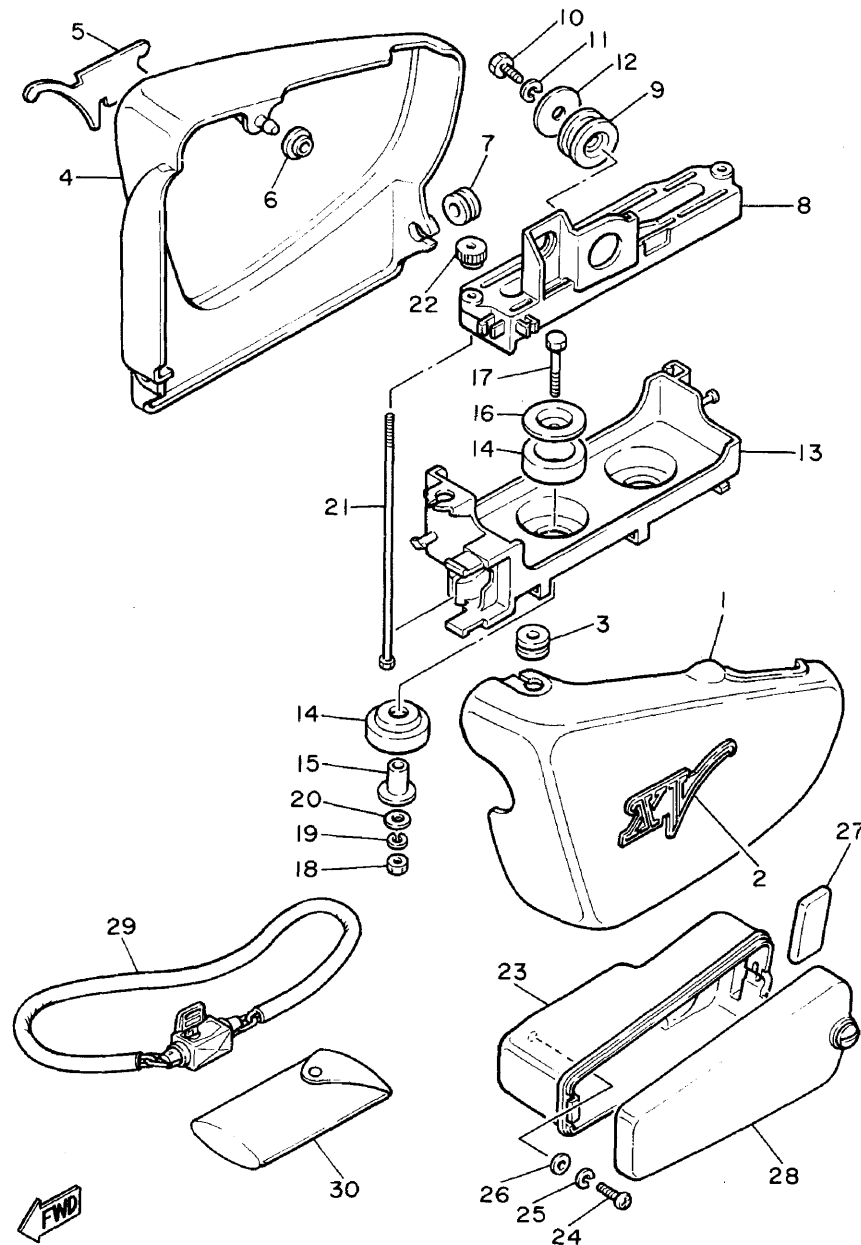


5E5010-1230

FIG. 23 SIDE COVER. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-21711-00-2U	COVER, side 1	1	suPer red
2	5E5-21781-00	EMBLEM 1	1	
3	90480-12053	GROMMET	3	
4	4X7-21721-00-2U	COVER, side 2	1	suPer red
5	5E5-21782-00	EMBLEM 2	1	
6	90480-01141	GROMMET	1	
7	90480-12053	GROMMET	2	
8	4X7-82136-00	PLATE, battery fitting	1	
9	2H7-21747-00	DAMPER	1	
10	97302-06012	BOLT	1	
11	92902-06100	WASHER, sPring	1	
12	90201-065A1	WASHER, Plate	1	
13	4X7-21171-00	BOX, tool	1	
14	2H7-21746-00	DAMPER, battery box	4	
15	90387-06763	COLLAR	2	
16	90209-07170	WASHER	2	
17	97301-06040	BOLT	2	
18	95302-06600	NUT	2	
19	92902-06100	WASHER, sPring	2	
20	92902-06600	WASHER	1	
21	90101-05496	BOLT	2	
22	90179-05322	NUT	2	
23	4X7-21248-00	BOX	1	
24	92502-06016	SCREW, Pan head	1	
25	92902-06100	WASHER, sPring	1	
26	90201-06008	WASHER, Plate	1	
27	4X7-21719-00	GROMMET	1	
28	4X7-2179A-00	CAP, tool box	1	

FIG. 23 SIDE COVER. TOOL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-W2171-00	WHEEL LOCK ASSY	1	
30	4X7-28100-10	TOOL KIT	1	

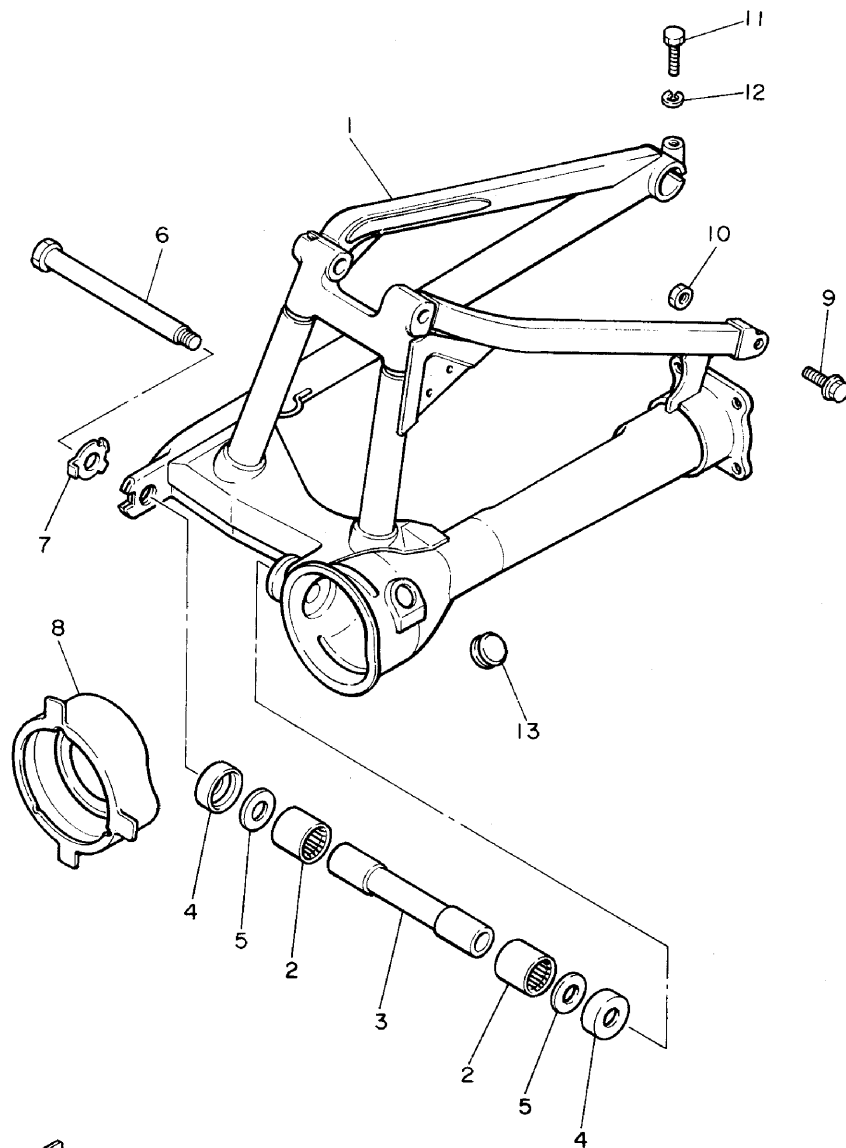
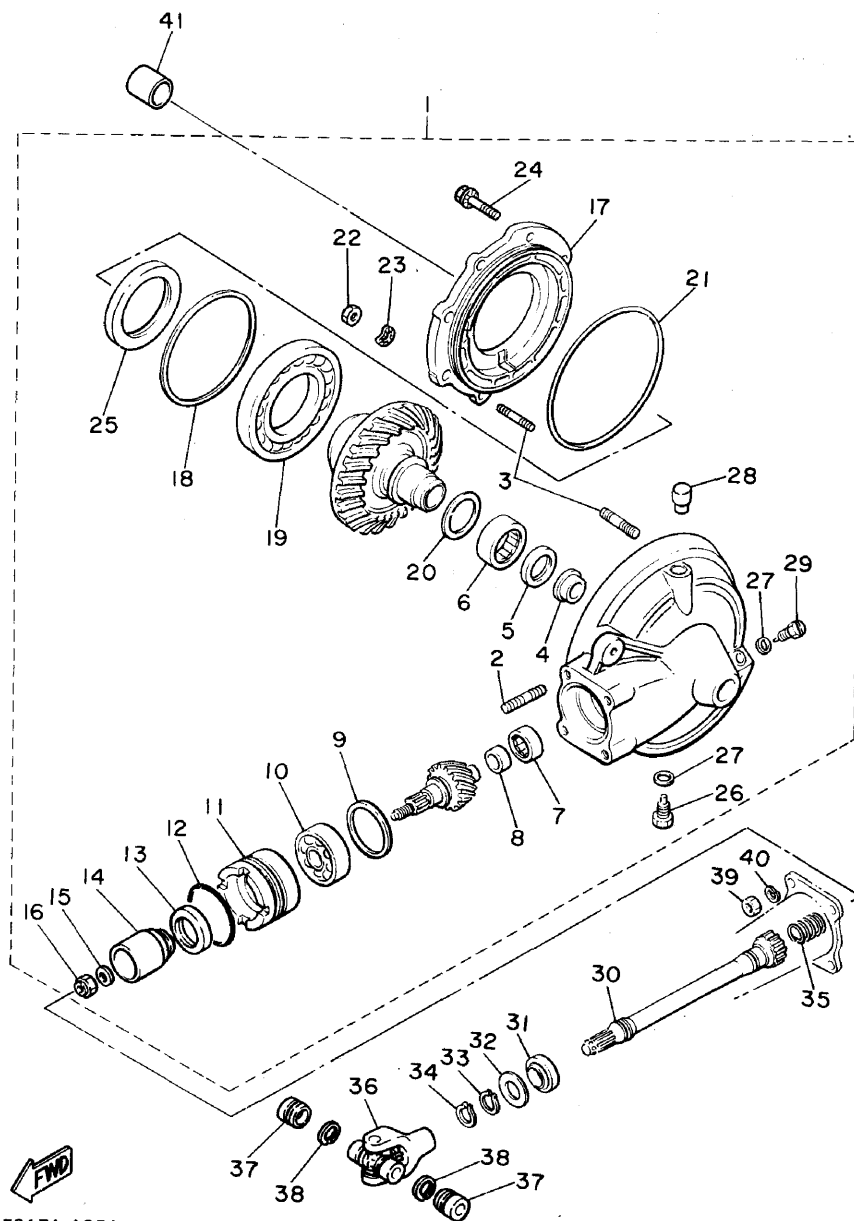


FIG. 24 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-22110-01-35	REAR ARM COMP.	1	silver
2	93320-32403	BEARING	2	
3	4X7-22124-00	BUSH 2	1	
4	4X7-22129-00	COVER, thrust 2	2	
5	90201-244A8	WASHER, Plate (1.95T)	2	UN
	90201-244A9	WASHER, Plate (2.05T)	2	UN
	90201-245A0	WASHER, Plate (2.15T)	2	UN
6	4X7-22141-00	SHAFT, Pivot	1	
7	90215-16181	WASHER, lock	1	
8	4X7-22189-00	BOOT, rubber	1	
9	95811-10035	BOLT, flange	1	
10	90179-10247	NUT	1	
11	97301-08035	BOLT	1	
12	92901-08100	WASHER, sPring	1	
13	90338-20113	PLUG	1	



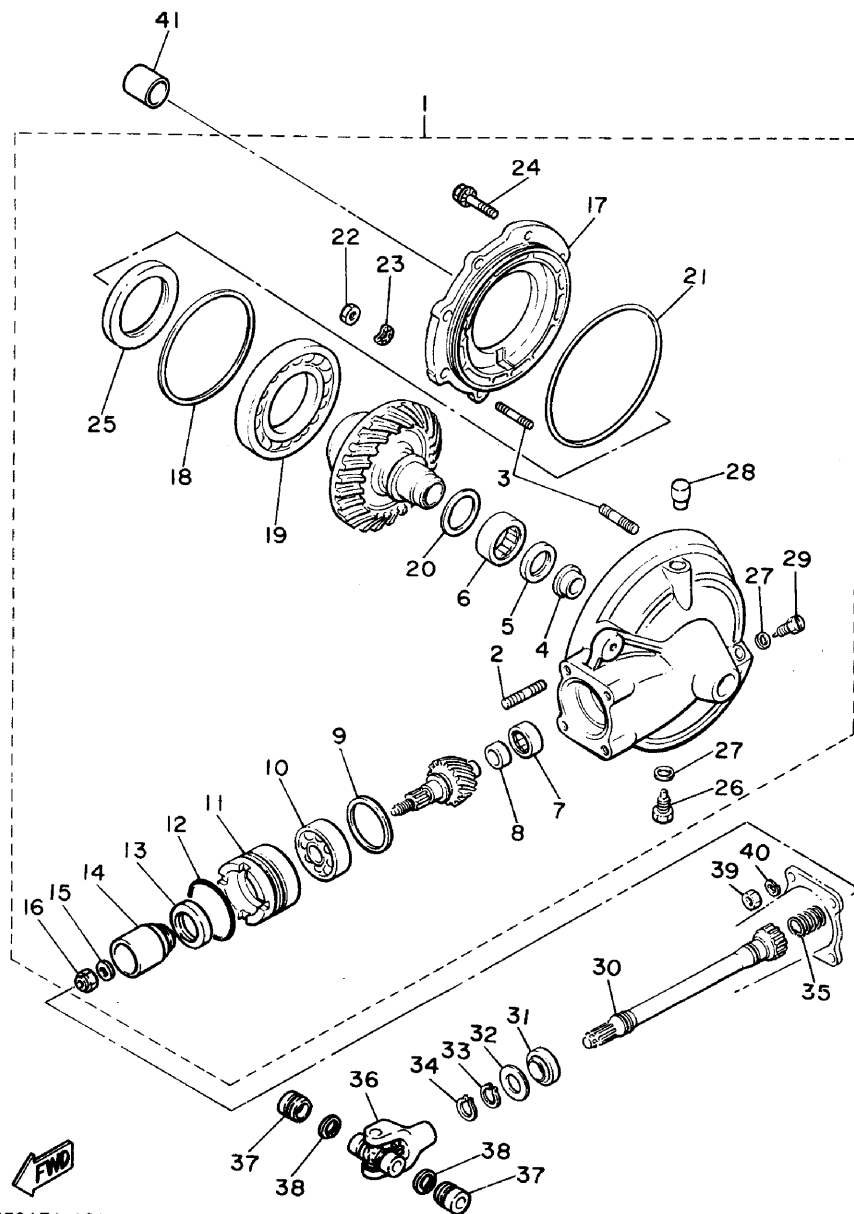
5G5300-1240



5E3171-1251

FIG. 25 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-46101-01	REAR AXLE GEAR CASE ASSY	1	
2	90116-10361	•BOLT, stud	4	
3	90116-08360	•BOLT, stud	6	
4	4H7-46153-00	•COLLAR, Guide	1	
5	93101-30084	•OIL SEAL	1	
6	93311-43729	•BEARING, cylindrical	1	
7	93317-41510	•BEARING, cylindrical	1	
8	2H7-46122-00	•RACE, inner	1	
9	1J7-17537-Y0-15	•SHIM, thrust (0.15T)	1	UR
	1J7-17537-Y0-30	•SHIM, thrust (0.30T)	1	UR
	1J7-17537-Y0-40	•SHIM, thrust (0.40T)	1	UR
	1J7-17537-Y0-50	•SHIM, thrust (0.50T)	1	UR
10	93306-30533	•BEARING (B6305RB1 SPECIAL)	1	
11	4H7-46125-00	•RETAINER, bearing	1	
12	93210-60426	•O-RING	1	
13	93101-38098	•OIL SEAL	1	
14	4H7-46123-00	•COUPLING, gear	1	
15	90201-14632	•WASHER, Plate	1	
16	90185-14070	•NUT, self-locking	1	
17	4H7-46152-00	•HOUSING, bearing	1	
18	1J7-46117-Y0-30	•SHIM, ring gear (0.30T)	1	UR
	1J7-46117-Y0-35	•SHIM, ring gear (0.35T)	1	UR
	1J7-46117-Y0-40	•SHIM, ring gear (0.40T)	1	UR
	1J7-46117-Y0-45	•SHIM, ring gear (0.45T)	1	UR
	1J7-46117-Y0-50	•SHIM, ring gear (0.50T)	1	UR
19	93316-01403	•BEARING, cylindrical	1	
20	1J7-46118-Y0-18	•WASHER, thrust (1.8T)	1	UR
	1J7-46118-Y0-19	•WASHER, thrust (1.9T)	1	UR



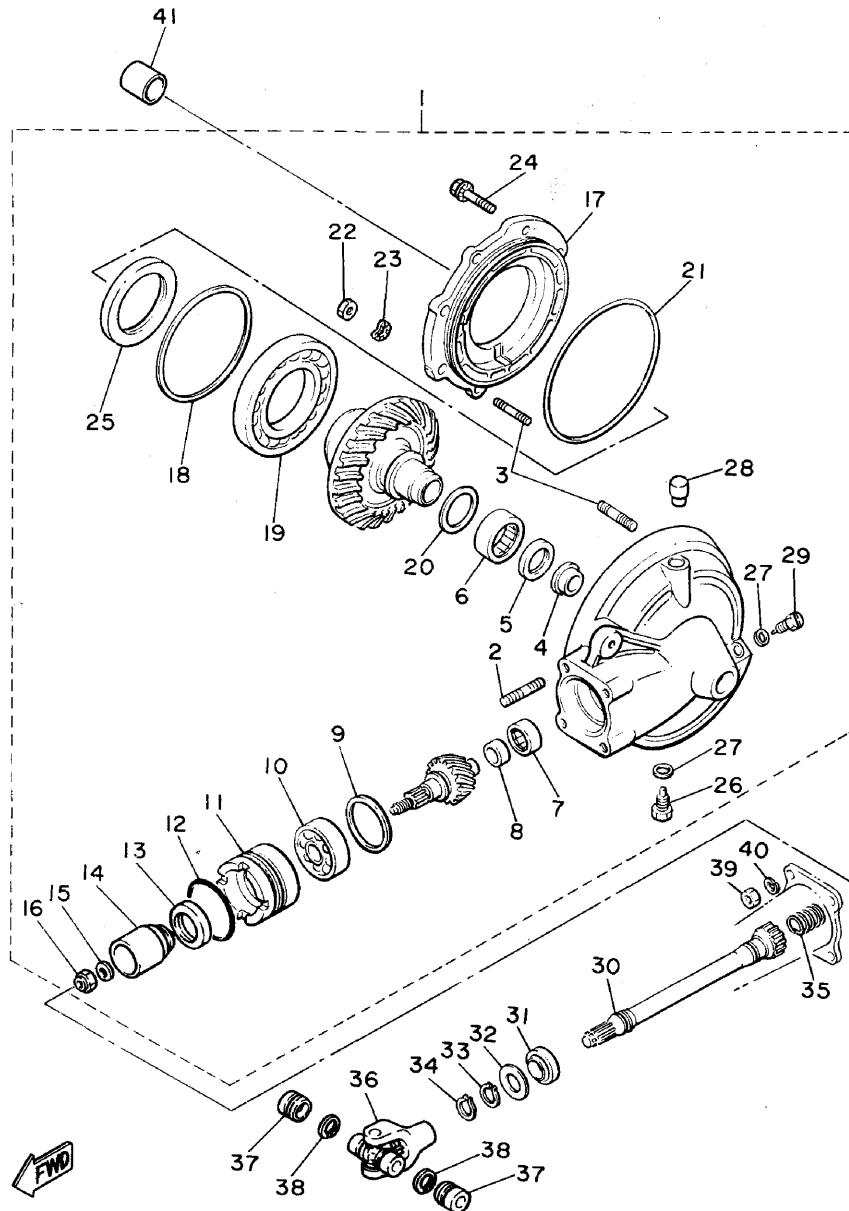
5E3171-1251

FIG. 25 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	1J7-46118-Y0-20	•WASHER, thrust (2.0T)	1	UR
	1J7-46118-Y0-21	•WASHER, thrust (2.1T)	1	UR
	4H7-46118-00-14	•WASHER, thrust (1.4T)	1	UR
	4H7-46118-00-15	•WASHER, thrust (1.5T)	1	UR
	4H7-46118-00-16	•WASHER, thrust (1.6T)	1	UR
	4H7-46118-00-17	•WASHER, thrust (1.7T)	1	UR
	4H7-46118-00-22	•WASHER, thrust (2.2T)	1	UR
	4H7-46118-00-23	•WASHER, thrust (2.3T)	1	UR
21	93211-44348	•O-RING	1	
22	95311-08600	•NUT	6	
23	92901-08700	•WASHER, wave	6	
24	95821-10025	•BOLT, flange	2	
25	93102-70167	•OIL SEAL	1	
26	90340-14009	•PLUG, straight screw	1	
27	214-11198-01	•GASKET	2	
28	2H7-17590-00	•BREATHER COMP.	1	
29	90340-14042	•PLUG, straight screw	1	
30	4X7-46172-00	SHAFT, drive	1	
31	93108-23007	OIL SEAL	1	
32	90201-231A2	WASHER, Plate	1	
33	93410-23056	CIRCLIP	1	
34	93410-22039	CIRCLIP	1	
35	90501-16491	SPRING, compression	1	
36	4X7-46180-00	CROSS JOINT COMP.	1	
37	93311-21044	BEARING, cylindrical	2	
38	93440-20088	CIRCLIP	2	
39	95311-10600	NUT	4	
40	92901-10100	WASHER, spring	4	

FIG. 25 DRIVE SHAFT

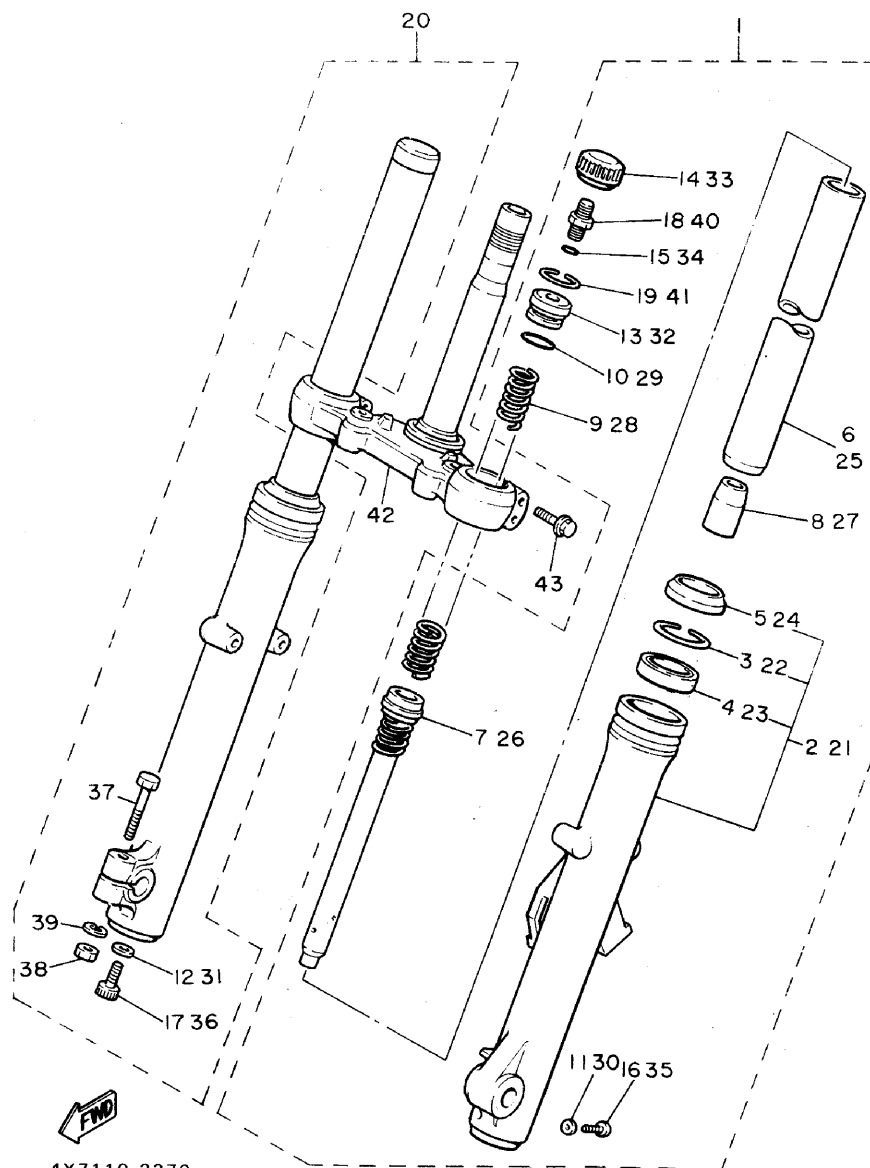
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	90387-172A5	COLLAR	1	



5E3171-1251

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1.	4X7-22201-00	DAMPER SUB ASSY	1	
2	3R4-22226-00	.BUSH, shock absorber lower	1	
3	90380-12051	.BUSH, solid	2	
4	1W1-22216-00	.BUSH, rear shock absorber	1	
5	4X7-22213-00	SEAT, sPring uPPer	1	
6	4X7-22212-00	SPRING	1	
7	4X7-22224-00	GUIDE, sPring 2	1	
8	3Y1-22223-00	SEAT, sPring lower	1	
9	93440-48079	CIRCLIP	1	
10	4X7-22460-00	CONTROL PANEL ASSY	1	
11	4X7-22463-00	.CABLE, control 1	1	
12	4X7-22467-00	.CABLE, control 2	1	
13	4X7-22464-00	.KNOB, control	1	
14	90157-06021	.SCREW, Pan head	1	
15	98503-04010	.SCREW, Pan head	3	
16	4X7-W0005-00	.O-RING SET	1	
17	90170-16278	NUT	1	
18	4X7-22470-00	HOSE, air	1	
19	4X7-W2241-00	AIR VALVE ASSY	1	
20	93210-08483	.O-RING	1	
21	93210-08483	O-RING	1	
22	4X7-22498-00	CAP, adjust	1	
23	90101-12498	BOLT	1	
24	93612-99168	PIN, dowel	1	
25	91401-40040	PIN, cotter	1	
26	91311-06016	BOLT	2	

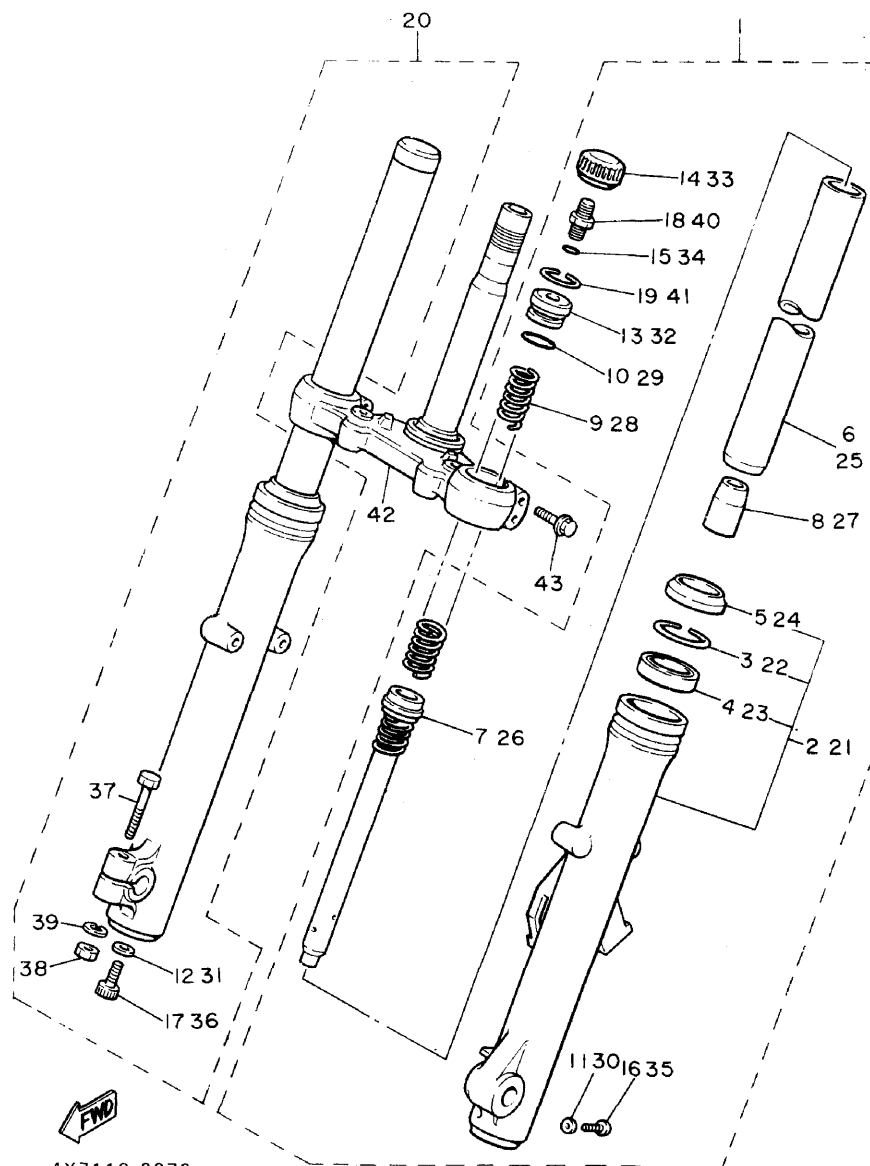




4X7110-2270

FIG. 27 FRONT FORK

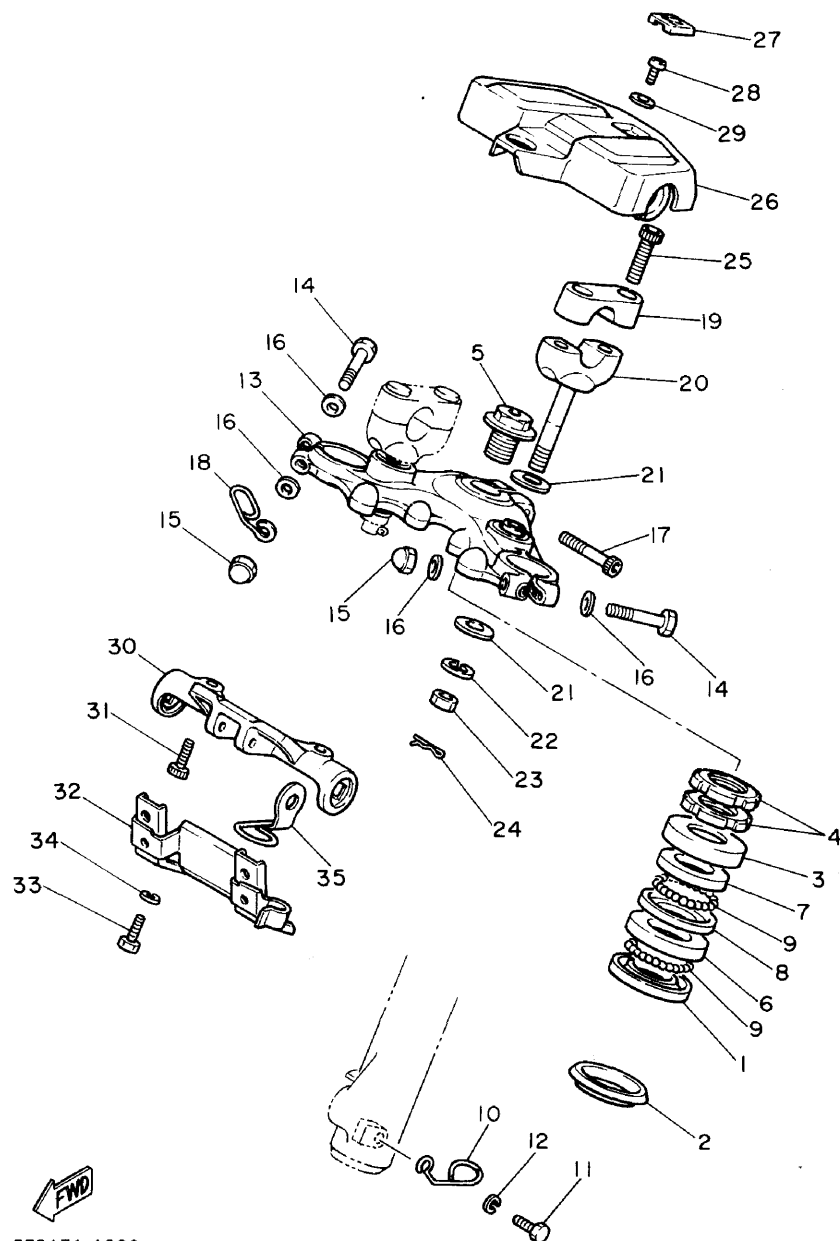
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-23102-00	FRONT FORK ASSY (L.H)	1	
2	4H7-23126-00	•TUBE, outer 1	1	
3	4A1-23156-00	••CLIP, oil seal	1	
4	3J2-23145-00	••OIL SEAL	1	
5	4H7-23144-00	••SEAL, dust	1	
6	4X7-23110-00	•INNER TUBE COMP.1	1	
7	4K0-23170-00	•CYLINDER COMP., front fork	1	
8	1W1-23173-L0	•SPINDLE, taPer	1	
9	4X7-23141-00	•SPRING, front fork	1	
10	3J2-23114-00	•O-RING	1	
11	122-23129-00	•GASKET, drain Plug	1	
12	509-23158-L0	•GASKET	1	
13	3J2-23111-00	•BOLT, caP	1	
14	4X7-23168-00	•CAP, front fork	1	
15	3J2-23147-00	•O-RING	1	
16	4H7-23119-00	•PLUG, drain	1	
17	278-23181-50	•BOLT, hexa8on socket head	1	
18	3J2-23190-00	•AIR VALVE COMP.	1	
19	3J2-23183-00	•CIRCLIP	1	
20	4X7-23103-00	FRONT FORK ASSY (R.H)	1	
21	4H7-23136-00	•TUBE, outer 2	1	
22	4A1-23156-00	••CLIP, oil seal	1	
23	3J2-23145-00	••OIL SEAL	1	
24	4H7-23144-00	••SEAL, dust	1	
25	4X7-23110-00	•INNER TUBE COMP.1	1	
26	4K0-23170-00	•CYLINDER COMP., front fork	1	
27	1W1-23173-L0	•SPINDLE, taPer	1	
28	4X7-23141-00	•SPRING, front fork	1	



4X7110-2270

FIG. 27 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3J2-23114-00	.O-RING	1	
30	122-23129-00	.GASKET, drain Plug	1	
31	509-23158-L0	.GASKET	1	
32	3J2-23111-00	.BOLT, caP	1	
33	4X7-23168-00	.CAP, front fork	1	
34	3J2-23147-00	.O-RING	1	
35	4H7-23119-00	.PLUG, drain	1	
36	278-23181-50	.BOLT, hexagon socket head	1	
37	97321-08045	.BOLT	1	
38	95311-08600	.NUT	1	
39	92901-08100	.WASHER, spring	1	
40	3J2-23190-00	.AIR VALVE COMP.	1	
41	3J2-23183-00	.CIRCLIP	1	
42	4X7-23340-00-33	UNDER BRACKET COMP.	1	yamaha black
43	90119-08051	BOLT, with washer	4	

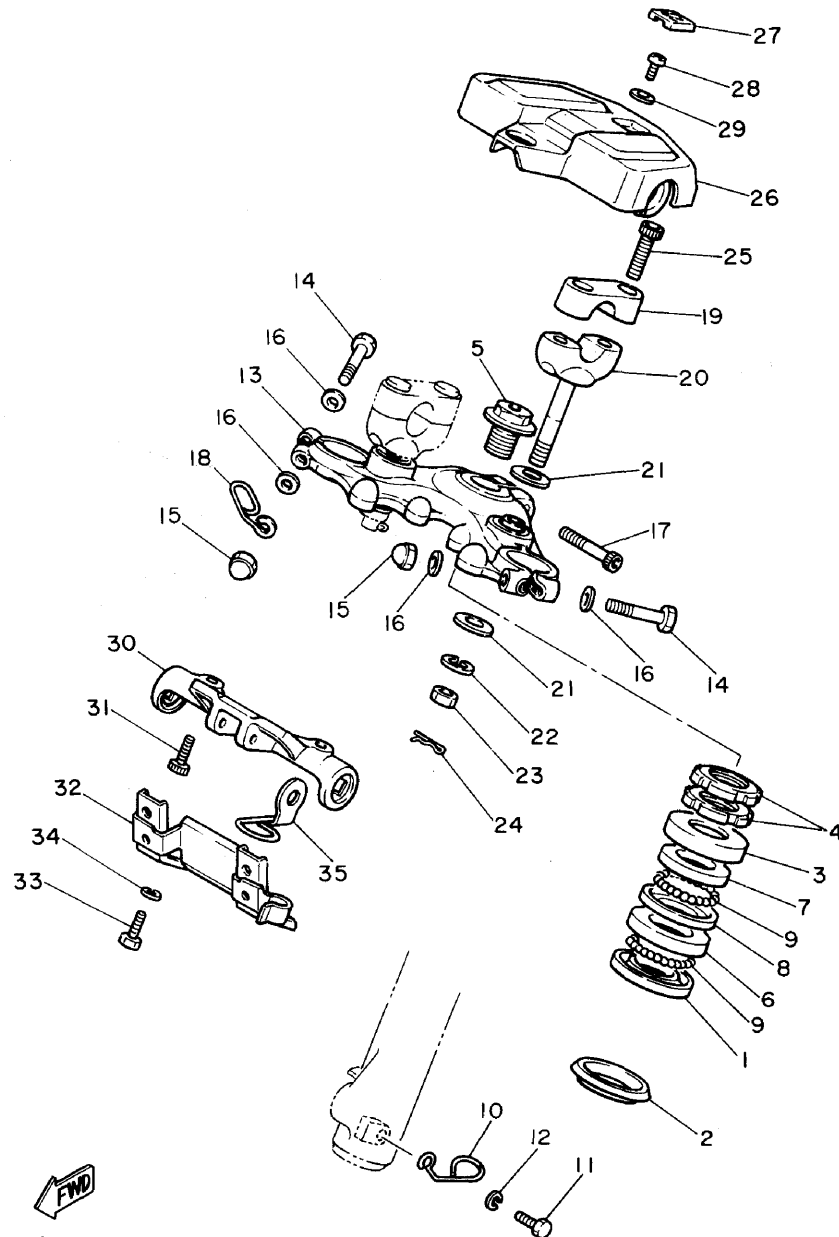


5E3171-1280

FIG. 28 STEERING

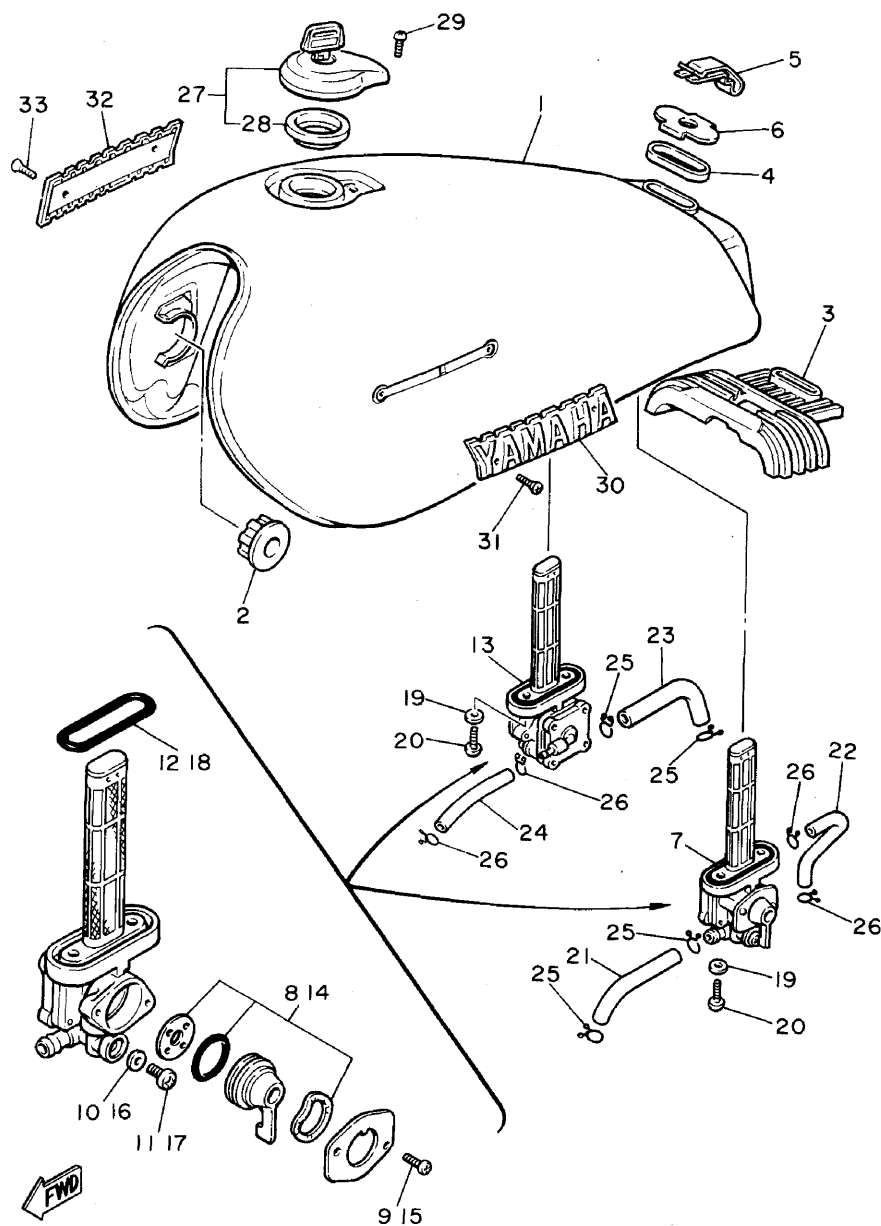
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	256-23411-00	RACE, ball 1	1	
2	164-23462-00	SEAL, steering	1	
3	4K0-23415-00	COVER, ball race 1	1	
4	4H3-23454-00	NUT, fitting 2	2	
5	90109-14602	BOLT	1	
6	256-23412-00	RACE, ball 2	1	
7	256-23413-00	RACE, ball 3	1	
8	256-23414-00	RACE, ball 4	1	
9	93501-04011	BALL	38	
10	2G2-23318-00	HOLDER, cable 1	1	
11	97301-06012	BOLT	1	
12	92901-06100	WASHER, sPring	1	
13	4X7-W2341-00-98	CROWN, handle	1	low gloss black
14	97326-08055	BOLT	2	
15	95306-08800	NUT	2	
16	92906-08600	WASHER, Plate	4	
17	91316-08040	BOLT	1	
18	4X7-23317-00	HOLDER, cable	1	
19	4H7-23441-00-98	HOLDER, handle upper	2	
20	3Y6-23442-00-98	HOLDER, handle lower	2	
21	90201-10141	WASHER, Plate	4	
22	92901-10100	WASHER, sPring	2	
23	95301-10700	NUT	2	
24	90468-12006	CLIP	2	
25	91316-08030	BOLT	4	
26	4X7-26213-00	COVER, upper	1	
27	4X7-26216-01	CAP, handlebar cover	1	
28	92506-06016	SCREW, Pan head	1	

FIG. 28 STEERING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90201-06057	WASHER, Plate	1	
30	4X7-23174-00	STAY, headlight	1	
31	91316-08025	BOLT	2	
32	4X7-23377-00	BRACKET, horn	1	
33	97326-08020	BOLT	2	
34	92906-08100	WASHER, sPring	2	
35	4X7-23389-01	GUIDE, cable	1	

5E3171-1280

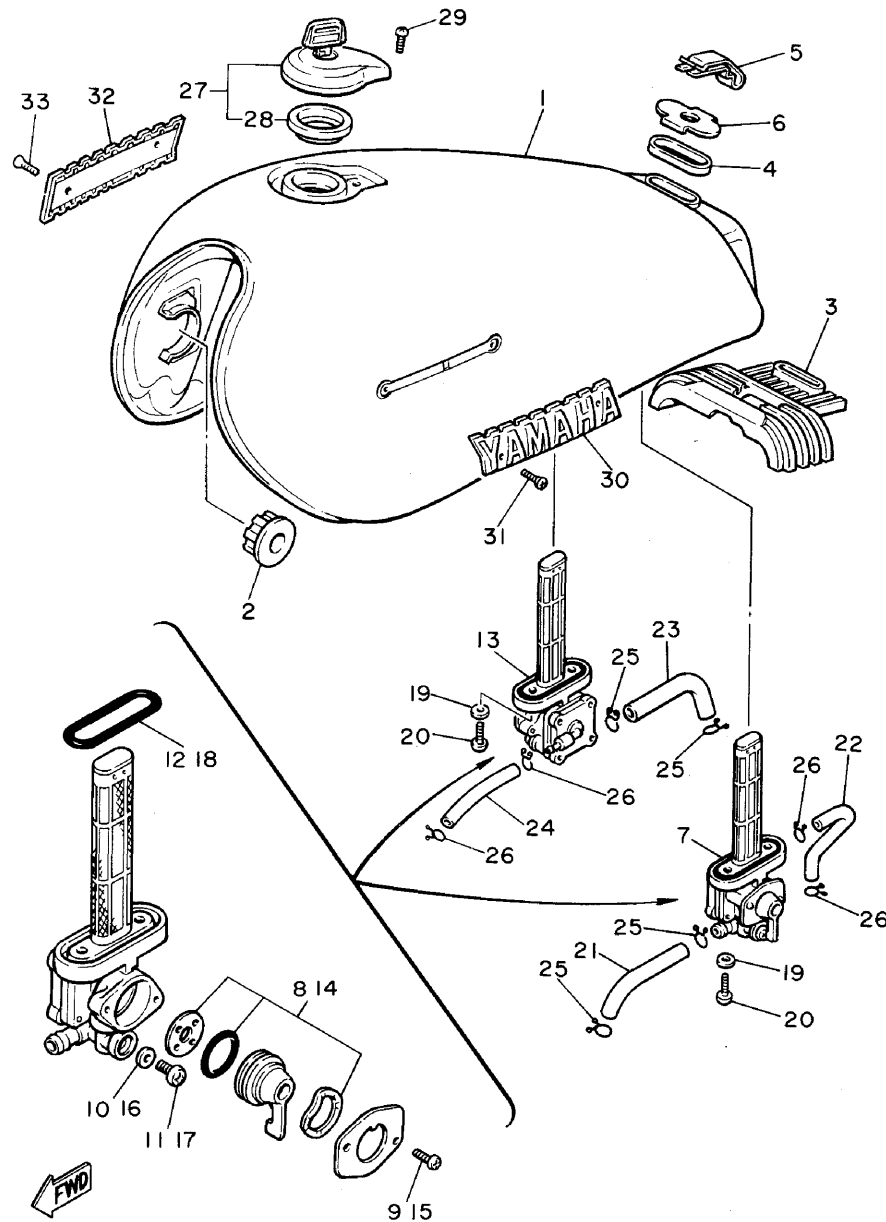


5E3171-1290

FIG. 29 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-24110-01-2U	FUEL TANK COMP.	1	super red
2	4H7-24181-00	DAMPER, locating 1	2	
3	4X7-24182-01	DAMPER, locating 2	1	
4	4K0-24183-00	DAMPER, locating 3	1	
5	4X7-2411M-00	CLIP	1	
6	4K0-24186-00	WASHER, special	1	
7	4X7-24500-00	FUEL COCK ASSY 1	1	
8	3H3-W0092-00	•FUEL COCK VALVE SET	1	
9	98501-03008	•SCREW, Pan head	2	
10	2G2-24522-00	•GASKET	1	
11	98501-06008	•SCREW, Pan head	1	
12	2W6-24512-00	•O-RING	1	
13	4X7-24510-00	FUEL COCK ASSY 2	1	
14	3H3-W0092-00	•FUEL COCK VALVE SET	1	
15	98501-03008	•SCREW, Pan head	2	
16	2G2-24522-00	•GASKET	1	
17	98501-06008	•SCREW, Pan head	1	
18	2W6-24512-00	•O-RING	1	
19	90202-06010	WASHER, Plate	4	
20	90149-06011	SCREW	4	
21	90445-11542	HOSE	1	
22	90445-09578	HOSE	1	
23	4X7-24311-00	PIPE, fuel 1	1	
24	90445-09578	HOSE	1	
25	90467-10008	CLIP	4	
26	90467-08003	CLIP	4	
27	4X7-24602-00	CAP ASSY	1	
28	4X7-24612-00	•GASKET, cap	1	

FIG. 29 FUEL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	98506-05010	SCREW, Pan head	1	
30	4X7-24161-00	EMBLEM 1	1	
31	90152-04006	SCREW, countersunk	2	
32	4X7-24162-00	EMBLEM 2	1	
33	90152-04006	SCREW, countersunk	2	

5E3171-1290

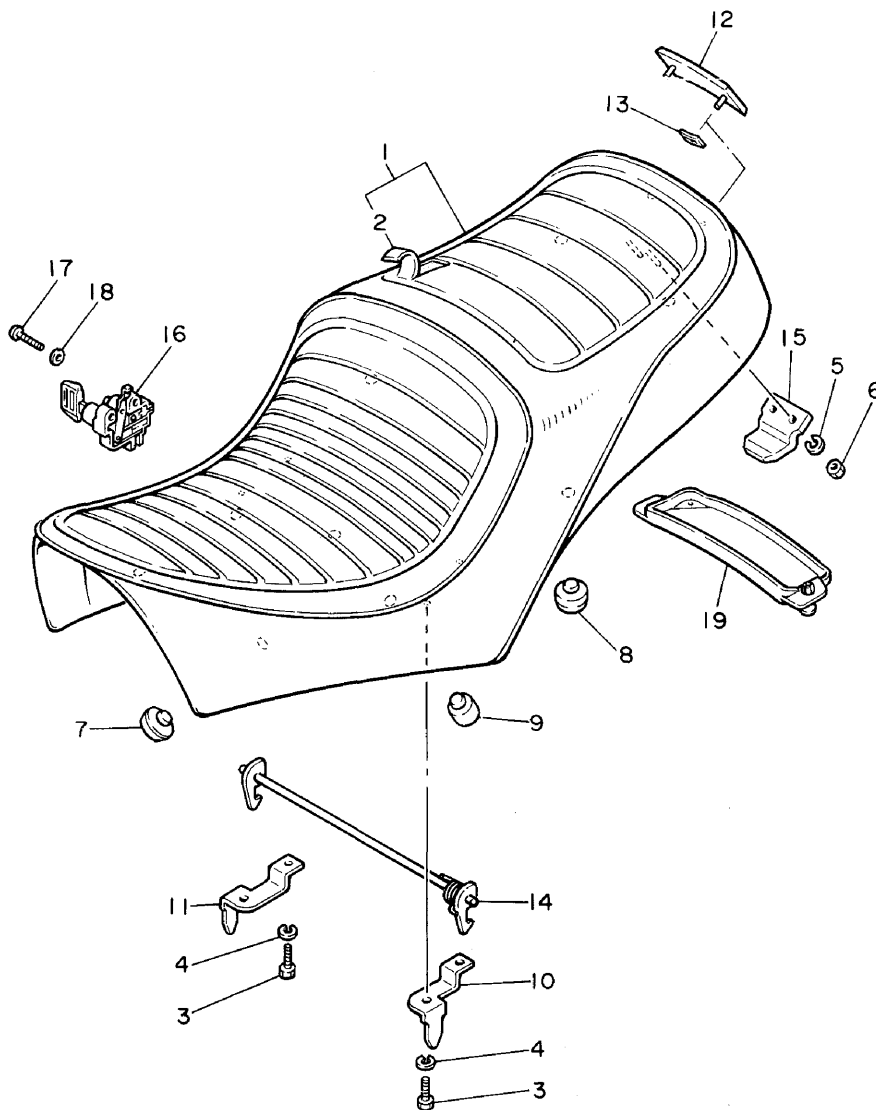


FIG. 30 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-W2472-00	DOUBLE SEAT ASSY	1	
2	4X7-24731-00	COVER, double seat	1	
3	97301-06016	BOLT	4	
4	92902-06100	WASHER, sPring	4	
5	92902-06100	WASHER, sPring	2	
6	95302-06600	NUT	2	
7	1L9-24741-00	PAD, seat	5	
8	1T4-24741-00	PAD, seat	2	
9	371-27114-00	STOPPER, main stand	2	
10	4X7-24728-00	BRACKET, seat	1	
11	4X7-24738-00	BRACKET, seat	1	
12	2H7-24786-02	EMBLEM	1	
13	90183-04005	NUT, sPring	2	
14	4X7-24776-01	LEVER, seat	1	
15	4X7-24748-00	BRACKET, seat	1	
16	4X7-24705-00	SEAT LOCK ASSY	1	
17	92501-06015	SCREW, Pan head	2	
18	92901-06600	WASHER, Plate	2	
19	4X7-2473T-02	LID 1	1	



5E3171-1300

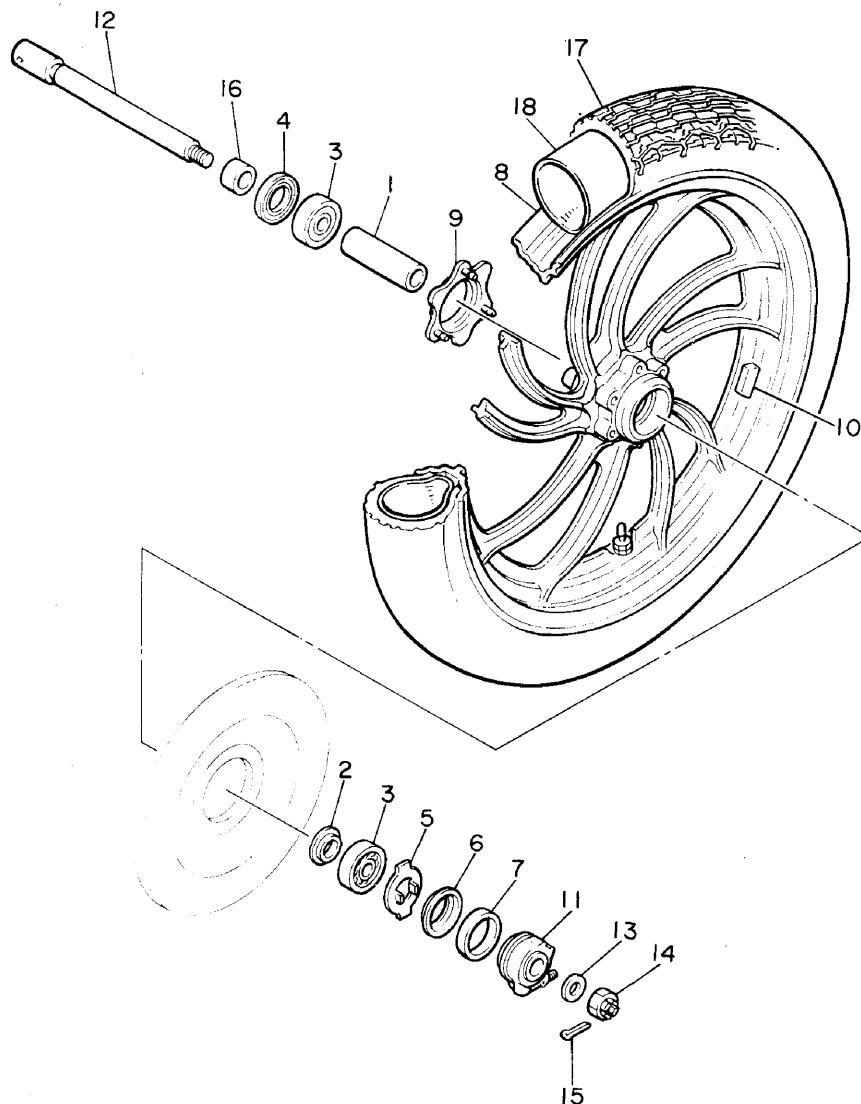


FIG. 31 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	90560-15116	SPACER	1	
2	146-25115-00	FLANGE, sPacer 1	1	
3	93306-30203	BEARING (B6302Z)	2	
4	93102-22014	OIL SEAL	1	
5	341-25149-00	CLUTCH, meter	1	
6	341-25846-00	RETAINER, clutch	1	
7	93105-45017	OIL SEAL	1	
8	4K0-25168-20-98	CAST WHEEL, front (1.85-19)	1	low gloss black
9	1U4-25847-00	COVER, housing	1	
10	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
11	4H7-25190-00	GEAR UNIT ASSY	1	
12	4H7-25181-00	AXLE, wheel	1	
13	92901-14200	WASHER, Plain	1	
14	90171-14020	NUT, castle	1	
15	91401-30030	PIN, cotter	1	
16	90387-15734	COLLAR	1	
17	94135-19677	TIRE (3.50-19)	1	UR bridgestone
	94135-19670	TIRE (3.50-19)	1	UR dunlop
18	94232-19122	TUBE (3.50-19)	1	UR bridgestone
	94232-19167	TUBE (3.50-19)	1	UR dunlop



5E4700-1310

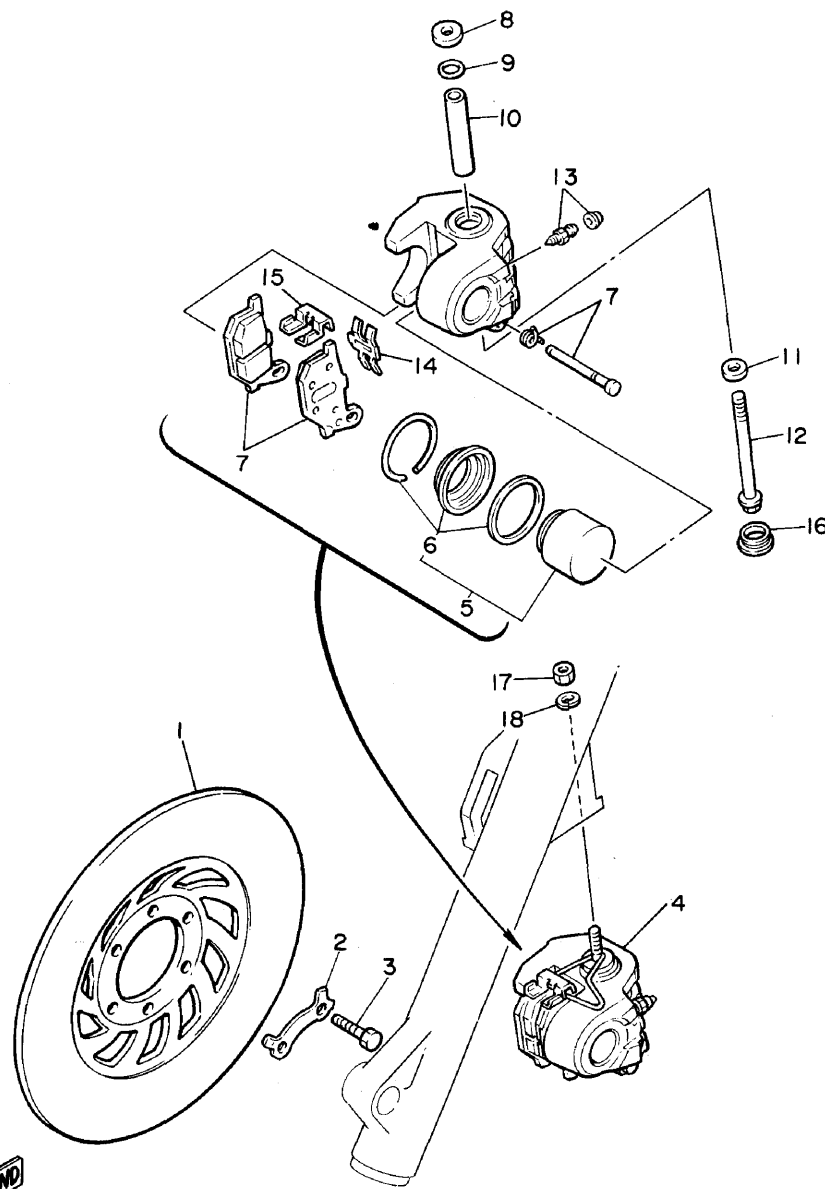
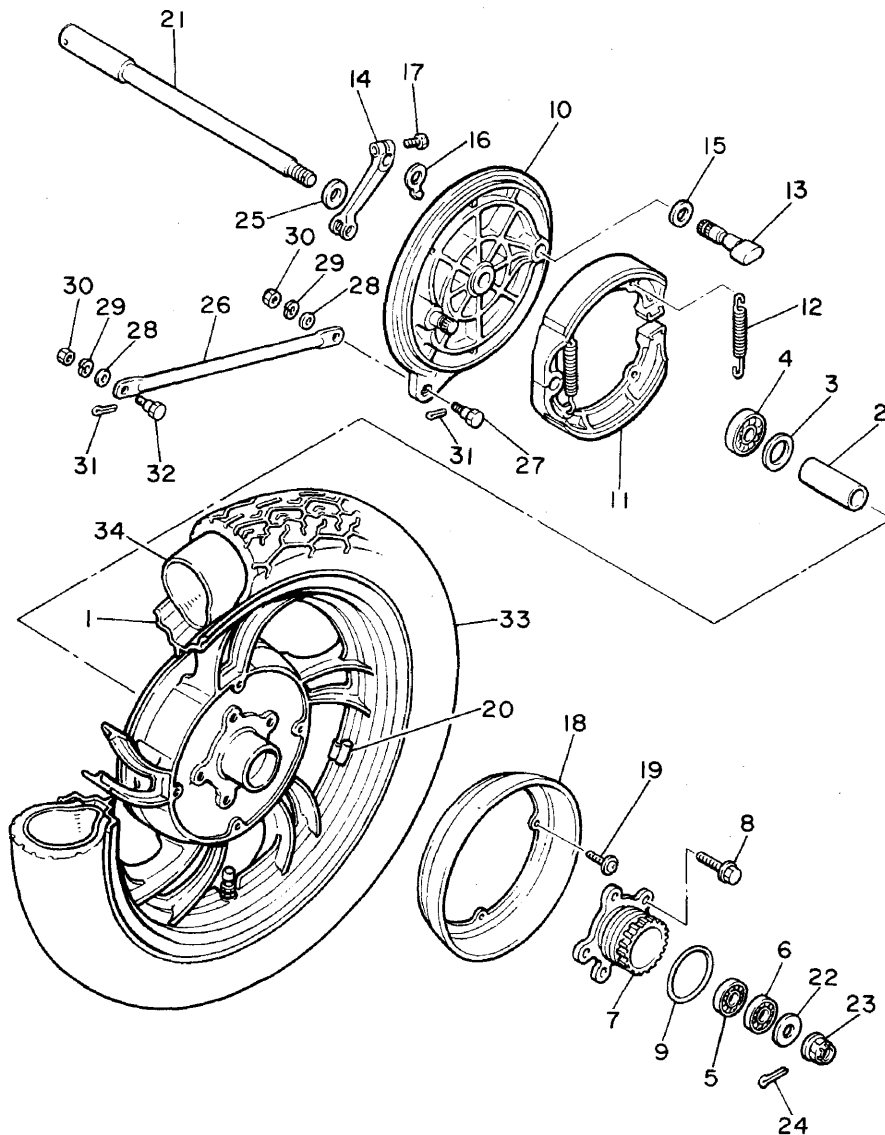


FIG. 32 FRONT BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-25831-00	DISC, brake	1	
2	1J3-25834-01	WASHER, lock	3	
3	90101-08312	BOLT	6	
4	4H7-25810-11	CALIPER ASSY (LEFT)	1	
5	2G2-W0057-00	•PISTON ASSY, caliPer	1	
6	2G2-W0047-00	•.CALIPER SEAL KIT	1	
7	4H7-W0045-10	•BRAKE PAD KIT, front	1	
8	90201-08689	•WASHER, Plate	1	
9	2G2-W0044-00	•O-RING KIT, caliPer	1	
10	2G2-25838-00	•SLEEVE, caliPer	1	
11	90201-09690	•WASHER, Plate	1	
12	2G2-25821-00	•BOLT 1	1	
13	1J3-W0048-00	•BREED SCREW KIT	1	
14	2G2-25919-00	•PAD SPRING, caliPer	1	
15	2G2-25849-01	•RETAINER, caliPer	1	
16	2G2-25916-00	•CAP, Pivot bolt	1	
17	95331-08600	NUT	1	
18	92901-08100	WASHER, sPring	1	

5E3171-1321

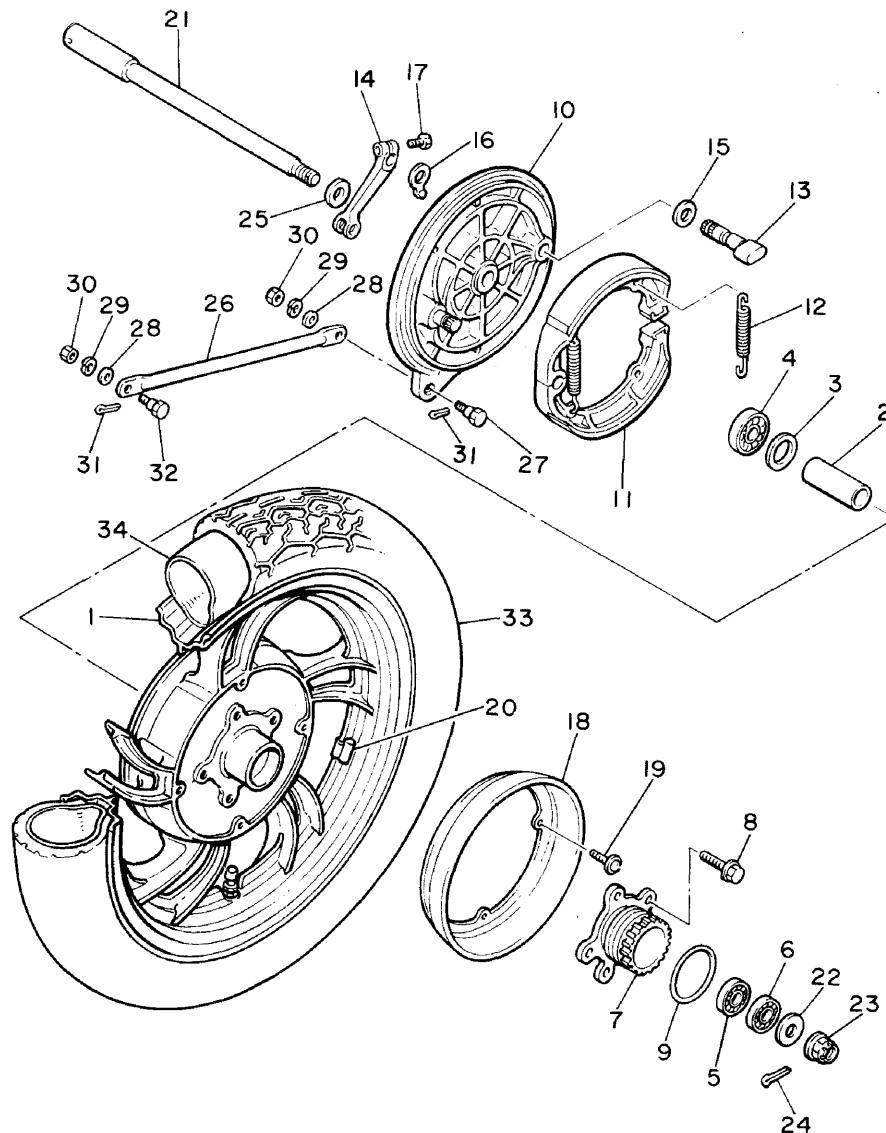


5E4700-1330

FIG. 33 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-25338-20-98	CAST WHEEL, rear	1	low gloss black
2	90560-17125	SPACER	1	
3	148-25315-00	FLANGE, spacer	1	
4	93306-30306	BEARING (B6303)	1	
5	93306-20316	BEARING (B6203)	1	
6	93306-20310	BEARING (B6203RS)	1	
7	4H7-25366-01	CLUTCH, hub	1	
8	90105-10200	BOLT, washer based	5	
9	93210-57428	O-RING	1	
10	4H7-25321-00	PLATE, brake shoe	1	
11	4H7-25330-01	BRAKE SHOE COMP.	2	
12	90507-20002	SPRING, tension	2	
13	4H7-25351-00	CAMSHAFT	1	
14	1L9-25355-00	LEVER, camshaft	1	
15	90201-14577	WASHER, plate	1	
16	4H7-2533A-02	PLATE, indicator	1	
17	90101-06291	BOLT	1	
18	4H7-25327-00	COVER, plate	1	
19	90159-05018	SCREW, with washer	4	
20	1A1-25398-01	BALANCER, wheel (20G)	1	UN
	1A1-25399-00	BALANCER, wheel (10G)	1	UN
	2M0-25399-00	BALANCER, wheel (30G)	1	UN
21	4H7-25381-00	AXLE, wheel	1	
22	90201-141A3	WASHER, plate	1	
23	90171-14031	NUT, castle	1	
24	91401-30030	PIN, cotter	1	
25	4H7-25377-00	COLLAR, wheel	1	
26	4X7-25371-00	BAR, tension	1	

FIG. 33 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	90109-08406	BOLT	1	
28	92901-08600	WASHER, Plate	2	
29	92901-08100	WASHER, sPring	2	
30	95301-08700	NUT	2	
31	91401-20015	PIN, cotter	2	
32	90109-08368	BOLT	1	
33	94113-16676	TIRE (130/90-16)	1	UR bridgestone
	94113-16669	TIRE (130/90-16)	1	UR dunlop
34	94213-16134	TUBE (130/90-16)	1	UR bridgestone
	94213-16168	TUBE (130/90-16)	1	UR dunlop

5E4700-1330

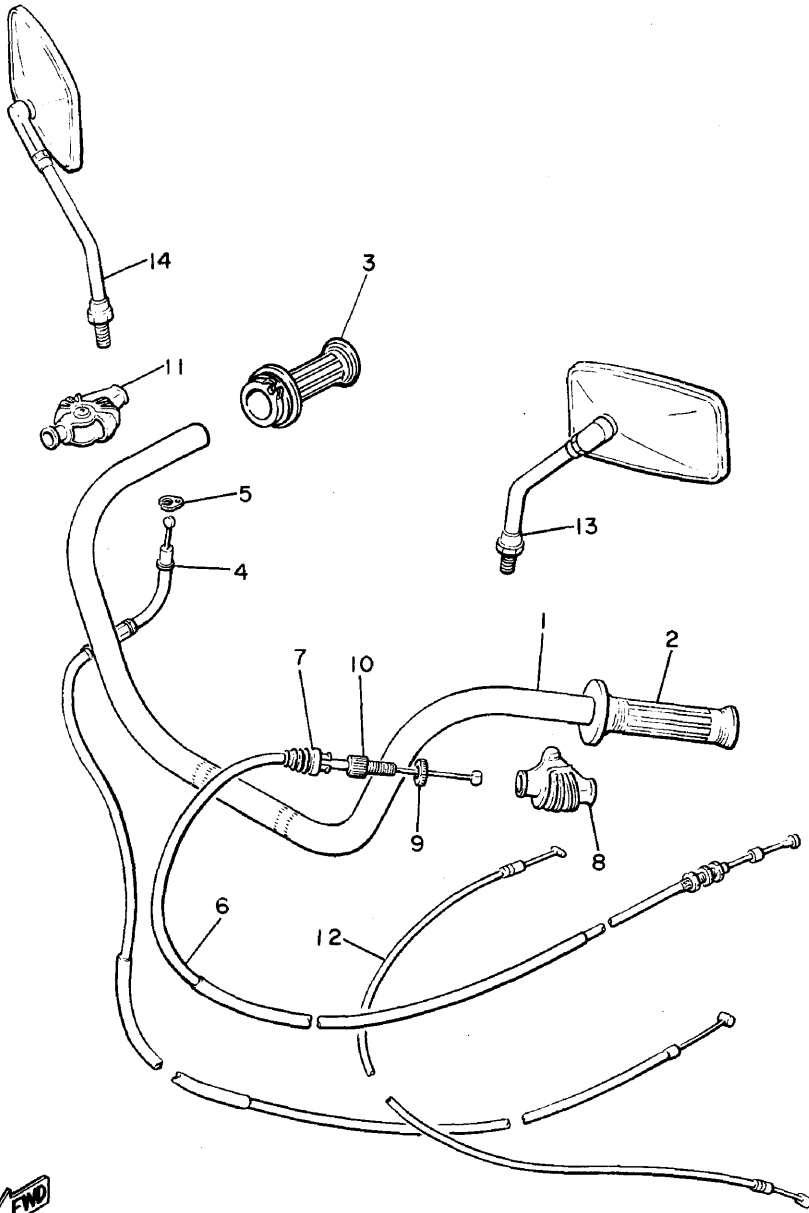


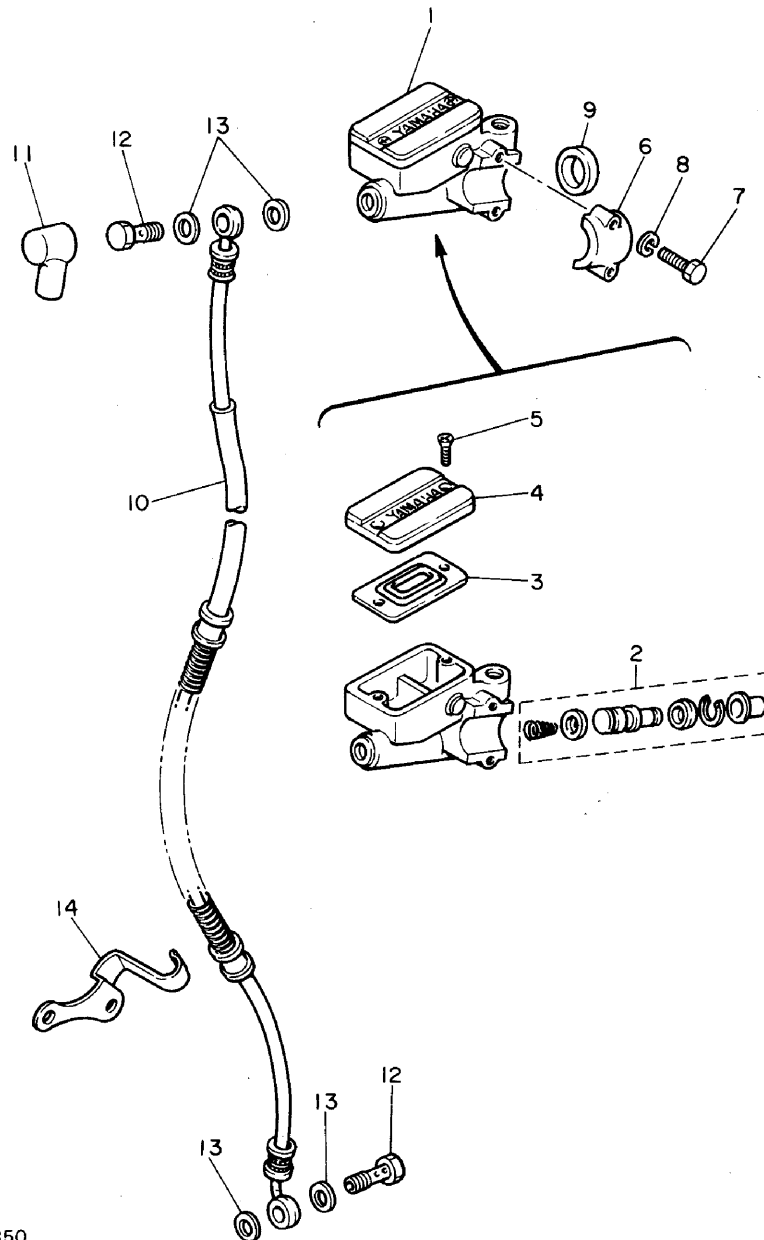
FIG. 34 HANDLEBAR•CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-W2611-01	HANDLEBAR	1	
2	2H7-26241-00	GRIP (L.H)	1	
3	2H7-26240-00	GRIP ASSY	1	
4	4X7-26311-00	CABLE, throttle 1	1	
5	584-26393-02	HOLDER	1	
6	4X7-26335-00	CABLE, clutch	1	
7	1E6-26342-00	BOOT, cable	1	
8	1E6-26372-00	COVER, handle lever 1	1	
9	90179-08148	NUT	1	
10	90123-08046	BOLT	1	
11	1T5-26372-00	COVER, handle lever 1	1	
12	4X7-26331-00	CABLE, starter 1	1	
13	4H7-26290-30	BACK MIRROR ASSY	1	
14	4H7-26290-40	BACK MIRROR ASSY	1	

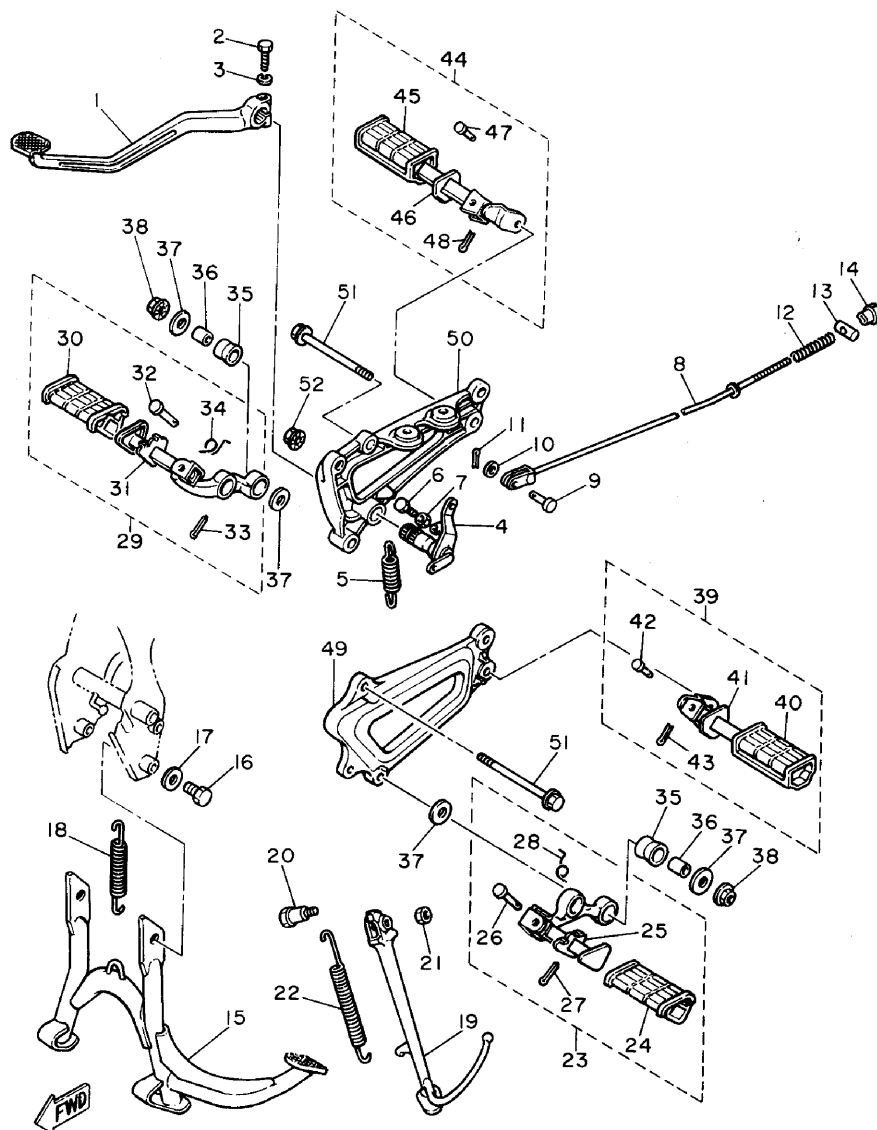


5E3171-1340

FIG. 35 FRONT MASTER CYLINDER



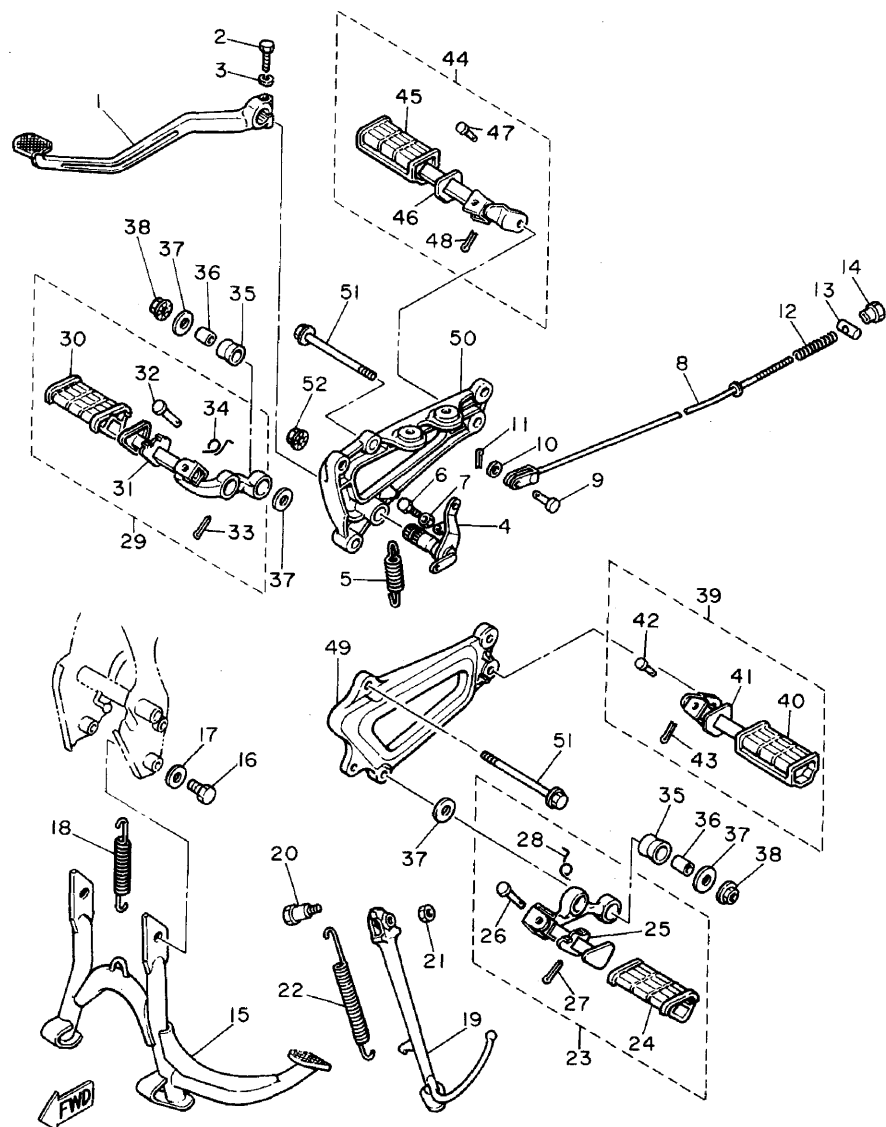
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-25850-01	MASTER CYLINDER ASSY	1	
2	4H7-W0041-00	.CYLINDER KIT, master	1	
3	4L0-25854-00	.DIAPHRAGM, reservoir	1	
4	4L0-25852-00	.CAP, reservoir	1	
5	98706-04010	.SCREW, flat head	2	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97326-06025	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	90387-22660	COLLAR	1	
10	4X7-25872-00	HOSE, brake 1	1	
11	306-25862-00	BOOT, master cylinder	1	
12	90401-10034	BOLT, union	2	
13	90201-10118	WASHER, Plate	4	
14	4E2-25875-00	HOLDER, brake hose 1	1	



5E3171-1360

FIG. 36 STAND.FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-27211-00-93	PEDAL, brake	1	chrome-Plated
2	90109-06468	BOLT	1	
3	92901-06100	WASHER, sPring	1	
4	4X7-27212-00	SHAFT, brake Pedal	1	
5	90506-26178	SPRING, tension	1	
6	90153-06018	SCREW, hexagon	1	
7	90170-06184	NUT	1	
8	4X7-27231-00	ROD, brake	1	
9	90240-06040	PIN, clevis	1	
10	92901-06200	WASHER, Plain	1	
11	91401-20015	PIN, cotter	1	
12	90501-10245	SPRING, comPression	1	
13	90249-12008	PIN	1	
14	90179-06176	NUT	1	
15	4X7-27111-00-R4	STAND, main	1	black
16	97302-10016	BOLT	2	
17	90201-10752	WASHER, Plate	2	
18	90506-35149	SPRING, tension	1	
19	4X7-27311-00-R4	STAND, side	1	black
20	90109-10473	BOLT	1	
21	95301-10700	NUT	1	
22	90507-29009	SPRING, tension	1	
23	4X7-27410-00-93	FRONT FOOTREST ASSY (L.H)	1	chrome-Plated
24	4X7-27413-00	•COVER, footrest	1	
25	4X7-27417-00	•WASHER, footrest	1	
26	90240-08084	•PIN, clevis	1	
27	91401-25015	•PIN, cotter	1	
28	90508-20023	•SPRING, torsion	1	



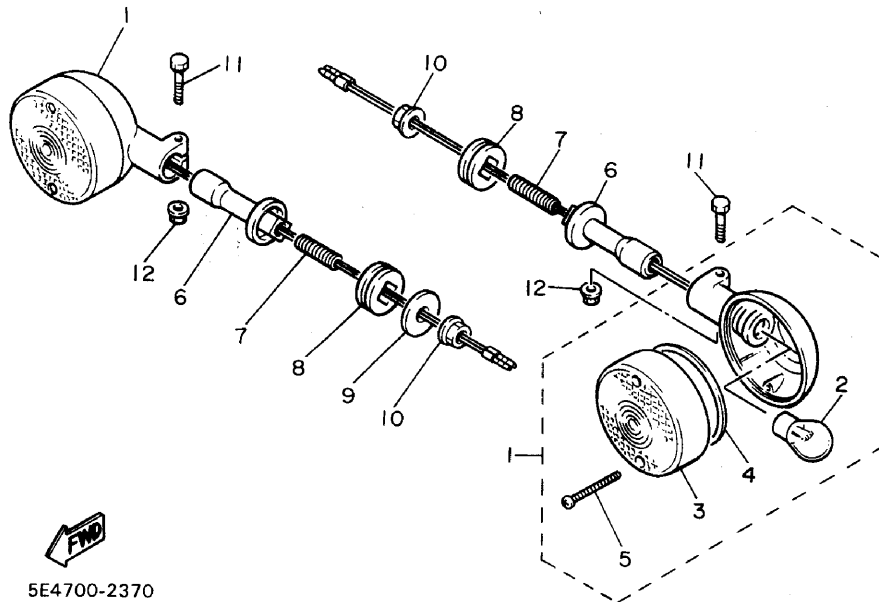
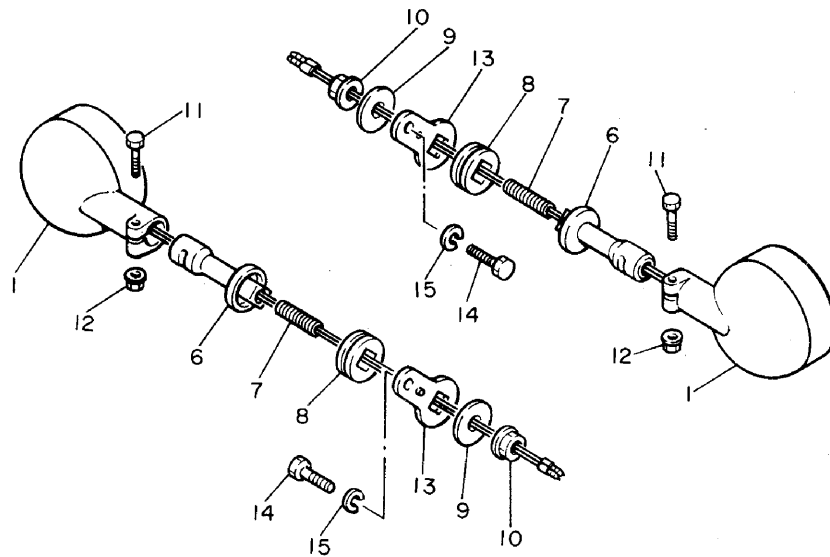
5E3171-1360

FIG. 36 STAND FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4X7-27420-00-93	FRONT FOOTREST ASSY (R.H)	1	chrome-Plated
30	4X7-27413-00	COVER, footrest	1	
31	4X7-27417-00	WASHER, footrest	1	
32	90240-08063	PIN, clevis	1	
33	91401-30015	PIN, cotter	1	
34	90508-20155	SPRING, torsion	1	
35	4X7-27414-00	DAMPER, footrest	4	
36	90387-107A7	COLLAR	4	
37	90201-105A2	WASHER, Plate	8	
38	90179-10247	NUT	4	
39	4X7-27430-00	REAR FOOTREST ASSY 1	1	
40	3H5-27433-00	COVER, rear footrest	1	
41	90209-18190	WASHER	1	
42	91701-06035	PIN, clevis	1	
43	91401-16012	PIN, cotter	1	
44	4X7-27440-00	REAR FOOTREST ASSY 2	1	
45	3H5-27444-00	COVER, rear footrest	1	
46	90209-18190	WASHER	1	
47	91701-06035	PIN, clevis	1	
48	91401-16012	PIN, cotter	1	
49	4X7-27442-00	BRACKET 2	1	
50	4X7-27443-00	BRACKET 3	1	
51	90105-10184	BOLT, washer based	2	
52	90179-10247	NUT	1	

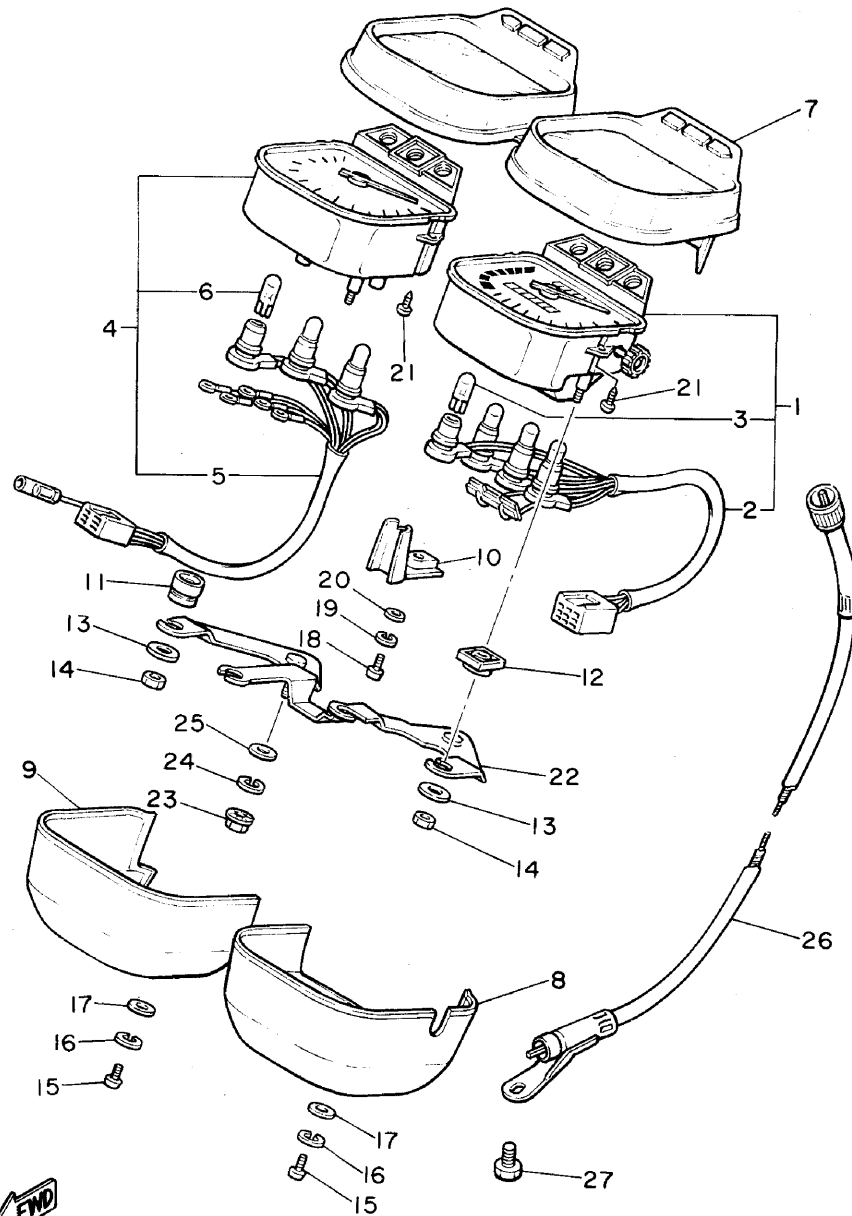
FIG. 37 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5H1-83330-K0	FLASHER LIGHT ASSY 1	4	
2	256-83311-70	•BULB (12V-27W)	1	
3	4H7-83312-00	•LENS, flasher	1	
4	4H7-83313-00	•GASKET, flasher lens	1	
5	98501-03030	•SCREW, Pan head	2	
6	4X7-83328-00	STAY, flasher 2	4	
7	4X7-83325-00	BOLT, flasher stay fitting	4	
8	341-83321-01	DAMPER, flasher 1	4	
9	90201-127A1	WASHER, Plate	3	
10	95706-12100	NUT, flange	4	
11	97303-06030	BOLT	4	
12	95701-06100	NUT, flange	4	
13	4X7-83318-00	STAY, flasher 1	2	
14	97302-08016	BOLT	2	
15	92902-08100	WASHER, sPring	2	



5E4700-2370

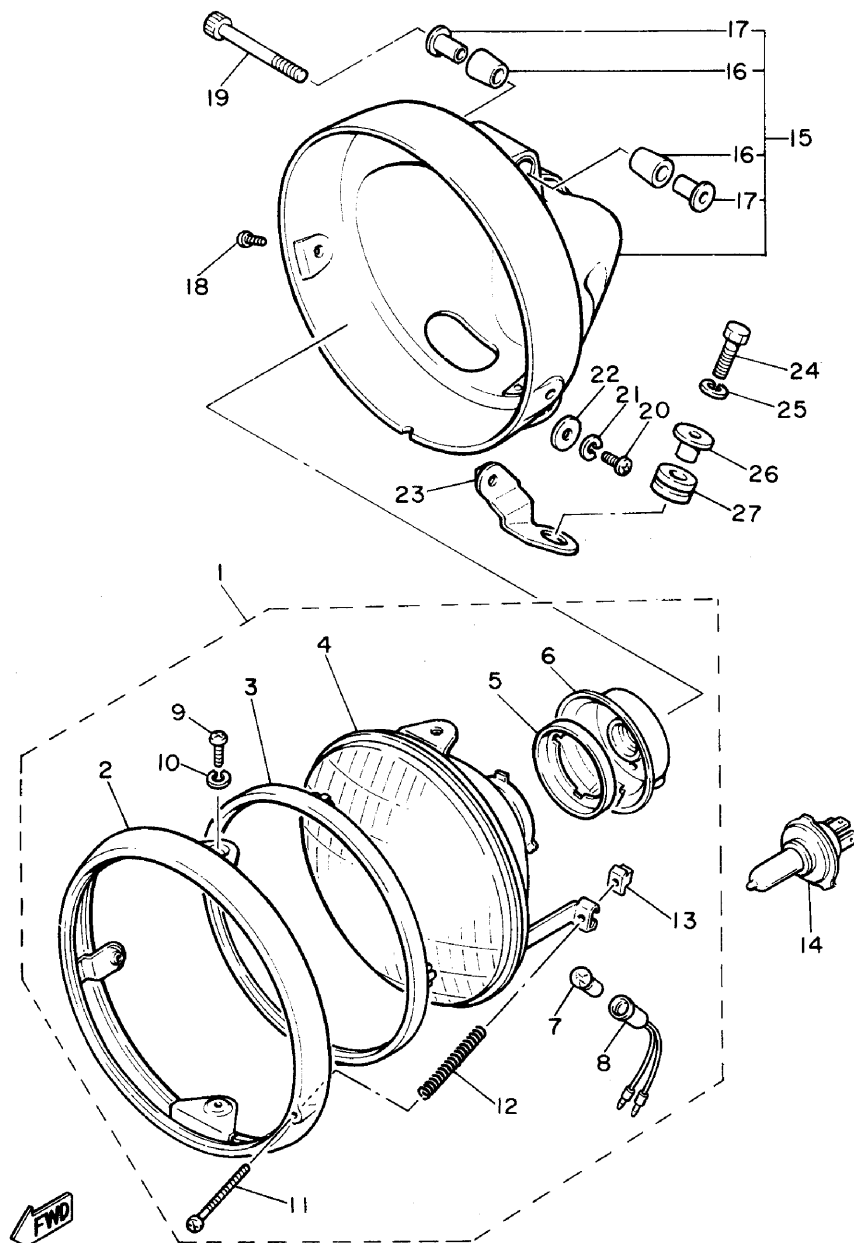
FIG. 38 SPEEDOMETER. TACHOMETER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-83570-F0	SPEEDOMETER ASSY	1	
2	4X7-83536-00	.SOCKET, meter	1	
3	4G1-84744-00	.BULB (12V-3.4W)	4	
4	5E4-83540-00	TACHOMETER ASSY	1	
5	4X7-83520-00	.SOCKET CORD ASSY	1	
6	3F9-84744-00	.BULB (12V-2CP)	3	
7	4X7-83559-A0	COVER, meter	1	
8	4X7-83507-00	COVER, sSpeedometer	1	
9	4X7-83508-00	COVER, tachometer	1	
10	4X7-83579-00	COVER, meter 2	1	
11	4X7-83523-00	DAMPER	2	
12	4H7-83523-00	DAMPER	2	
13	90201-052E2	WASHER, Plate	4	
14	95301-05600	NUT	4	
15	98503-04010	SCREW, Pan head	4	
16	92901-04100	WASHER, sPring	4	
17	92901-04600	WASHER, Plate	4	
18	98506-04008	SCREW, Pan head	1	
19	92906-04100	WASHER, sPring	1	
20	92906-04600	WASHER, Plate	1	
21	4H7-83616-00	SCREW, tapping	4	
22	4X7-83519-00	BRACKET, meter	1	
23	95306-06600	NUT	2	
24	92906-06100	WASHER, sPring	2	
25	92906-06200	WASHER, Plain	2	
26	4X7-83550-00	SPEEDOMETER CABLE ASSY	1	
27	90153-06004	SCREW, hexagon	1	



5E4700-1380



5E4700-1390

FIG. 39 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E4-84303-H0	HEADLIGHT UNIT ASSY	1	
2	4X7-84315-00	•RIM, headlight	1	
3	4X7-84395-00	•RING, retaining	1	
4	5E4-84321-H0	•LENS, headlight	1	
5	2F9-84375-00	•FITTING PLATE, bulb	1	
6	2F9-84397-01	•COVER, socket	1	
7	123-83516-21	•BULB (12V-3.4W)	1	
8	457-84146-85	•SOCKET, Pilot light	1	
9	98501-05010	•SCREW, Pan head	2	
10	92902-05100	•WASHER, sPring	2	
11	341-84331-60	•SCREW, rim adjusting	1	
12	1A0-84332-60	•SPRING, screw	1	
13	198-84334-60	•NUT, adjusting	1	
14	*	BULB (12V-60/55W)	1	LM
15	4X7-84330-00-93	BODY ASSY	1	chrome-Plated
16	4X7-84345-00	•DAMPER, headlight	2	
17	4X7-84307-00	•COLLAR	2	
18	98501-05012	SCREW, Pan head	2	
19	91316-08060	BOLT	1	
20	92506-06016	SCREW, Pan head	1	
21	92906-06100	WASHER, sPring	1	
22	90201-06067	WASHER, Plate	1	
23	4X7-84318-00	STAY, headlight 1	1	
24	97306-06020	BOLT	1	
25	92906-06100	WASHER, sPring	1	
26	90387-065E2	COLLAR	1	
27	90480-15235	GROMMET	1	

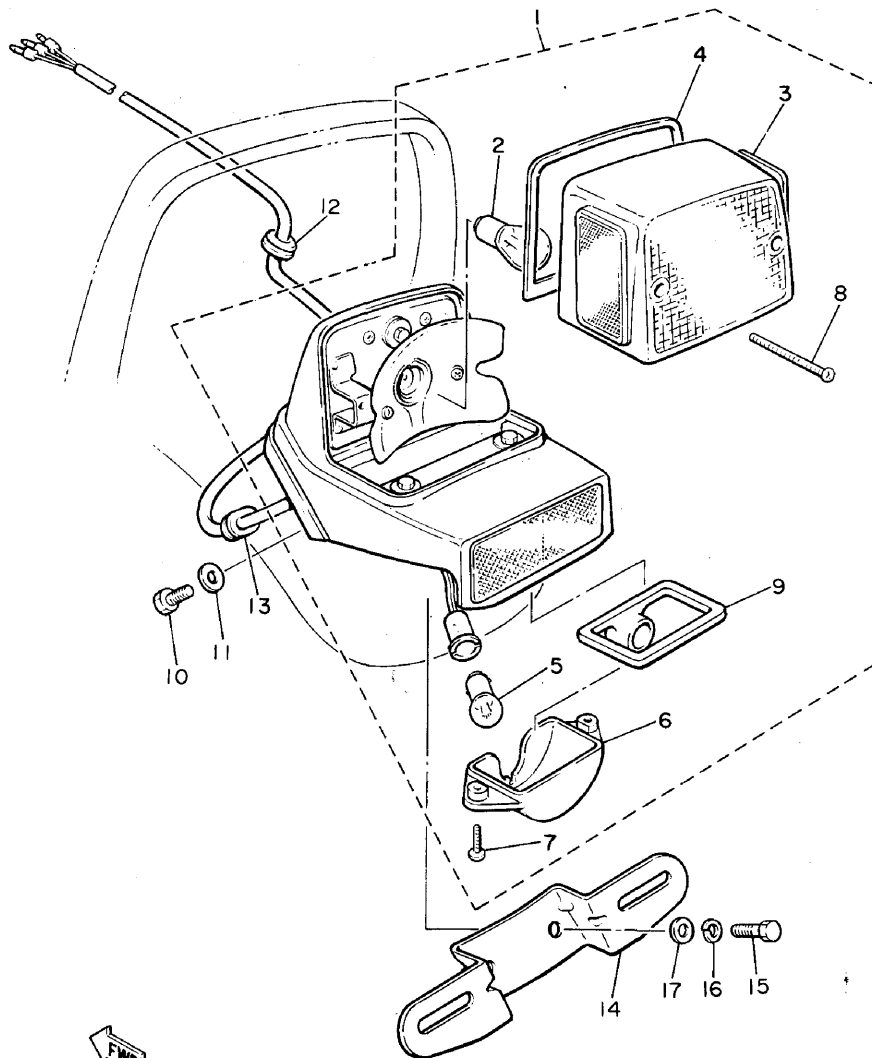
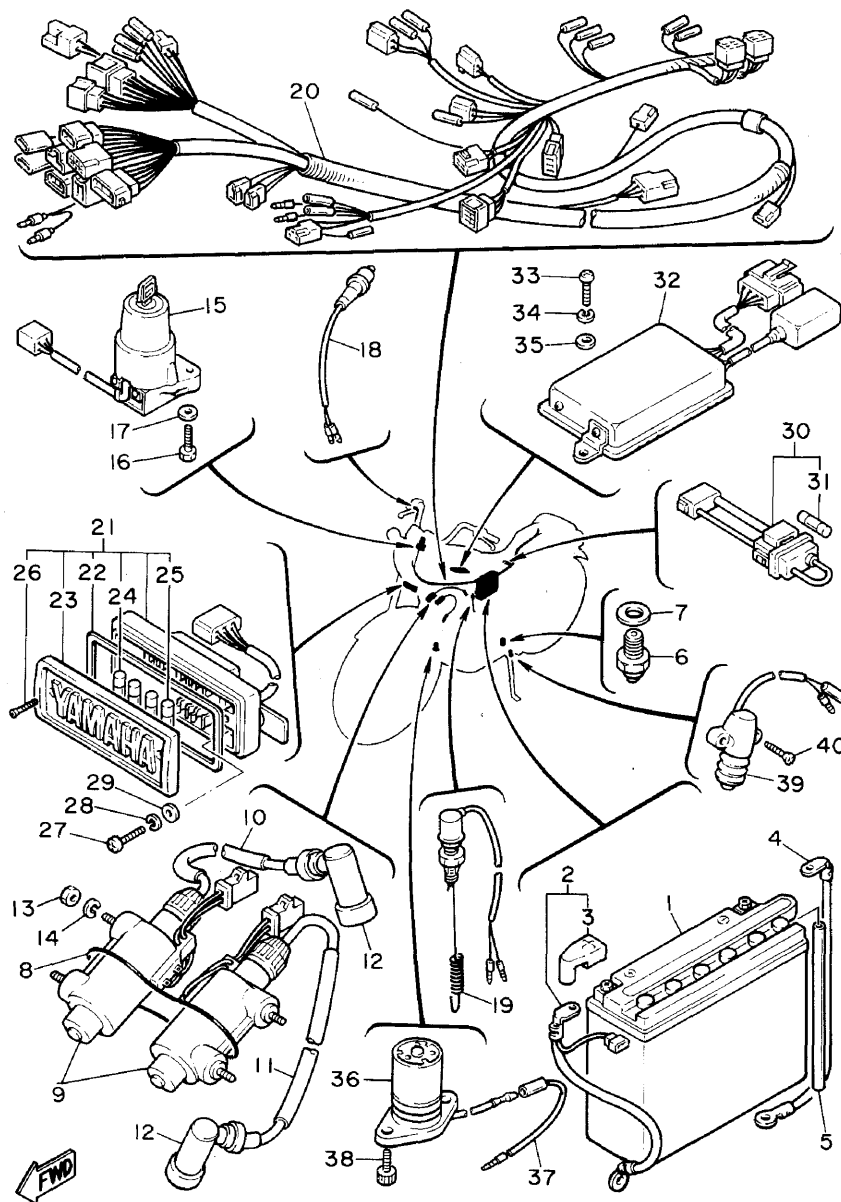


FIG. 40 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-84700-60-93	TAILLIGHT ASSY	1	chrome-Plated
2	256-84714-61	.BULB (12V-27/8W)	1	
3	4H7-84721-60	.LENS, taillight	1	
4	4H7-84723-00	.GASKET, tail lens	1	
5	4H7-84744-00	.BULB (12V-8W)	1	
6	4H7-84743-00	.LENS, licence light	1	
7	98502-04014	.SCREW, Pan head	2	
8	802-84131-00	.SCREW, rim adjuster	2	
9	4H7-84753-60	.DAMPER	1	
10	97301-06016	BOLT	3	
11	92901-06600	WASHER, Plate	3	
12	90480-16112	GROMMET	1	
13	90480-15061	GROMMET	1	
14	4H7-84751-01-93	BRACKET, licence	1	chrome-Plated
15	97301-06016	BOLT	2	
16	92901-06100	WASHER, sPring	2	
17	92901-06600	WASHER, Plate	2	

5E3171-1400



5E4700-2410

FIG. 41 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5E3-82110-80	BATTERY ASSY (YUASA YB16AL)	1	
2	4X7-82115-00	WIRE, Plus lead	1	
3	4X7-82119-00	•COVER, lead wire	1	
4	4X7-82116-01	WIRE, minus lead	1	
5	90445-08046	HOSE	1	
6	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
7	90430-10148	GASKET	1	
8	93210-64297	O-RING	1	
9	4X7-82310-70	IGNITION COIL ASSY	2	
10	4X7-82341-00	CORD, high tension 1	1	
11	4X7-82342-00	CORD, high tension 2	1	
12	1J7-82370-00	PLUG CAP ASSY	2	UR
	1J7-82370-10	PLUG CAP ASSY	2	UR with noise suppresser
13	95302-06600	NUT	4	
14	92902-06100	WASHER, sPring	4	
15	3Y6-82508-80	MAIN SWITCH ASSY	1	
16	97301-06016	BOLT	2	
17	92902-06600	WASHER	2	
18	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
19	4X7-82530-00	STOP SWITCH ASSY	1	
20	5E4-82590-81	WIRE HARNESS ASSY	1	
21	4X7-82170-00	FUSE BOX ASSY	1	
22	4X7-82175-00	•GASKET	1	
23	4X7-82172-00	•COVER, fuse box	1	
24	4X7-82151-00	•FUSE (12V-15A)	1	
25	1A0-82151-00	•FUSE (12V-10A)	3	
26	98606-04010	•SCREW, oval head	2	
27	92502-06030	SCREW, Pan head	2	

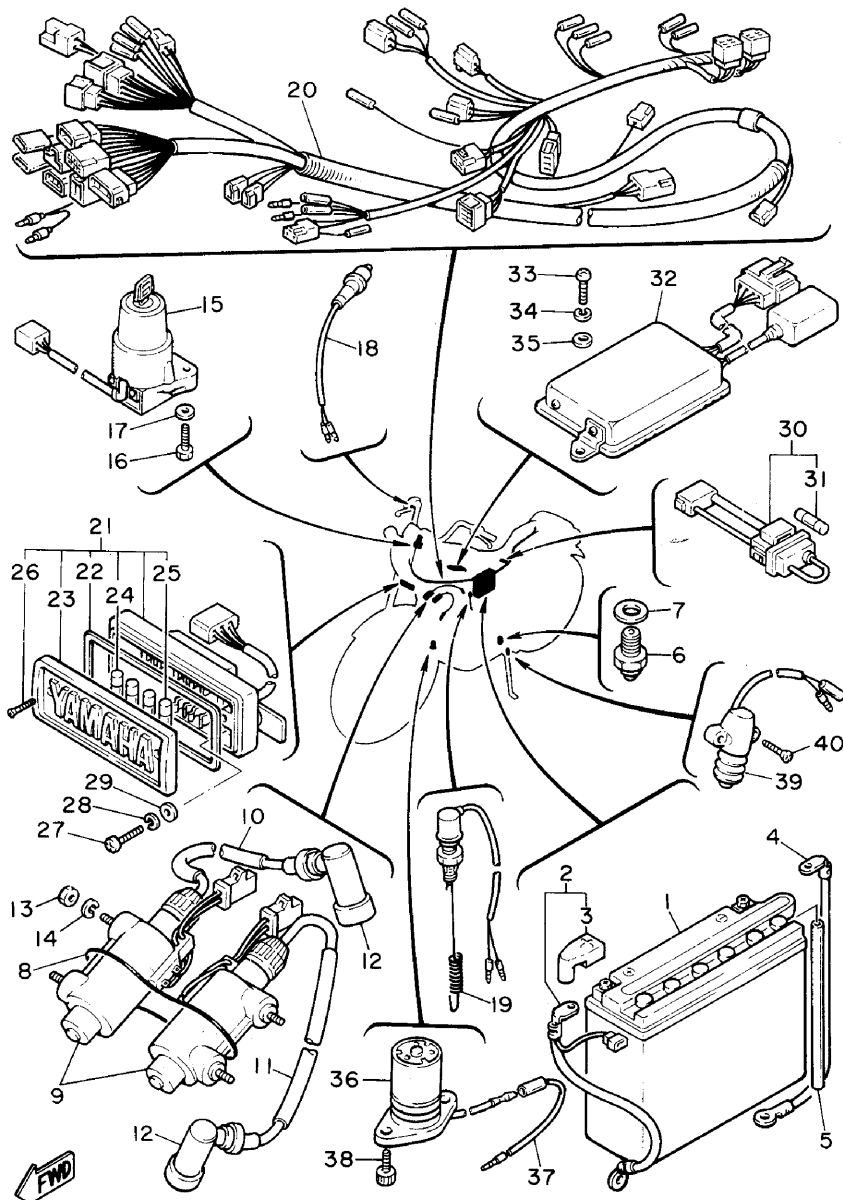
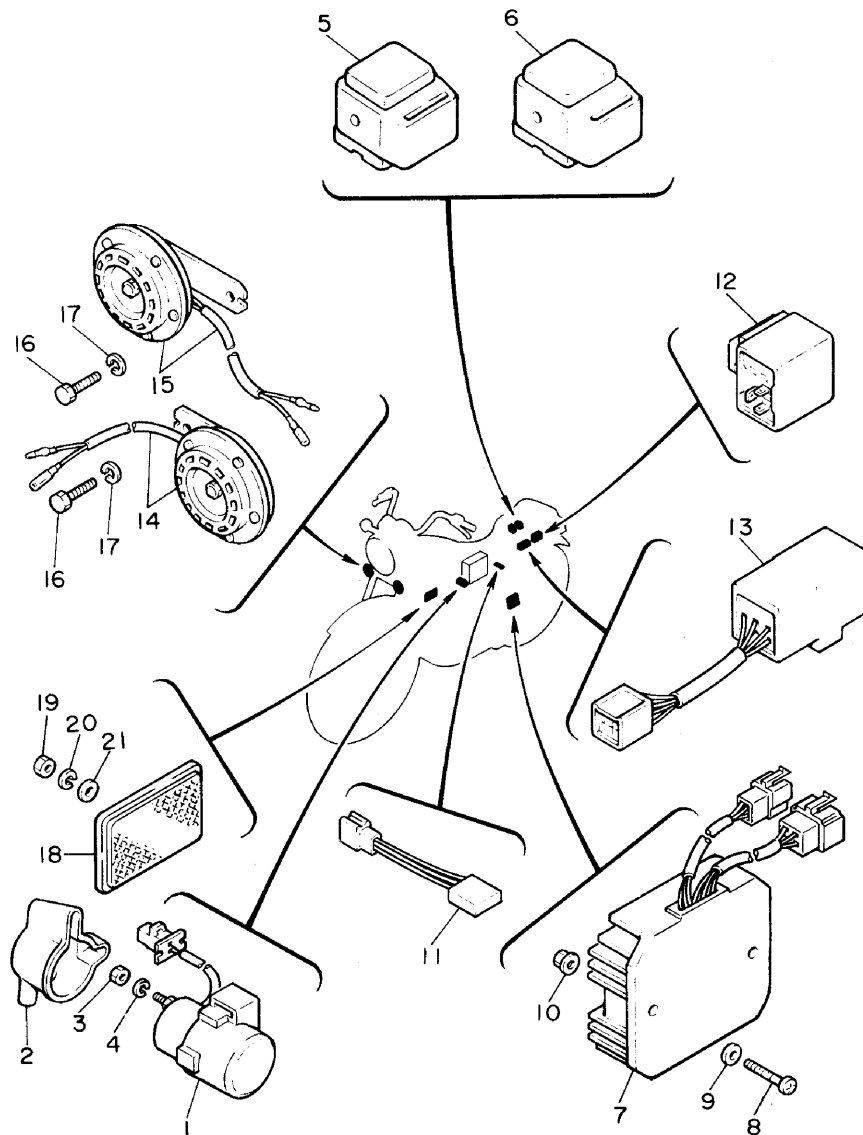


FIG. 41 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	92902-06100	WASHER, sPring	2	
29	90201-06048	WASHER, Plate	2	
30	4X7-82150-00	FUSE HOLDER ASSY	1	
31	1A0-82161-00	.FUSE (12V-20A)	2	
32	4X7-82305-20	IGNITOR UNIT ASSY	1	
33	92501-06012	SCREW, Pan head	2	
34	92902-06100	WASHER, sPring	2	
35	92902-06600	WASHER	2	
36	4X7-85720-00	OIL LEVEL GAUGE ASSY	1	
37	4X7-85721-00	WIRE, lead	1	
38	91311-06016	BOLT	2	
39	4X7-82566-00	SWICH, side stand	1	
40	98706-05016	SCREW, flat head	2	

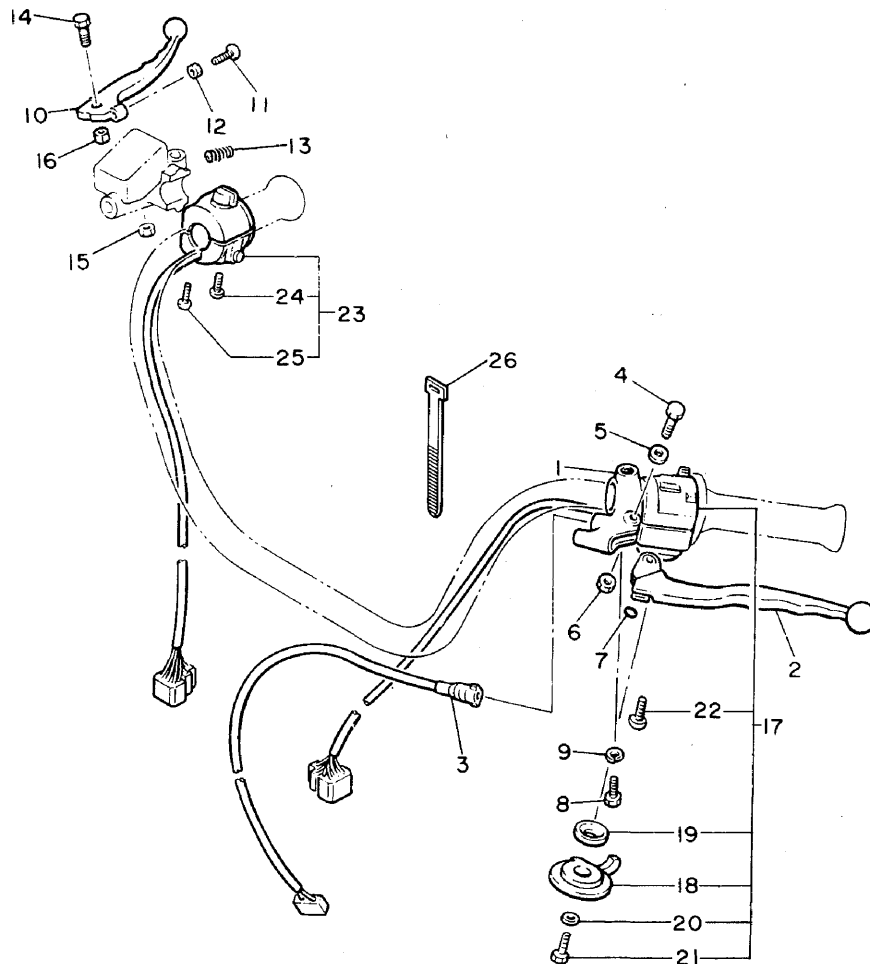
5E4700-2410

FIG. 42 ELECTRICAL 2



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-81940-00	STARTER SWITCH ASSY	1	
2	4X7-81942-00	COVER	1	
3	95302-06700	NUT	2	
4	92902-06100	WASHER, sPring	2	
5	4U8-81950-00	SIDE STAND RELAY ASSY	1	
6	4H7-81950-01	STARTER CIRCUIT CUT-OFF RELAY	1	
7	4X7-81960-A0	RECTIFIER & REGULATOR ASSY	1	
8	92502-06035	SCREW, Pan head	2	
9	90201-06008	WASHER, Plate	2	
10	95702-06100	NUT, flange	2	
11	4L6-81980-M0	DIODE	1	
12	4E6-83350-70	FLASHER RELAY ASSY	1	
13	1A0-83395-03	FLASHER CANCELLING UNIT	1	
14	4X7-83371-20	HORN	1	high-tone
15	4X7-83371-30	HORN	1	low-tone
16	97306-08014	BOLT	2	
17	92906-08100	WASHER, sPring	2	
18	4X7-85110-00	FRONT REFLECTOR ASSY	2	
19	95302-05700	NUT	2	
20	92902-05100	WASHER, sPring	2	
21	92902-05200	WASHER	2	

FIG. 43 HANDLE SWITCH•LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4H7-82911-00	HOLDER, lever 1	1	
2	2H7-83912-00	LEVER 1	1	
3	3Y6-82917-00	SWITCH	1	
4	2H7-83945-00	BOLT, lever	1	
5	90201-08083	WASHER, Plate	1	
6	95601-06100	NUT, u	1	
7	93210-11368	O-RING	1	
8	97306-06022	BOLT	1	
9	92906-06100	WASHER, sPring	1	
10	2H7-83922-00	LEVER 2	1	
11	90149-06131	SCREW	1	
12	90170-06010	NUT	1	
13	90501-10510	SPRING, comPression	1	
14	90109-06465	BOLT	1	
15	95601-06100	NUT, u	1	
16	90386-08094	BUSH	1	
17	4V8-83972-00	SWITCH, handle 4	1	
18	4H7-83941-00	•LEVER, starter	1	
19	90209-10131	•WASHER	1	
20	92901-06200	•WASHER, Plain	1	
21	97323-06008	•BOLT	1	
22	98506-05030	•SCREW, Pan head	2	
23	2H9-83963-00-98	SWITCH, handle 3	1	low gloss black
24	98506-05030	•SCREW, Pan head	1	
25	98506-05040	•SCREW, Pan head	1	
26	437-83936-00	BAND, switch cord	4	

FWD
5E4700-1430

FIG. 44 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4X7-W0001-00	GASKET KIT	1	
2	4X7-11181-00	•GASKET, cylinder head 1	2	
3	4X7-11355-00	•SEAL, cylinder 1	2	
4	93210-92448	•O-RING	2	
5	93210-62446	•O-RING	4	
6	93210-89447	•O-RING	2	
7	4X7-11351-00	•GASKET, cylinder	2	
8	4X7-12213-00	•GASKET, tensioner case	4	
9	4X7-13556-00	•GASKET, manifold	2	
10	4X7-14613-00	•GASKET, exhaust Pipe	2	
11	1J7-14714-00	•GASKET, muffler	1	
12	1T1-14714-01	•GASKET, muffler	1	

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
4X7-W0001-00	F 6	5G5-11631-00-X0	B 5
4X7-W0005-00	D10	4X7-11633-00	B 5
4H7-W0041-00	E 9	5G5-11635-00	B 5
2G2-W0044-00	E 5	5G5-11636-00	B 5
4H7-W0045-10	E 5	5G5-11637-00	B 5
2G2-W0047-00	E 5	5G5-11638-00	B 5
1J3-W0048-00	E 5	4X7-11654-01	B 5
2G2-W0057-00	E 5	4X7-11656-00	B 5
3H3-W0092-00	D15	4X7-11656-10	B 5
4X7-W1751-00	C11	4X7-11656-20	B 5
4X7-W2162-01	D 3	4X7-11656-30	B 5
4X7-W2171-00	D 5	4X7-11656-40	B 5
4X7-W2241-00	D10	5G5-11656-00	B 6
4X7-W2341-00-98	D13	5G5-11656-10	B 6
4X7-W2472-00	E 3	5G5-11656-20	B 6
4X7-W2611-01	E 8	4X7-12111-00	B 8
4X7-Y1165-01	B 5	4X7-12116-00	B 8
5G5-Y1165-00	B 5	4X7-12117-00	B 8
4X7-1111F-00	B 3	4X7-12118-00	B 8
5A8-1111H-00	B 2	341-12119-02	B 8
4X7-11110-00	B 2	4X7-12121-00	B 8
4X7-11127-00	B 2	4X7-12151-00	B 8
4X7-11133-10	B 2	4X7-12156-00	B 8
4X7-11145-00	B 7	4X7-12159-00	B 8
4X7-11161-00	B 4	4X7-12171-00	B 7
4X7-11165-00	B 2	4X7-12176-00	B 7
5A8-11166-00	B 2	4X7-12181-00	B 7
4X7-11181-00	B 2	5G5-12210-00	B 7
	F 6	4X7-12213-00	B 4
4X7-11185-00	B 2		B 7
1L9-11186-00	C 3		F 6
4X7-11186-00	B 2	4X7-12215-00	B 4
4X7-11187-00	B 2	4X7-12221-00	B 7
214-11198-01	B 9	4X7-12231-00	B 7
	D 8	4X7-12241-00	B 7
4X7-11310-02	B 4	4X7-12247-01	B 7
4X7-11351-00	B 4	4X7-13171-00	B 9
	F 6	10L-13300-00	B 9
4X7-11355-00	B 2	10L-13327-00	B 9
	F 6	4X7-13354-00	B 5
4X7-11363-00	B 2	4X7-13355-00	B 9
4X7-11411-00	B 5	4X7-13405-00	B 9
4X7-11534-00	B 7	4X7-13406-00	B 9
4X7-11536-00	B 7	4X7-13419-00	C 2
4X7-11540-01	B 7	4X7-13440-90	B10
4X7-11550-00	B 7	4X7-13447-00	B10
4X7-11610-02	B 5	4G0-13490-01	B10
4X7-11610-12	B 5	4X7-13541-00	B11
4X7-11610-22	B 5	4X7-13542-00	B11
4X7-11610-32	B 5		
4X7-11610-42	B 5		
5G5-11631-00-A0	B 5		

PART NO.	GRID NO.	PART NO.	GRID NO.
4X7-13543-01	B11	4X7-14948-41	B13
4X7-13544-00	B11	4X7-14962-00	B14
4X7-13556-00	B11	4X7-14975-00	B13
	F 6	4X7-14976-00	B13
4X7-13586-01	B11	4X7-14984-00	B13
4X7-13595-00	B11	4X7-14985-00	B13
4X7-13596-00	B11	4X7-14987-02	B11
4X7-14121-00	B14	4X7-14998-00	B13
4H7-14173-00	B14	4X7-15100-02	C 2
4X7-14186-00	B13	2H7-15361-00	C 3
4X7-14188-00	B14	4X7-15361-00	C 3
4X7-14191-01	B13	4X7-15363-00	C 2
4X7-14197-02	B11	4X7-15388-00	C 3
4X7-14211-00	B13	4X7-15411-00	C 3
4X7-14267-00	B14	4X7-15415-00	C 3
4X7-14321-01	B14	4X7-15417-00	C 3
4X7-14371-01	B14	4X7-15421-01	C 3
4X7-14390-00	B14	4X7-15425-00	C 3
4X7-14401-00	B11	4X7-15451-00	C 3
4X7-1441J-00	B12	4X7-15455-00	C 3
4X7-14422-00	B12	4X7-15462-00	C 3
4X7-14437-00	B12	4X7-15484-00	B 9
4X7-14451-00	B11	4X7-15485-01	B 9
4X7-14452-00	B12	4X7-15491-00	C 2
4X7-14453-01	B11	4X7-15511-00	C 7
5A8-14453-00	B11	4X7-15512-00	C 7
4X7-14457-00	B12	4X7-15517-00	C 7
4X7-14469-00	B11	4X7-15521-00	C 7
4X7-14479-00	B11	4X7-15524-00	C 7
4X7-14522-00	B14	4X7-16111-00	C 8
4X7-14611-01	B15	4X7-16150-00	C 8
4X7-14612-00	B15	3Y1-16154-00	C 8
4X7-14613-00	B15	4X7-16321-00	C 8
	F 6	4X7-16324-00	C 8
4X7-14621-00	B15	4X7-16325-00	C 9
4X7-14711-01	B15	4X7-16340-00	C 8
1J7-14714-00	B15	2H7-16341-00	C 8
	F 6	2H7-16343-00	C 8
1T1-14714-01	B15	4X7-16351-00	C 9
	F 6	4X7-16356-00	C 8
2H9-14725-00	B15	4X7-16357-00	C 8
5E3-14900-00	B13	4X7-16371-00	C 8
5E3-14901-00	B13	4X7-16383-01	C 8
5E3-14902-00	B13	4X7-16384-00	C 8
5E3-14916-20	B14	4X7-16385-00	C 8
5E3-14916-21	B14	2H7-16395-01	C 8
4X7-14921-07	B13	2H7-16396-00	C 8
4X7-14925-22	B13	4X7-17121-00	C10
4X7-14933-00	B13		
4X7-14933-10	B13		
4X7-14940-01	B13		
4H7-14945-00	B13		

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
4X7-17141-00	C10	4X7-2137X-00-98	D 2
4X7-17151-01	C10	4X7-2137Y-00-98	D 2
4X7-17211-00	C10	4X7-2138L-00	C15
4X7-17221-00	C10	5A8-21399-00	D 2
4X7-17231-00	C10	4X7-21430-00	C15
4X7-17241-00	C10	5E4-21458-00	C15
4X7-17251-01	C10	4X7-21485-00	C15
4X7-17402-00	C10	4X7-2149Y-00	C15
4X7-17411-00	C10	4X7-21491-00	C15
4X7-17524-00	C11	4X7-21501-00-93	D 3
4X7-17526-01	C11	5E4-21501-00-93	D 3
4H7-17527-00	C11	1A0-21518-00	D 3
3H5-17529-00	C11	1A6-21581-00	D 3
4X7-17531-00-15	C11	4X7-21610-01-93	D 3
4X7-17531-00-30	C11	4X7-21645-00	D 3
4X7-17531-00-40	C11	4X7-21711-00-2U	D 4
4X7-17531-00-50	C11	4X7-21719-00	D 4
1J7-17537-Y0-15	D 7	4X7-21721-00-2U	D 4
1J7-17537-Y0-30	D 7	2H7-21746-00	D 4
1J7-17537-Y0-40	D 7	2H7-21747-00	D 4
1J7-17537-Y0-50	D 7	5E5-21781-00	D 4
4X7-17551-00	C11	5E5-21782-00	D 4
4X7-17554-00	C11	4X7-2179A-00	D 4
4X7-17556-00	C11	4X7-22110-01-35	D 6
4X7-17558-00	C11	4X7-22124-00	D 6
4X7-17582-01	C10	4X7-22129-00	D 6
4X7-17583-01	C10	4X7-22141-00	D 6
2H7-17590-00	D 8	4X7-22189-00	D 6
4X7-18111-00	C14	4X7-22201-00	D10
132-18113-01	C14	4X7-22212-00	D10
4X7-18120-00	C14	4X7-22213-00	D10
4X7-18140-00	C14	1W1-22216-00	D10
4G0-18185-01	C13	3Y1-22223-00	D10
4X7-18511-00	C13	4X7-22224-00	D10
4X7-18512-00	C13	3R4-22226-00	D10
4X7-18513-00	C13	4X7-22460-00	D10
4X7-18531-00	C13	4X7-22463-00	D10
4X7-18536-00	C13	4X7-22464-00	D10
4X7-18540-01	C13	4X7-22467-00	D10
136-18542-00	C13	4X7-22470-00	D10
4X7-21110-00-33	C15	4X7-22498-00	D10
4X7-21171-00	D 4	4X7-23102-00	D11
4X7-21190-00-33	C15	4X7-23103-00	D11
4X7-21248-00	D 4	4X7-23110-00	D11
4X7-21315-00	C15	3J2-23111-00	D11
4X7-21316-00	C15		D12
4X7-21317-00	C15	3J2-23114-00	D11
4X7-2137W-00-98	D 2		D12

NUMERICAL INDEX

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
4H7-23119-00	D11	4X7-24311-00	D15	4H7-25850-01	E 9	1J7-46117-Y0-45	D 7	4X7-82172-00	F 2	1A0-83980-30	F 2
	D12	4X7-24500-00	D15	4L0-25852-00	E 9	1J7-46117-Y0-50	D 7	4X7-82175-00	F 2	802-84131-00	E15
4H7-23126-00	D11	4X7-24510-00	D15	4L0-25854-00	E 9	1J7-46118-Y0-18	D 7	4X7-82305-20	F 3	457-84146-85	E14
122-23129-00	D11	2W6-24512-00	D15	306-25862-00	E 9	1J7-46118-Y0-19	D 7	4X7-82310-70	F 2	5E4-84303-H0	E14
	D12	2G2-24522-00	D15	4L0-25867-00	E 9	1J7-46118-Y0-20	D 8	4X7-82341-00	F 2	4X7-84307-00	E14
4H7-23136-00	D11	4X7-24602-00	D15	4X7-25872-00	E 9	1J7-46118-Y0-21	D 8	4X7-82342-00	F 2	*	E14
4X7-23141-00	D11	4X7-24612-00	D15	4E2-25875-00	E 9	4H7-46118-00-14	D 8	1J7-82370-00	F 2	4X7-84315-00	E14
4H7-23144-00	D11	4X7-24705-00	E 3	2G2-25916-00	E 5	4H7-46118-00-15	D 8	1J7-82370-10	F 2	4X7-84318-00	E14
3J2-23145-00	D11	4X7-24728-00	E 3	2G2-25919-00	E 5	4H7-46118-00-16	D 8	3Y6-82508-80	F 2	5E4-84321-H0	E14
3J2-23147-00	D11	4X7-2473T-02	E 3	4X7-26213-00	D13	4H7-46118-00-17	D 8	4X7-82530-00	F 2	4X7-84330-00-93	E14
	D12	4X7-24731-00	E 3	4X7-26216-01	D13	4H7-46118-00-22	D 8	2H7-82540-00	F 2	341-84331-60	E14
4A1-23156-00	D11	4X7-24738-00	E 3	2H7-26240-00	E 8	4H7-46118-00-23	D 8	4X7-82566-00	F 3	1A0-84332-60	E14
509-23158-L0	D11	1L9-24741-00	E 3	2H7-26241-00	E 8	2H7-46122-00	D 7	5E4-82590-81	F 2	198-84334-60	E14
	D12	1T4-24741-00	E 3	4H7-26290-30	E 8	4H7-46123-00	D 7	4H7-82911-00	F 5	4X7-84345-00	E14
4X7-23168-00	D11	4X7-24748-00	E 3	4H7-26290-40	E 8	4H7-46125-00	D 7	3Y6-82917-00	F 5	2F9-84375-00	E14
	D12	4X7-24776-01	E 3	4X7-26311-00	E 8	1J7-46129-Y1	C11	256-83311-70	E12	4X7-84395-00	E14
4K0-23170-00	D11	2H7-24786-02	E 3	4X7-26331-00	E 8	4H7-46152-00	D 7	4H7-83312-00	E12	2F9-84397-01	E14
1W1-23173-L0	D11	146-25115-00	E 4	4X7-26335-00	E 8	4H7-46153-00	D 7	4H7-83313-00	E12	4H7-84700-60-93	E15
4X7-23174-00	D14	341-25149-00	E 4	1E6-26342-00	E 8	4X7-46172-00	D 8	4X7-83318-00	E12	256-84714-61	E15
278-23181-50	D11	4K0-25168-20-98	E 4	1E6-26372-00	E 8	4X7-46180-00	D 8	341-83321-01	E12	4H7-84721-60	E15
	D12	4H7-25181-00	E 4	1T5-26372-00	E 8	4X7-81410-20	C 5	4X7-83325-00	E12	4H7-84723-00	E15
3J2-23183-00	D11	4H7-25190-00	E 4	584-26393-02	E 8	4X7-81450-20	C 5	4X7-83328-00	E12	4H7-84743-00	E15
	D12	148-25315-00	E 6	4X7-27111-00-R4	E10	4X7-81670-20	C 5	5H1-83330-K0	E12	3F9-84744-00	E13
3J2-23190-00	D11	4H7-25321-00	E 6	1A0-27114-00	B15	4X7-81800-60	C 6	4E6-83350-70	F 4	4G1-84744-00	E13
	D12	4H7-25327-00	E 6	371-27114-00	E 3	371-81809-20	C 6	4X7-83371-20	F 4	4H7-84744-00	E15
4X7-23317-00	D13	4H7-2533A-02	E 6	4X7-27211-00-93	E10	371-81811-20	C 6	4X7-83371-30	F 4	4H7-84751-01-93	E15
2G2-23318-00	D13	4H7-25330-01	E 6	4X7-27212-00	E10	371-81812-20	C 6	1A0-83395-03	F 4	4H7-84753-60	E15
4X7-23340-00-33	D12	5E4-25338-20-98	E 6	4X7-27231-00	E10	371-81826-20	C 6	4X7-83507-00	E13	4X7-85110-00	F 4
4X7-23377-00	D14	4H7-25351-00	E 6	4X7-27311-00-R4	E10	1J7-81840-60	C 6	4X7-83508-00	E13	4X7-85720-00	F 3
4X7-23389-01	D14	1L9-25355-00	E 6	341-27314-02	B15	4X7-81844-60	C 6	123-83516-21	E14	4X7-85721-00	F 3
256-23411-00	D13	4H7-25366-01	E 6	4X7-27410-00-93	E10	1J7-81847-60	C 6	4X7-83519-00	E13	90101-05496	D 4
256-23412-00	D13	4X7-25371-00	E 6	4X7-27413-00	E10	371-81847-20	C 6	4X7-83520-00	E13	90101-06291	E 6
256-23413-00	D13	4H7-25377-00	E 6		E11	4X7-81940-00	F 4	4H7-83523-00	E13	90101-08312	E 5
256-23414-00	D13	4H7-25381-00	E 6	4X7-27414-00	E11	4X7-81942-00	F 4	4X7-83523-00	E13	90101-10074	C15
4K0-23415-00	D13	1A1-25398-01	E 4	4X7-27417-00	E10	4H7-81950-01	F 4	4X7-83536-00	E13	90101-10303	B 7
4H7-23441-00-98	D13		E 6		E11	4U8-81950-00	F 4	5E4-83540-00	E13	90101-10524	C15
3Y6-23442-00-98	D13	1A1-25399-00	E 4	4X7-27420-00-93	E11	4X7-81960-A0	F 4	4X7-83550-00	E13	90101-12498	D10
4H3-23454-00	D13		E 6	4X7-27430-00	E11	4L6-81980-M0	F 4	4X7-83559-A0	E13	90105-06154	B 7
164-23462-00	D13	2M0-25399-00	E 4	3H5-27433-00	E11	5E3-82110-80	F 2	5E4-83570-F0	E13		B 9
341-23469-00	D 3		E 6	4X7-27440-00	E11	4X7-82115-00	F 2	4X7-83579-00	E13	90105-10105	C15
4X7-2411M-00	D15	4H7-25810-11	E 5	4X7-27442-00	E11	4X7-82116-01	F 2	4H7-83616-00	E13	90105-10183	C15
4X7-24110-01-2U	D15	2G2-25821-00	E 5	4X7-27443-00	E11	4X7-82119-00	F 2	2H7-83912-00	F 5	90105-10184	E11
4X7-24161-00	E 2	4X7-25831-00	E 5	3H5-27444-00	E11	4X7-82136-00	D 4	2H7-83922-00	F 5	90105-10186	C15
4X7-24162-00	E 2	1J3-25834-01	E 5	4X7-28100-10	D 5	4X7-82150-00	F 3	437-83936-00	F 5	90105-10200	E 6
4H7-24181-00	D15	2G2-25838-00	E 5	4X7-46101-01	D 7	1A0-82151-00	F 2	4H7-83941-00	F 5	90109-06465	F 5
4X7-24182-01	D15	341-25846-00	E 4	1J7-46117-Y0-30	D 7	4X7-82151-00	F 2	2H7-83945-00	F 5	90109-06468	E10
4K0-24183-00	D15	1U4-25847-00	E 4	1J7-46117-Y0-35	D 7	1A0-82161-00	F 3	2H9-83963-00-98	F 5	90109-06667	B10
4K0-24186-00	D15	2G2-25849-01	E 5	1J7-46117-Y0-40	D 7	4X7-82170-00	F 2	4V8-83972-00	F 5	90109-08368	E 7

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
90109-08406	E 7	90201-06008	D 4
90109-08592	B 7		F 4
90109-10473	E10	90201-06048	F 3
90109-14602	D13	90201-06057	D14
90116-08360	D 7	90201-06067	D 3
90116-10343	C15		E14
90116-10344	B 2	90201-061A5	C 9
90116-10361	D 7	90201-065A1	D 4
90116-12350	B 2	90201-06674	C 5
90119-08051	D12	90201-08083	F 5
90123-08046	E 8	90201-08689	E 5
90149-06011	D15	90201-09690	E 5
90149-06131	F 5	90201-101A4	B 2
90152-04006	E 2	90201-10118	E 9
90153-06004	E13	90201-10141	D13
90153-06018	E10	90201-104A7	C15
90157-06021	D10	90201-105A2	E11
90159-05018	E 6	90201-10591	B 7
90170-06010	F 5	90201-10752	E10
90170-06184	E10	90201-12166	C14
90170-08173	B 8	90201-125A3	B 2
90170-16278	D10		C15
90170-20257	C 9	90201-12588	C14
90170-20274	C 8	90201-127A1	E12
90171-14020	E 4	90201-141A3	E 6
90171-14031	E 6	90201-14226	B 6
90179-05322	D 4	90201-14577	E 6
90179-06176	E10	90201-14632	D 7
90179-08148	E 8	90201-14633	C11
90179-08210	B15	90201-151A7	C 8
90179-08246	D 3	90201-20276	C10
90179-09331	B 5	90201-231A2	D 8
90179-10247	C15	90201-244A8	D 6
	D 6	90201-244A9	D 6
	E11	90201-245A0	D 6
90179-10277	B 2	90201-255A6	C11
90179-12248	C15	90201-30297	C13
90179-12325	B 2	90202-06010	D15
90179-12326	B 2	90202-10120	B12
90179-14317	B 6	90209-06205	B 7
	C11	90209-07170	D 4
90179-44328	C11	90209-10131	F 5
90179-88336	C11	90209-18190	E11
90183-04005	E 3	90209-22191	C10
90185-10035	C15	90209-27192	C10
90185-14070	D 7	90214-20022	C 8
90201-052E2	E13	90215-10192	C15
90201-06008	B12	90215-16181	D 6

PART NO.	GRID NO.	PART NO.	GRID NO.
90215-20170	C 9		
90215-20182	C 8		
90240-06040	E10		
90240-08063	E11		
90240-08084	E10		
90249-12008	E10		
90280-05013	B 6		
90282-07042	C 8		
90338-07043	D 2		
90338-20113	D 6		
90340-14009	D 8		
90340-14042	B 9		
	D 8		
90380-12051	D10		
90380-25081	B 7		
90386-08094	F 5		
90387-064E8	C 2		
90387-065E2	E14		
90387-06763	D 4		
90387-087A5	B 4		
90387-100E2	C15		
90387-107A7	E11		
90387-124F4	C14		
90387-15734	E 4		
90387-170E5	C 7		
90387-172A5	D 9		
90387-172E5	C 7		
90387-22660	E 9		
90387-251E1	C12		
90401-10034	E 9		
90401-10066	B 9		
90401-16065	B 3		
90401-16067	B 9		
90430-06014	C 2		
90430-10148	F 2		
90430-15169	B 9		
90430-17168	B 3		
	B 9		
90445-08046	F 2		
90445-09578	D15		
90445-11452	D 2		
90445-11542	D15		
90445-11545	C15		
90460-60165	B11		
90460-65169	B11		
90462-08073	C 3		
90462-08075	C 4		
90462-08076	C 3		

PART NO.	GRID NO.	PART NO.	GRID NO.
90462-08076	C 4		
90462-08092	B11		
90462-10085	C 4		
90462-10098	B10		
90464-12027	D 3		
90464-16025	D 3		
90465-10168	C 2		
90467-07029	B11		
90467-08003	B11		
	D15		
90467-10008	B11		
	D15		
90467-11010	D 2		
90467-13042	D 2		
90467-14015	B 2		
	B11		
	D 2		
90467-14057	B11		
90468-02111	B11		
90468-05113	B 9		
90468-12006	D13		
90468-29106	C 7		
90468-29114	C 7		
90480-01141	D 4		
90480-12053	D 4		
90480-15061	E15		
90480-15235	E14		
90480-16112	E15		
90480-20302	C 2		
90480-30167	D 3		
90501-10245	E10		
90501-10510	F 5		
90501-15636	C 7		
90501-16491	D 8		
90501-21133	B 7		
90501-23598	C 9		
90501-31454	B 8		
90501-44455	B 8		
90501-65575	C11		
90506-08227	C14		
90506-10069	C 8		
90506-26178	E10		
90506-35149	E10		
90507-20002	E 6		
90507-29009	E10		
90508-20023	E10		
90508-20155	E11		
90508-29531	C14		

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
90508-32535	C14	91810-18016	B 9
90560-06203	B12	91830-21014	C 3
90560-15116	E 4	91830-21020	C 3
90560-17125	E 6	91830-24016	C 2
91311-06016	B 2	92501-06010	C 3
	C 3	92501-06012	F 3
	D10	92501-06014	B13
	F 3	92501-06015	E 3
91311-06020	B10	92502-06016	D 4
	C 3	92502-06030	F 2
91311-06025	B 2	92502-06035	F 4
	B 4	92506-06016	D 2
	B 7		D13
	C 3		E14
91311-06030	C 2	92506-06040	D 2
	C 3	92603-06016	C 3
91311-06040	B 4	92701-06015	C13
	C 3	92901-04100	B13
91311-06050	B10		E13
91311-06055	C 2	92901-04600	E13
	C 3	92901-05100	B13
91311-06080	C 2	92901-05600	B12
91311-08050	B 2	92901-06100	B13
91311-10060	C 2		D13
91311-10070	C 2		E10
91311-10100	C 2		E15
91312-06100	B12	92901-06200	E10
91316-06010	B 9		F 5
91316-06012	B15	92901-06600	B 7
91316-06016	C 3		E 3
	C 5		E15
91316-06040	B 9	92901-08100	D 3
	C 5		D 6
91316-08025	D14		D12
91316-08030	D13		E 5
91316-08040	D13		E 7
91316-08060	D 3	92901-08200	C 8
	E14		D 3
91401-16012	E11	92901-08600	B15
91401-20015	E 7		E 7
	E10	92901-08700	D 8
91401-25015	E10	92901-10100	D 8
91401-30015	E11		D13
91401-30030	E 4	92901-14200	E 4
	E 6	92902-05100	E14
91401-40040	D10		F 4
91701-06035	E11	92902-05200	F 4
91800-06030	B 2	92902-06100	D 3

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
92902-06100	D 4	93210-54452	B10
	E 3	93210-57428	E 6
	F 2	93210-58346	B10
	F 3	93210-60426	D 7
	F 4	93210-62446	B 2
92902-06600	B11		F 6
	D 4	93210-64297	F 2
	F 2	93210-71360	C11
	F 3	93210-89447	B 4
92902-08100	E12		F 6
92902-10200	D 3	93210-92448	B 2
92903-06100	D 3		F 6
92903-06600	B15	93211-44348	D 8
92906-04100	E13	93306-20310	E 6
92906-04600	E13	93306-20316	E 6
92906-06100	D 2	93306-20401	C10
	E 9	93306-20548	C11
	E13	93306-20550	C10
	E14	93306-20901	C11
	F 5	93306-30203	E 4
92906-06200	E13	93306-30306	E 6
92906-06600	D 2	93306-30424	C10
92906-08100	D14	93306-30525	C10
	F 4	93306-30533	D 7
92906-08600	D13	93306-30806	B 5
93101-14102	C 3	93306-30807	B 5
93101-30084	D 7	93306-90602	C13
93101-35099	C11	93306-91201	C10
93101-38098	D 7	93311-21044	D 8
93102-12106	C14	93311-34043	C11
93102-22014	E 4	93311-43729	D 7
93102-70167	D 8	93316-01201	C10
93104-14059	C 8	93316-01403	D 7
93104-20068	C10	93317-22021	C11
93105-45017	E 4	93317-41510	D 7
93108-23007	D 8	93320-32403	D 6
93210-07135	B10	93340-21505	C 8
	C 2	93410-13004	C 7
93210-07155	B 9	93410-20009	C10
	C 2	93410-22039	D 8
93210-08483	D10	93410-23056	D 8
93210-10096	B10	93410-25010	C10
93210-11368	F 5	93430-10016	C14
93210-14359	C11	93440-14086	B 2
93210-29198	C 2	93440-20088	D 8
93210-32172	C 3	93440-30077	C10
93210-48364	C 8	93440-48079	D10
93210-52449	C11	93450-22027	B 5
		93501-04011	D13
		93604-10011	B 7
		93604-16092	C13

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
95821-10030	D 3	98706-04010	E 9
95821-10035	B15	98706-05016	F 3
97301-06012	D13		
97301-06016	D 3		
	E 3		
	E15		
	F 2		
97301-06040	D 4		
97301-08020	D 3		
97301-08035	D 6		
97302-06012	D 4		
97302-08016	E12		
97302-10016	E10		
97303-06012	D 3		
97303-06030	E12		
97306-06020	E14		
97306-06022	F 5		
97306-08014	F 4		
97311-08020	B 3		
97311-08025	B15		
97321-06020	C14		
97321-08045	D12		
97322-06012	D 3		
97322-06020	B11		
97323-06008	F 5		
97326-06025	E 9		
97326-08020	D14		
97326-08055	D13		
98501-03008	C 6		
	D15		
98501-03030	E12		
98501-04008	B13		
98501-05010	B13		
	E14		
98501-05012	B13		
	E14		
98501-05016	B13		
98501-06008	D15		
98502-04014	E15		
98502-05030	B12		
98503-04010	D10		
	E13		
98506-04008	E13		
98506-05010	E 2		
98506-05030	F 5		
98506-05040	F 5		
98606-04010	F 2		
98701-05035	C13		

PARTS NAME INDEX

DESCRIPTION	GRID NO.
ABSORBER 1	B 4
ABSORBER 3	B 2
ADJUST SCREW SET	B13
*	B14
AIR CLEANER CASE ASSY	B11
AIR VALVE ASSY	D10
AIR VALVE COMP.	D11
*	D12
ARM, valve rocker	B 8
AXLE, main (17T)	C10
AXLE, wheel	E 4
*	E 6
BACK MIRROR ASSY	E 8
*	E 8
BALANCER, wheel (10G)	E 4
*	E 6
BALANCER, wheel (20G)	E 4
*	E 6
BALANCER, wheel (30G)	E 4
*	E 6
BALL	D13
BAND, muffler	B15
BAND, switch cord	F 5
BAR, shift fork guide 1	C13
BAR, tension	E 6
BATTERY ASSY (YUASA YB16AL)	F 2
BEARING	C 8
*	C13
*	D 6
BEARING (B16012)	C10
BEARING (B6203)	E 6
BEARING (B6203RS)	E 6
BEARING (B6204)	C10
BEARING (B6205DU8)	C10
BEARING (B6205RC2)	C11
BEARING (B6209RSH2-C2)	C11
BEARING (B6302Z)	E 4
BEARING (B6303)	E 6
BEARING (B6304A3)	C10
BEARING (B6305)	C10
BEARING (B6305RB1 SPECIAL)	D 7
BEARING (B6308C3 SPECIAL)	B 5
BEARING (B6308C4 SPECIAL)	B 5
BEARING (B6912)	C10
BEARING, cylindrical	C11
*	C11
*	D 7
*	D 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BEARING, cylindrical	D 7
*	D 8
BODY ASSY	E14
BOLT	B 2
*	B 2
*	B 2
*	B 3
*	B 4
*	B 4
*	B 7
*	B 7
*	B 7
*	B 9
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B11
*	B12
*	B15
*	B15
*	B15
*	C 2
*	C 2
*	C 2
*	C 2
*	C 2
*	C 2
*	C 2
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 3
*	C 5
*	C 5
*	C 5
*	C 6
*	C14
*	C15
*	C15
*	D 3
*	D 3
*	D 3
*	D 3
*	D 3

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	D 4
*	D 4
*	D 4
*	D 6
*	D10
*	D10
*	D12
*	D13
*	D13
*	D13
*	D13
*	D13
*	D14
*	D14
*	D14
*	E 3
*	E 5
*	E 6
*	E 7
*	E 7
*	E 8
*	E 9
*	E10
*	E10
*	E10
*	E12
*	E12
*	E14
*	E14
*	E14
*	E15
*	E15
*	F 2
*	F 3
*	F 4
*	F 5
*	F 5
*	F 5
*	F 5
BOLT 1	E 5
BOLT, cap	D11
*	D12
BOLT, connecting rod	B 5
*	B 5
BOLT, cylinder holding 3	B 2
BOLT, flange	B15
*	C 6
*	C 9
*	C12
*	C15
*	D 3

DESCRIPTION	GRID NO.
BOLT, flange	D 6
*	D 8
BOLT, flasher stay fitting	E12
BOLT, hexagon socket head	D11
*	D12
BOLT, lever	F 5
BOLT, stud	B 2
*	B 2
*	B 2
*	C 2
*	C 2
*	C 2
*	C 2
*	C15
*	D 7
*	D 7
BOLT, union	B 3
*	B 9
*	B 9
*	E 9
BOLT, washer based	B 7
*	B 9
*	C15
*	C15
*	C15
*	E 6
*	E11
BOLT, with washer	D12
BOOT, cable	E 8
BOOT, master cylinder	E 9
BOOT, rubber	D 6
BOSS, clutch	C 8
BOX	D 4
BOX, tool	D 4
BRACKET 2	C15
*	E11
BRACKET 3	E11
BRACKET, horn	D14
BRACKET, licence	E15
BRACKET, master cylinder	E 9
BRACKET, meter	E13
BRACKET, seat	E 3
*	E 3
*	E 3
BRACKET, side stand	C15
BRAKE PAD KIT, front	E 5
BRAKE SHOE COMP.	E 6
BREATHING COMP.	D 8

DESCRIPTION	GRID NO.
BREED SCREW KIT	E 5
BRUSH HOLDER ASSY	C 6
BRUSH 1	C 6
BRUSH 2	C 6
BULB (12V-3.4W)	E13
BULB (12V-2CP)	E13
BULB (12V-27/8W)	E15
BULB (12V-27W)	E12
BULB (12V-3.4W)	E14
BULB (12V-60/55W)	E14
BULB (12V-8W)	E15
BUSH	B13
*	F 5
BUSH 2	D 6
BUSH, rear shock absorber	D10
BUSH, shock absorber lower	D10
BUSH, solid	B 7
*	D10
CABLE, clutch	E 8
CABLE, control 1	D10
CABLE, control 2	D10
CABLE, starter 1	E 8
CABLE, throttle 1	E 8
CALIPER ASSY (LEFT)	E 5
CALIPER SEAL KIT	E 5
CAM CHAIN SPROCKET ASSY (20/50T)	B 7
*	B 7
CAM, drive	C11
CAM, driven	C11
CAMSHAFT	E 6
CAMSHAFT 1	B 7
CAMSHAFT 2	B 7
CAP ASSY	D15
CAP, adjust	D10
CAP, bolt	D 3
CAP, cleaner case 2	B12
CAP, front fork	D11
*	D12
CAP, handlebar cover	D13
CAP, Pivot bolt	E 5
CAP, reservoir	E 9
CAP, tensioner case	B 4
CAP, tool box	D 2
*	D 4
CARBURETOR ASSY	B13
CARBURETOR ASSY 1	B13
CARBURETOR ASSY 2	B13
CAST WHEEL, front (1.85-19)	E 4

DESCRIPTION	GRID NO.
CAST WHEEL, rear	E 6
CHAIN	B 7
*	B 9
CIRCLIP	B 2
*	B 5
*	C 7
*	C 10
*	C 10
*	C 10
*	C 10
*	C 14
*	D 8
*	D 8
*	D 8
*	D 10
*	D 11
*	D 12
CLAMP	B 9
*	B 9
*	B 10
*	B 11
*	C 2
*	C 3
*	C 3
*	C 4
*	C 4
*	C 4
*	D 3
*	D 3
CLAMP 2	B 9
CLAMP, hose	B 11
*	B 11
*	B 11
CLIP	B 2
*	B 9
*	B 9
*	B 11
*	B 11
*	B 11
*	B 11
*	B 11
*	B 11
*	C 7
*	D 2
*	D 2
*	D 2
*	D 13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLIP	D15
*	D15
*	D15
CLIP, oil seal	D11
*	D11
CLUTCH, hub	E 6
CLUTCH, meter	E 4
COLLAR	B 4
*	C 2
*	C 7
*	C 7
*	C12
*	C14
*	C15
*	D 4
*	D 9
*	E 4
*	E 9
*	E11
*	E14
*	E14
COLLAR, guide	D 7
COLLAR, wheel	E 6
CONNECTING ROD ASSY	B 5
*	B 5
CONNECTOR	B14
CONTROL PANEL ASSY	D10
CORD, high tension 1	F 2
CORD, high tension 2	F 2
COTTER, valve	B 8
COUPLING, gear	D 7
COVER	F 4
COVER, ball race 1	D13
COVER, cap	C 3
COVER, crankcase 1	C 3
COVER, crankcase 2	C 3
COVER, cylinder head side 1	B 2
COVER, cylinder head side 2	B 2
*	C 3
COVER, cylinder head side 3	B 2
COVER, cylinder head side 4	B 2
COVER, double seat	E 3
COVER, footrest	E10
*	E11
COVER, fuse box	F 2
COVER, generator	C 3
COVER, generator 2	C 3
COVER, handle lever 1	E 8

PARTS NAME INDEX

DESCRIPTION	GRID NO.
COVER, handle lever 1	E 8
COVER, housing	E 4
COVER, lead wire	F 2
COVER, meter	E13
COVER, meter 2	E13
COVER, oil element	B10
COVER, Plate	E 6
COVER, Plunger cap	B14
COVER, Pump gear	B 9
COVER, rear footrest	E11
*	E11
COVER, shift Pedal	C14
COVER, side 1	D 4
COVER, side 2	D 4
COVER, socket	E14
COVER, speedometer	E13
COVER, tachometer	E13
COVER, thrust 2	D 6
COVER, upper	D13
CRANKCASE ASSY	C 2
CRANKSHAFT	B 5
CROSS JOINT COMP.	D 8
CROWN, handle	D13
CYLINDER	B 4
CYLINDER COMP., front fork	D11
*	D11
CYLINDER HEAD ASSY	B 2
CYLINDER KIT, master	E 9
DAMPER	D 4
*	E13
*	E13
*	E15
DAMPER SUB ASSY	D10
DAMPER, battery box	D 4
DAMPER, flasher 1	E12
DAMPER, footrest	E11
DAMPER, headlight	E14
DAMPER, locating 1	D15
DAMPER, locating 2	D15
DAMPER, locating 3	D15
DAMPER, rubber 1	C15
DIAPHRAGM ASSY	B13
DIAPHRAGM, reservoir	E 9
DIODE	F 4
DISC, brake	E 5
DOUBLE SEAT ASSY	E 3
DRIVE AXLE ASSY	C10
DUCT	B12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
ELEMENT ASSY, oil cleaner	B10
ELEMENT, air cleaner	B11
EMBLEM	E 3
EMBLEM 1	D 4
*	E 2
EMBLEM 2	D 4
*	E 2
FILTER ASSY	C15
FITTING PLATE, bulb	E14
FLANGE, spacer	E 6
FLANGE, spacer 1	E 4
FLASHER CANCELLING UNIT	F 4
FLASHER LIGHT ASSY 1	E12
FLASHER RELAY ASSY	F 4
FLOAT	B13
FORK, shift 1	C13
FORK, shift 2	C13
FORK, shift 3	C13
FRAME COMP	C15
FRONT FENDER COMP.	D 3
*	D 3
FRONT FOOTREST ASSY (L.H)	E10
FRONT FOOTREST ASSY (R.H)	E11
FRONT FORK ASSY (L.H)	D11
FRONT FORK ASSY (R.H)	D11
FRONT REFLECTOR ASSY	F 4
FRONT STOP SWITCH ASSY	F 2
FUEL COCK ASSY 1	D15
FUEL COCK ASSY 2	D15
FUEL COCK VALVE SET	D15
*	D15
FUEL TANK COMP.	D15
FUNNEL	B11
FUNNEL, air	B11
FUSE (12V-10A)	F 2
FUSE (12V-15A)	F 2
FUSE (12V-20A)	F 3
FUSE BOX ASSY	F 2
FUSE HOLDER ASSY	F 3
GASKET	B 3
*	B 9
*	B 9
*	B 9
*	C 2
*	C 6
*	D 8
*	D11
*	D12
*	D15

PARTS NAME INDEX

DESCRIPTION	GRID NO.
GASKET	D15
*	F 2
*	F 2
GASKET 1	C 3
GASKET KIT	F 6
GASKET, caP	D15
GASKET, crankcase cover	C 3
GASKET, crankcase cover 3	C 3
GASKET, cylinder	B 4
*	F 6
GASKET, cylinder head 1	B 2
*	F 6
GASKET, drain Plug	D11
*	D12
GASKET, exhaust PiPe	B15
*	F 6
GASKET, flasher lens	E12
GASKET, float chamber	B13
GASKET, manifold	B11
*	F 6
GASKET, muffler	B15
*	B15
*	F 6
*	F 6
GASKET, tail lens	E15
GASKET, tensioner case	B 4
*	B 7
*	F 6
GAUGE, level	C 3
*	C 3
GEAR UNIT ASSY	E 4
GEAR, breaker drive (35T)	B 7
GEAR, drive (35T)	B 7
GEAR, idler 1 (35T)	C 7
GEAR, idler 2 (27T)	C 7
GEAR, middle drive (45T)	C10
GEAR, middle driven (47T)	C10
GEAR, Primary drive (47T)	C 8
GEAR, starting motor (19T)	C 7
GEAR, 1st wheel (40T)	C10
GEAR, 2nd wheel (40T)	C10
GEAR, 2nd/3rd Pinion (24/28T)	C10
GEAR, 3rd wheel (36T)	C10
GEAR, 4th Pinion (31T)	C10
GEAR, 4th wheel (32T)	C10
GEAR, 5th Pinion (33T)	C10
GEAR, 5th wheel (30T)	C10
GRIP (L.H)	E 8
GRIP ASSY	E 8
GROMMET	C 2
*	D 3
*	D 4

PARTS NAME INDEX

DESCRIPTION	GRID NO.
*	D 4
*	D 4
*	D 4
*	E14
GROMMET	E15
*	E15
GUIDE, air	D 2
GUIDE, cable	D14
GUIDE, in./ex. valve	B 2
GUIDE, sPring 2	D10
GUIDE, stopPer 1	B 7
GUIDE, stopPer 2	B 7
GUIDE, stopPer 3	B 7
HANDLEBAR	E 8
HEADLIGHT UNIT ASSY	E14
HOLDER	C11
*	E 8
HOLDER, brake hose 1	E 9
HOLDER, cable	D 3
*	D13
HOLDER, cable 1	D13
HOLDER, handle lower	D13
HOLDER, handle upper	D13
HOLDER, lever 1	F 5
HORN	F 4
*	F 4
HOSE	B11
*	C15
*	D 2
*	D15
*	D15
*	F 2
HOSE, air	B11
*	D10
HOSE, brake 1	E 9
HOSE, vacuum sensinG 1	B11
HOSE, vacuum sensinG 2	B11
HOUSING, bearing	C11
*	D 7
HOUSING, Push screw	C 8
IGNITION COIL ASSY	F 2
IGNITOR UNIT ASSY	F 3
INNER TUBE COMP.1	D11
*	D11
JET, main (#122)	B13
JET, Pilot (#41)	B13
JOINT	B11
JOINT, air cleaner 1	B11
*	B11
JOINT, carburetor 1	B11
JOINT, carburetor 2	B11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
KEY, straight	C 8
KEY, woodruff	B 6
KNOB, control	D10
LENS, flasher	E12
LENS, headlight	E14
LENS, licence light	E15
LENS, taillight	E15
LEVER 1	F 5
LEVER 2	F 5
LEVER, camshaft	E 6
LEVER, seat	E 3
LEVER, starter	F 5
LEVER, starter 1	B13
LEVER, starter 2	B13
LID 1	E 3
MAIN SWITCH ASSY	F 2
MASTER CYLINDER ASSY	E 9
MIDDLE GEAR COMP	C11
MUD GUARD COMP.	D 3
MUFFLER 1	B15
NEEDLE SET 1	B14
NEEDLE SET 2	B14
NEEDLE VALVE ASSY	B14
NEUTRAL SWITCH ASSY	F 2
NOZZLE, main	B13
NUT	B 2
*	B 2
*	B 2
*	B 5
*	B 5
*	B 6
*	B 7
*	B 8
*	B15
*	C 8
*	C 8
*	C 9
*	C11
*	C11
*	C11
*	C15
*	C15
*	C15
*	D 3
*	D 3
*	D 4
*	D 4

PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT	D 6
*	D 8
*	D 8
*	D10
*	D12
*	D13
*	D13
*	E 3
*	E 5
*	E 7
*	E 8
*	E10
*	E10
*	E10
*	E11
*	E11
*	E13
*	E13
*	F 2
*	F 4
*	F 4
*	F 5
NUT, adjusting	E14
NUT, castle	E 4
*	E 6
NUT, fitting 2	D13
NUT, flange	E12
*	E12
*	F 4
NUT, ring	B15
NUT, self-locking	C15
*	D 7
NUT, spring	E 3
NUT, u	F 5
*	F 5
O-RING	B 2
*	B 2
*	B 4
*	B 9
*	B 9
*	B10
*	B10
*	B10
*	B10
*	C 2
*	C 2
*	C 2
*	C 3

PARTS NAME INDEX

DESCRIPTION	GRID NO.
O-RING	C 6
*	C 6
*	C 8
*	C11
*	C11
*	C11
*	D 7
*	D 8
*	D10
*	D10
*	D11
*	D11
*	D12
*	D12
*	D15
*	D15
*	E 6
*	F 2
*	F 5
*	F 6
*	F 6
*	F 6
O-RING KIT, caliper	F 6
OIL LEVEL GAUGE ASSY	E 5
OIL PIPE COMP. 1	F 3
OIL PIPE COMP. 2	B 9
OIL PIPE COMP. 2	B 9
OIL PUMP ASSY	B 9
OIL SEAL	C 3
*	C 8
*	C10
*	C11
*	C14
*	D 7
*	D 7
*	D 8
*	D 8
*	D11
*	E 4
*	E 4
PAD SPRING, caliper	E 5
PAD, seat	E 3
*	E 3
PEDAL, brake	E10
PEDAL, shift	C14
PICK-UP ASSY	C 5
PIN	E10
PIN, clevis	E10
*	E10
*	E11
*	E11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PIN, clevis	E11
PIN, cotter	D10
*	E 4
*	E 6
*	E 7
*	E10
*	E10
*	E11
*	E11
*	E11
PIN, dowel	B 2
*	B 7
*	B 7
*	B 9
*	C 2
*	C 3
*	C 3
*	C 8
*	C13
*	C13
*	D10
PIN, float	B13
PIN, piston	B 5
PIPE	B11
PIPE, breather 1	B 2
PIPE, delivery 2	B 9
PIPE, exhaust 1	B15
PIPE, exhaust 2	B15
PIPE, fuel 1	D15
PIPE, silencer	B12
PISTON (STD)	B 5
*	B 5
PISTON (1ST O/S 0.25MM)	B 5
PISTON (2ND O/S 0.50MM)	B 5
PISTON (3RD O/S 0.75MM)	B 5
PISTON (4TH O/S 1.00MM)	B 5
PISTON ASSY, caliper	E 5
PISTON RING SET (STD)	B 5
PISTON RING SET (1ST O/S)	B 5
PISTON RING SET (2ND O/S)	B 5
PISTON RING SET (3RD O/S)	B 5
PISTON RING SET (4TH O/S)	B 5
PLANE BEARING, connecting rod	B 5
*	B 5
*	B 5
*	B 5
*	B 5
*	B 5

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PLANE BEARING, connecting rod	B 6
*	B 6
PLATE	B 3
PLATE, battery fitting	D 4
PLATE, bearing	C11
PLATE, bearing cover	C 3
PLATE, brake shoe	E 6
PLATE, breather	B 2
PLATE, breather 2	B 7
PLATE, clutch 1	C 8
PLATE, clutch 2	C 9
PLATE, friction	C 8
PLATE, indicator	E 6
PLATE, Pressure 1	C 9
PLATE, seat	C 8
PLATE, thrust 1	C 8
PLUG	C 2
*	D 2
*	D 6
PLUG CAP ASSY	F 2
*	F 2
PLUG, drain	B13
*	D11
*	D12
PLUG, oil	C 2
PLUG, spark (NGK BP-7ES)	B 3
PLUG, straight screw	B 9
*	D 8
*	D 8
POINT, neutral	C13
PRI. DRIVEN GEAR COMP. (78T)	C 8
PROTECTOR	C 2
PUSH LEVER ASSY	C 8
RACE, ball 1	D13
RACE, ball 2	D13
RACE, ball 3	D13
RACE, ball 4	D13
RACE, inner	D 7
REAR ARM BRACKET COMP.	C15
REAR ARM COMP.	D 6
REAR AXLE GEAR CASE ASSY	D 7
REAR FENDER COMP.	D 3
REAR FOOTREST ASSY 1	E11
REAR FOOTREST ASSY 2	E11
REAR FRAME COMP.	C15
RECTIFIER & REGULATOR ASSY	F 4
RELIEF VALVE ASSY	B10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
RETAINER, ball	C 8
RETAINER, bearing	C11
*	D 7
RETAINER, caliper	E 5
RETAINER, clutch	E 4
RETAINER, valve spring	B 8
RIM, headlight	E14
RING, clutch boss	C 8
RING, retaining	E14
ROD, brake	E10
ROD, Push 1	C 8
ROD, Push 2	C 8
ROLLER	B14
ROTOR ASSY	C 5
SCOOOP, air 1	D 2
SCOOOP, air 2	D 2
SCREW	D15
*	F 5
SCREW, adjusting	C 8
SCREW, countersunk	E 2
*	E 2
SCREW, flat head	C13
*	C13
*	E 9
*	F 3
SCREW, hexagon	E10
*	E13
SCREW, oval head	C 3
*	F 2
SCREW, Pan head	B12
*	B13
*	B13
*	B13
*	B13
*	C 3
*	C 6
*	D 2
*	D 2
*	D 4
*	D10
*	D10
*	D13
*	D15
*	D15
*	D15
*	D15
*	E 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, Pan head	E 3
*	E12
*	E13
*	E13
*	E14
*	E14
*	E14
*	E15
*	F 2
*	F 3
*	F 4
*	F 5
*	F 5
*	F 5
SCREW, Push	C 8
SCREW, rim adjuster	E15
SCREW, rim adjusting	E14
SCREW, tapping	E13
SCREW, valve adjusting	B 8
SCREW, with washer	E 6
SEAL	B12
*	B12
SEAL, cylinder 1	B 2
*	F 6
SEAL, dust	D11
*	D11
SEAL, steering	D13
SEAL, valve stem	B 8
SEAT LOCK ASSY	E 3
SEAT, spring lower	D10
SEAT, spring upper	D10
SEAT, valve spring	B 8
SEGMENT	C13
SHAFT 1	C 7
SHAFT, brake Pedal	E10
SHAFT, drive	D 8
SHAFT, Pivot	D 6
SHAFT, rocker 2	B 8
SHAFT, tensioner	B 7
SHIFT CAM ASSY	C13
SHIFT LEVER ASSY	C14
SHIM, Pinion (0.15T)	C11
SHIM, Pinion (0.30T)	C11
SHIM, Pinion (0.40T)	C11
SHIM, Pinion (0.50T)	C11
SHIM, ring gear (0.30T)	D 7
SHIM, ring gear (0.35T)	D 7
SHIM, ring gear (0.40T)	D 7
SHIM, ring gear (0.45T)	D 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SHIM, ring gear (0.50T)	D 7
SHIM, thrust (0.15T)	D 7
SHIM, thrust (0.30T)	D 7
SHIM, thrust (0.40T)	D 7
SHIM, thrust (0.50T)	D 7
SIDE STAND RELAY ASSY	F 4
SLEEVE, caliper	E 5
SOCKET CORD ASSY	E13
SOCKET, meter	E13
SOCKET, Pilot light	E14
SPACER	B12
*	E 4
*	E 6
SPACER, expansion	C11
SPEEDOMETER ASSY	E13
SPEEDOMETER CABLE ASSY	E13
SPINDLE, taper	D11
*	D11
SPRING	D10
SPRING, clutch boss	C 8
SPRING, compression	B 7
*	B 8
*	B 8
*	C 7
*	C 9
*	C11
*	D 8
*	E10
*	F 5
SPRING, diaphragm 1	B13
SPRING, diaphragm 2	B13
SPRING, front fork	D11
*	D11
SPRING, screw	E14
SPRING, tension	C 8
*	C14
*	E 6
*	E10
*	E10
SPRING, torsion	C14
*	C14
*	E10
*	E11
SPROCKET, cam chain (28T)	B 7
SPROCKET, drive	B 5
SPROCKET, driven (35T)	B 9
STAND, main	E10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
STAND, side	E10
STARTER CIRCUIT CUT-OFF RELAY	F 4
STARTER PLUNGER KIT	B14
STARTER SWITCH ASSY	F 4
STARTING MOTOR ASSY	C 6
STATOR ASSY	C 5
STAY, engine 2	C15
STAY, engine 3	C15
STAY, engine 4	C15
STAY, flasher 1	E12
STAY, flasher 2	E12
STAY, headlight	D14
STAY, headlight 1	E14
STAY, Plate fitting 1	D 3
STAY, rear	D 3
STOP SWITCH ASSY	F 2
STOPPER	B15
STOPPER LEVER ASSY	C14
STOPPER, main stand	B15
*	E 3
STOPPER, shift bar	C13
SWICH, side stand	F 3
SWITCH	F 5
SWITCH, handle 3	F 5
SWITCH, handle 4	F 5
TACHOMETER ASSY	E13
TAILLIGHT ASSY	E15
TENSIONER ASSY, cam chain	B 7
THROTTLE SCREW WITH SPRING 1	B14
THROTTLE SCREW WITH SPRING 2	B14
TIRE (130/90-16)	E 7
*	E 7
TIRE (3.50-19)	E 4
*	E 4
TOOL KIT	D 5
TUBE (130/90-16)	E 7
*	E 7
TUBE (3.25-19)	E 4
*	E 4
TUBE, outer 1	D11
TUBE, outer 2	D11
UNDER BRACKET COMP.	D12
VALVE, exhaust	B 8
VALVE, intake	B 8
VALVE, mixture control	B11
WASHER	B 7
*	B11
*	C10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER	C10
*	C10
*	D 3
*	D 4
*	D 4
*	E11
*	E11
*	F 2
*	F 3
*	F 4
*	F 5
WASHER KIT	C 6
WASHER SET	B14
WASHER, claw	C 8
WASHER, footrest	E10
*	E11
WASHER, lock	C 8
*	C 9
*	C15
*	C15
*	D 6
*	E 5
WASHER, main Jet	B13
WASHER, Plain	C 8
*	D 3
*	E 4
*	E10
*	E13
*	F 5
WASHER, Plate	B 2
*	B 2
*	B 6
*	B 7
*	B 7
*	B12
*	B12
*	B12
*	B15
*	B15
*	B15
*	B15
*	C 5
*	C 8
*	C 9
*	C10
*	C11
*	C11
*	C13
*	C14

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plate	C14
*	C14
*	C15
*	C15
*	D 2
*	D 2
*	D 3
*	D 4
*	D 4
*	D 7
*	D 8
*	D13
*	D13
*	D14
*	D15
*	E 3
*	E 5
*	E 5
*	E 6
*	E 6
*	E 7
*	E 9
*	E10
*	E11
*	E12
*	E13
*	E13
*	E13
*	E14
*	E15
*	E15
*	F 3
*	F 4
*	F 5
WASHER, Plate (1.95T)	D 6
WASHER, Plate (2.05T)	D 6
WASHER, Plate (2.15T)	D 6
WASHER, sPecial	D15
WASHER, sPring	B13
*	B13
*	B13
*	B13
*	B13
*	D 2
*	D 2
*	D 3
*	D 3
*	D 3

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, sPring	D 3
*	D 4
*	D 4
*	D 4
*	D 6
*	D 8
*	D12
*	D13
*	D13
*	D14
*	E 3
*	E 3
*	E 5
*	E 7
*	E 9
*	E10
*	E12
*	E13
*	E13
*	E13
*	E14
*	E14
*	E14
*	E15
*	F 2
*	F 3
*	F 3
*	F 4
*	F 4
*	F 4
*	F 5
WASHER, thrust	C11
WASHER, thrust (1.4T)	D 8
WASHER, thrust (1.5T)	D 8
WASHER, thrust (1.6T)	D 8
WASHER, thrust (1.7T)	D 8
WASHER, thrust (1.8T)	D 7
WASHER, thrust (1.9T)	D 7
WASHER, thrust (2.0T)	D 8
WASHER, thrust (2.1T)	D 8
WASHER, thrust (2.2T)	D 8
WASHER, thrust (2.3T)	D 8
WASHER, wave	D 8
WHEEL LOCK ASSY	D 5
WHEEL, starter (23T)	C 7
WIRE HARNESS ASSY	F 2
WIRE, lead	F 3
WIRE, minus lead	F 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WIRE, Plus lead	F 2
YOKE, Joint	C11
O-RING SET	D10